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**Patentanmeldung Nr.    Patent application No.    Demande de brevet n°**

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Der Präsident des Europäischen Patentamts;  
Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets  
p.o.

**R C van Dijk**





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Bezeichnung der Erfindung/Title of the invention/Titre de l'invention:  
(Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung.  
If no title is shown please refer to the description.  
Si aucun titre n'est indiqué se référer à la description.)

Avermectin and Avermectin monosaccharide substituted in the 4"- and 4'-position  
respectively

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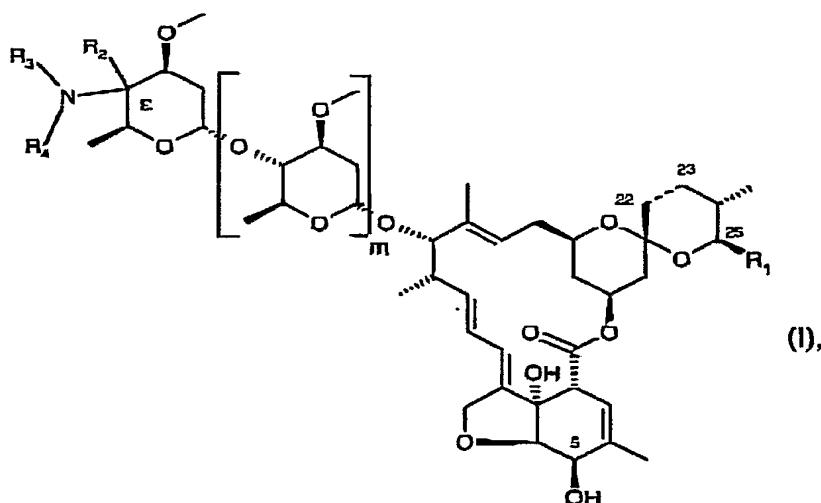
Avermectin and Avermectin monosaccharide substituted in the 4''- and 4'-position respectively

The present invention relates in particular to certain avermectin and avermectin monosaccharide derivatives, processes for preparing such derivatives, intermediates in the preparation of such derivatives, and the use of certain derivatives controlling pests.

Certain macrolide compounds for controlling pests are known. However, the biological properties of these known compounds are not entirely satisfactory, and, as a consequence, there is still a need for providing further compounds having pesticidal properties.

It is found that certain desoxy derivatives of avermectin and avermectin monosaccharide, having a hydrocarbonyl group or substituted group thereof on the 4'' or 4' position, are useful in controlling pests, in particular pests that are harmful to crop plants and to its propagation material, such as representatives of the class insecta, the order Acarina and the class nematoda.

Accordingly, in a first aspect, the present invention provides a compound of the formula (I)



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wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond,

m is 0 or 1,

5 R<sub>1</sub> represents a C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>3</sub>-C<sub>8</sub>cycloalkyl or C<sub>2</sub>-C<sub>12</sub>alkenyl, group,

R<sub>2</sub> represents a hydrocarbyl group or a substituted hydrocarbyl group, and

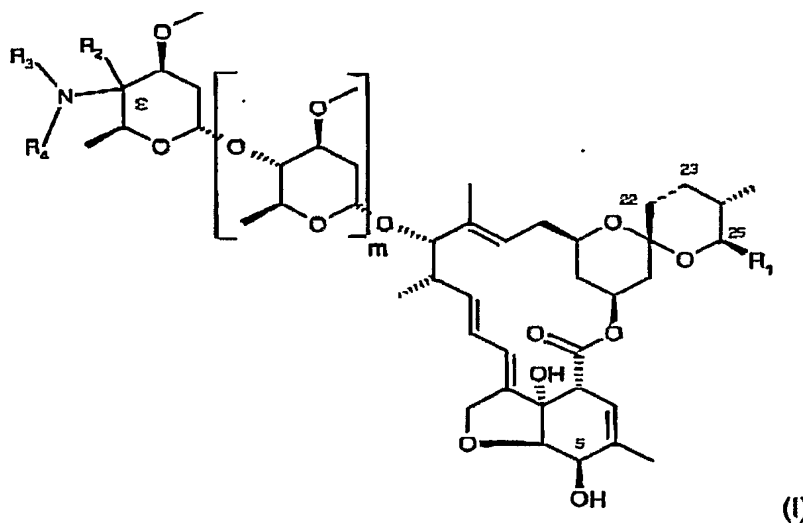
10 R<sub>3</sub> and R<sub>4</sub> represent, independently of each other, hydrogen or a chemical constituent, or either R<sub>2</sub> and R<sub>3</sub> together or R<sub>3</sub> and R<sub>4</sub> together represent a three- to seven-membered alkylene or a four- to seven-membered alkenylene bridge, for each of which at least one, preferably a, CH<sub>2</sub> group may be replaced by O, S or NR<sub>6</sub>, where R<sub>6</sub> represents hydrogen or a hydrocarbyl group or a substituted hydrocarbyl group; or, if appropriate, an E/Z isomer and/or diastereoisomer and/or tautomer of the compound of formula (I), in each case in free form or in salt form.

15 The symbol ε represents that the configuration of the carbon atom at the 4'- or 4''-position is (S) or (R).

In a second aspect, the present invention provides a process for preparing a compound of formula (I)

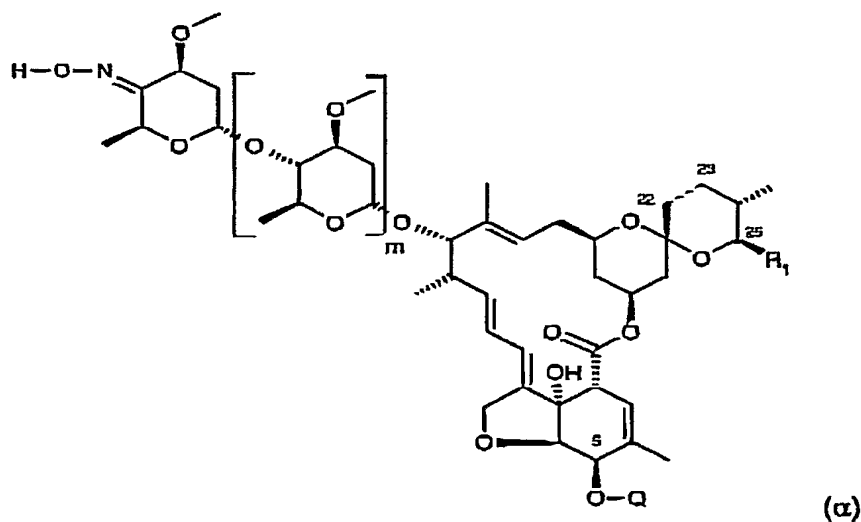
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wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and  $m$  are as defined the first aspect, comprising the steps of:

5 (i) synthesising a compound of formula ( $\alpha$ )



wherein  $R_1$ , the bond between the carbon atoms 22 and 23 and  $m$  are as defined for formula (I) in the first aspect and  $Q$  is a protecting group;



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(ii) reacting a disulfide, an aliphatic or aromatic phosphine and a compound of formula ( $\alpha$ ) to yield a sulfenimine derivative of the compound of formula ( $\alpha$ );

5 (iii) oxidising the sulfenimine derivative of the compound of formula ( $\alpha$ ) to yield a sulfinimine derivative of the compound of formula ( $\alpha$ );

(iv) reacting an organometallic reagent having the  $R_2$  group with the sulfinimine derivative of the compound of formula ( $\alpha$ ) to yield a desoxy - sulfinamide - hydrocarbyl derivative of the compound of formula ( $\alpha$ ); and

10

either

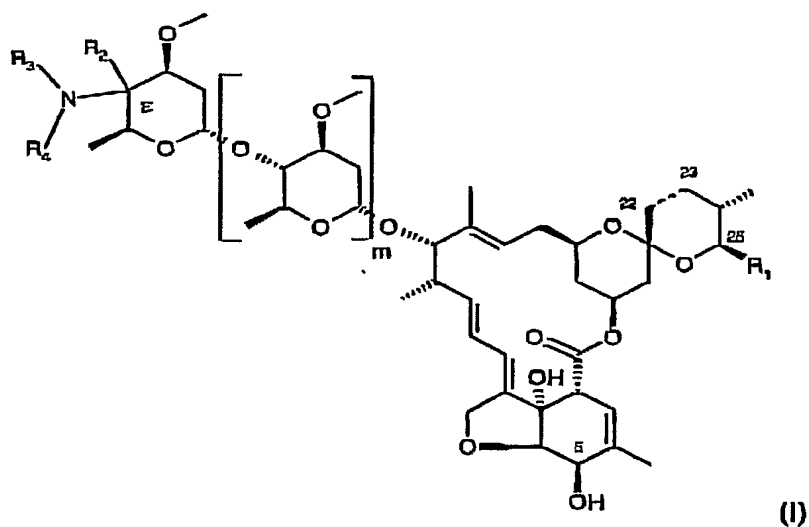
(va) removing the sulfinyl group and protecting group Q either in one step or one after another to yield a compound of formula (I), where  $R_3$  and  $R_4$  each represent hydrogen, or

15 (vb) removing sulfinyl group alone, carrying out reactions on one or more of  $R_2$ ,  $R_3$  and  $R_4$  groups to modify the group and then removing the protecting group Q to yield a compound of formula (I).

In a third aspect, the present invention provides a process for preparing a compound of formula (I)

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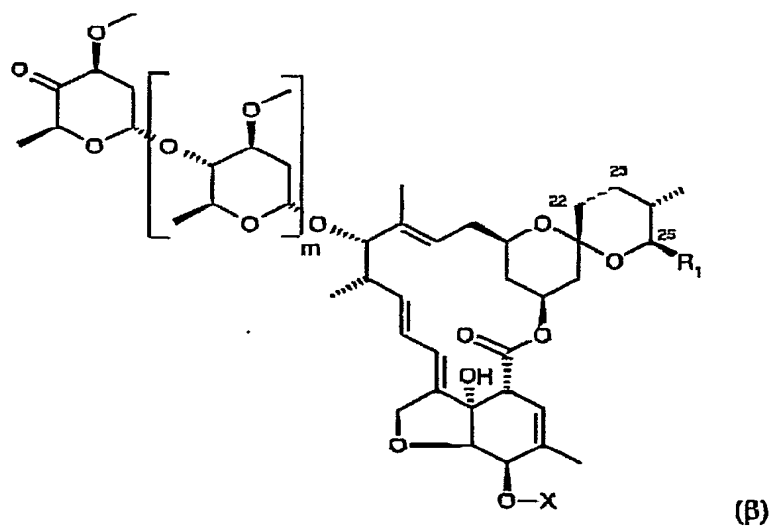
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(I)

wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and  $m$  are as  
 5 defined in the first aspect, comprising the steps of:

(i) synthesising a compound of formula (B)



(B)

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wherein  $R_1$ , the bond between the carbon atoms 22 and 23 and  $m$  is as defined for formula (I) in the first aspect and  $X$  is H or Q, where Q is a protecting group;

- 5 (ii) reacting N- $R_4$ hydroxylamine or salt thereof with a compound of formula ( $\beta$ ) to yield a nitrone derivative of the compound of formula ( $\beta$ );

either

- 10 (iiia) reacting an organometallic reagent having the  $R_2$  group with nitrone derivative of the compound of formula ( $\beta$ ) to yield a desoxy - N- $R_4$ hydroxyamino - hydrocarbyl derivative of the compound of formula ( $\beta$ ), where  $R_4$  is as defined for formula (I) of the first aspect, or

(iiib) reacting an alkene or an alkyne derivative with the nitrone derivative of the compound of formula ( $\beta$ ) to yield a desoxy - N-isoxazolidine derivative or 2,3-dihydro-isoxazole derivative respectively of the compound of formula ( $\beta$ ); and

- 15 either

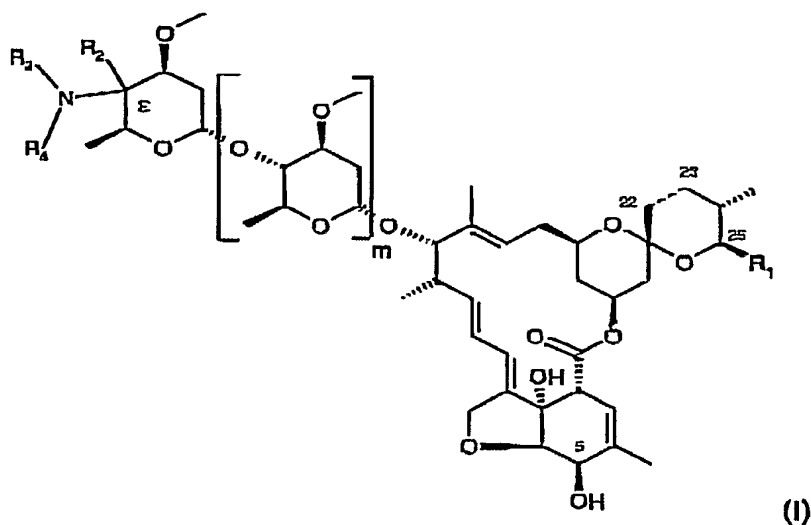
(iva) removing the protecting group Q, if present, to yield a compound of formula (I), where  $R_3$  is OH in the event of reaction step (iiia), or where  $R_2$  and  $R_3$  is an alkylene or alkenylene bridge with a  $CH_2$  group replaced by an oxygen atom in the event of reaction step (iiib), or

- 20 (ivb) carrying out reactions on one or more of  $R_2$ ,  $R_3$  and  $R_4$  groups to modify the group and removing the protecting group Q, if present, to yield a compound of formula (I).

In a fourth aspect, the present invention provides a process for preparing a compound of formula (I)

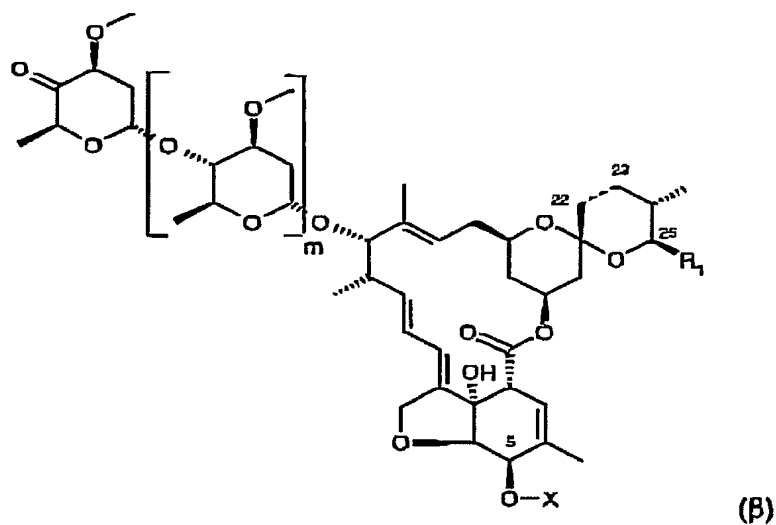
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wherein R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, the bond between the carbon atoms 22 and 23 and m are as defined for formula (I) in the first aspect and R<sub>2</sub> is CN, comprising the steps of:

5 (i) synthesising a compound of formula (B)



wherein R<sub>1</sub>, the bond between the carbon atoms 22 and 23 and m is as defined in for formula (I) in the first aspect and X is H or Q, where Q is a protecting group;

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either

(iia) reacting the compound of formula (β) with a silylated amine (having the  $R_3$  and  $R_4$  groups) in presence of a Lewis acid and a trialkylsilyl cyanide, to yield a compound of formula (I) with the proviso that the oxygen atom at the 5-carbon position is protected, if Q is present in the compound of formula (β), and wherein  $R_1$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and m are as defined in the first aspect, and  $R_2$  is CN, or

(iib) reacting the compound of formula (β) with an amine of formula  $R_3R_4NH$ , a chlorosilane, a Lewis acid and a trialkylsilyl cyanide to yield a compound of formula (I) with the proviso that the oxygen atom at the 5-carbon position is protected, if Q is present in the compound of formula (β), and wherein  $R_1$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and m are as defined in the first aspect, and  $R_2$  is CN;

(iii) optionally carrying out reactions on one or both of  $R_3$  and  $R_4$  groups to modify the group; and

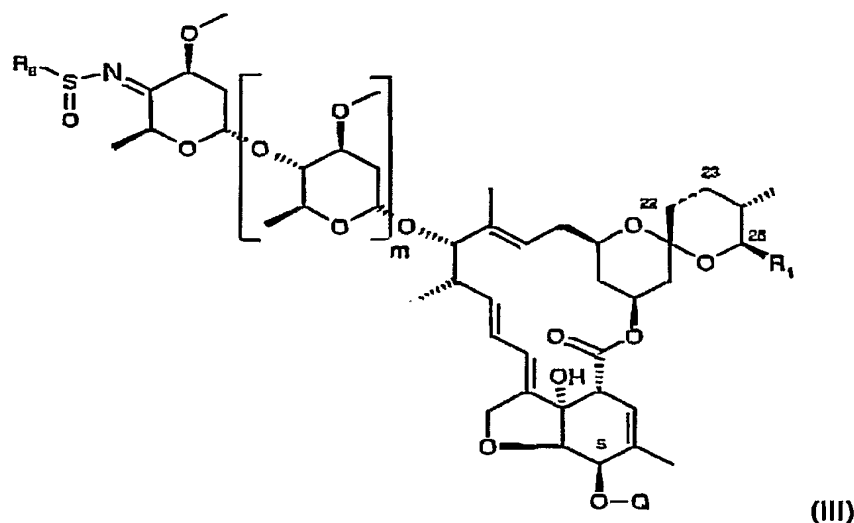
(iv) removing the protecting group Q, if present, to yield a compound of formula (I).

Generally, a preparation of a compound of formula (I) results in a mixture of compounds, so the present invention also extends to a mixture containing compounds of formula (I), such as a mixture containing E and Z isomers, R and S diastereoisomers, compounds with  $R_1$  is iPr and compounds with  $R_1$  is sec-Bu or compounds of different tautomers, or a mixture thereof.

In a fifth aspect, the present invention provides a compound of the formula (III)

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wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond:

**m** is 0 or 1;

5. R<sub>1</sub> represents a C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>3</sub>-C<sub>8</sub>cycloalkyl or C<sub>2</sub>-C<sub>12</sub>alkenyl, group;

**R<sub>8</sub>** represents C<sub>1</sub>-C<sub>6</sub>alkyl that is optionally substituted with one to five substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>6</sub>alkoxy, hydroxy, cyano and benzyl, aryl, benzyl, heteroaryl, or aryl, benzyl or heteroaryl, which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by

10 substituents selected from the group consisting of OH, halogen, CN, NO<sub>2</sub>, C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>1</sub>-C<sub>12</sub>haloalkyl, C<sub>1</sub>-C<sub>12</sub>alkoxy, C<sub>1</sub>-C<sub>12</sub>haloalkoxy, C<sub>1</sub>-C<sub>12</sub>alkylthio and C<sub>1</sub>-C<sub>12</sub>haloalkylthio, and

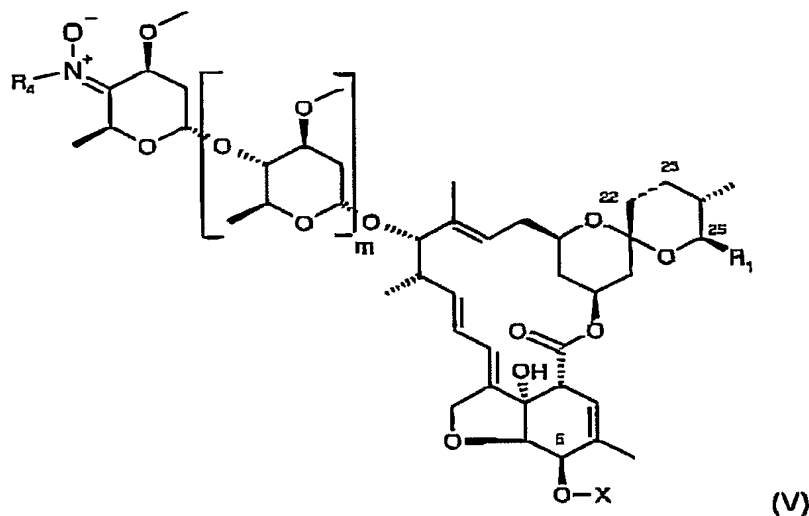
**Q** represents a suitable protecting group to prevent reaction on the oxygen atom on the 5-carbon position; or, if appropriate, an *E/Z* isomer and/or diastereoisomer

15 and/or tautomer of the compound of formula (III), in each case in free form or in salt form.

In a sixth aspect, the present invention provides a compound of the formula (V)

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(V)

wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond,

m is 0 or 1,

5 R<sub>1</sub> represents a C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>3</sub>-C<sub>8</sub>cycloalkyl or C<sub>2</sub>-C<sub>12</sub>alkenyl, group,

R<sub>4</sub> represents a chemical constituent, and

X represents H or Q, where Q is a suitable protecting group to prevent reaction on the oxygen atom on 5-carbon position; or, if appropriate, an E/Z isomer and/or diastereoisomer and/or tautomer of the compound of formula (V), in each case in free form or in salt form.

10

In a seventh aspect, the present invention provides a pesticidal composition comprising at least one compound of the formula (I), (III) or (V), as defined in the first, fifth or sixth aspect respectively, as active compound, and at least one auxiliary.

15 In an eighth aspect, the present invention provides a method for controlling pests comprising applying a composition defined in the seventh aspect to the pests or their habitat.

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In a ninth aspect, the present invention provides a process for preparing a composition defined in the seventh aspect comprising mixing intimately and/ or grinding at least one compound of the formula (I), (III) or (V), as defined in the first, fifth or sixth aspect respectively, as active compound, with at least one auxiliary.

5

In a tenth aspect, the present invention provides the use of a compound of the formula (I), (III) or (V), as defined in the first, fifth or sixth aspect respectively, for preparing a composition as defined in the seventh aspect.

- 10 In an eleventh aspect, the present invention provides the use of a composition as defined in the seventh aspect for controlling pests.

- 15 In a twelfth aspect, the present invention provides a method for protecting plant propagation material comprising treating the propagation material, or the location where the propagation material is planted, with a composition defined in the seventh aspect.

- 20 In a thirteenth aspect, the present invention provides a pest resistant plant propagation material having adhered thereto at least one compound of the formula (I), (III) or (V), as defined in the first, fifth or sixth aspect respectively; preferably treated by the method of the twelfth aspect.

In a fourteenth aspect, the present invention provides the use of compound defined in the fifth or sixth aspect for preparing a compound of formula (I) as defined in the first aspect.

- 25 A compound of the present invention is a derivative of avermectin or avermectin monosaccharide.



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Avermectins are known to the person skilled in the art. They are a group of structurally closely related pesticidally active compounds, which are obtained by fermenting a strain of the microorganism *Streptomyces avermitilis*. Also the derivatives where R<sub>1</sub> is not iso-propyl or sec-butyl, for example, it is cyclohexyl or 1-methyl butyl, are obtained by fermentation.

- 5 Derivatives of Avermectins can be obtained by conventional chemical syntheses. The present invention relates to a new series of compounds having a hydrocarblyl group or substituted group thereof and an unsubstituted or substituted amine on the 4'' or 4' position of avermectin or avermectin monosaccharide respectively.
- 10 The avermectins, which can be obtained from *Streptomyces avermitilis*, are referred to as A1a, A1b, A2a, A2b, B1a, B1b, B2a and B2b. The compounds referred to as "A" and "B" have a methoxy radical and an OH group, respectively, in the 5-position. The "a" series and the "b" series are compounds in which the substituent R<sub>1</sub> (in position 25) is a sec-butyl radical and an isopropyl radical, respectively. The number 1 in the name of the compounds
- 15 means that carbon atoms 22 and 23 are linked by a double bond; the number 2 means that they are linked by a single bond and that the carbon atom 23 carries an OH group. The above nomenclature is adhered to in the description of the present invention to denote the specific structure type in the not naturally occurring avermectin derivatives according to the invention, which corresponds to the naturally occurring avermectin. The compounds
- 20 according to the invention are especially derivatives of avermectin compounds of the B1 series, advantageously B1a and B1b; derivatives having a single bond between carbon atoms 22 and 23; derivatives having substituents other than sec-butyl or isopropyl in position 25; and derivatives of the corresponding monosaccharides.
- 25 For a review of macrolide chemistries, see: Ivermectin Abamectin. Fisher, M. H.; Mrozik, H. Editor(s) - Campbell, William Cecil, (1989), 1-23; and Macrolide Antibiotics (2nd Edition), Sunazuka, Toshiaki, Omura, Sadafumi; Iwasaki, Shigeo, Omura, Satoshi. Editor(s) - Omura, Satoshi (2002), 99-180.
- 30 Also the following articles describe synthetic routes to prepare monosaccharide avermectin derivatives: Mrozik, Helmut; Eskola, Philip; Anison, Byron H.; Albers-Schoenberg, George; Fisher, Michael H. Journal of Organic Chemistry (1982), 47(3), 489-92; and Bliard,

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Christophe; Escribano, Francisca Cabrera; Lukacs, Gabor; Olesker, Alain; Sarda, Pierre  
Journal of the Chemical Society, Chemical Communications (1987), 5), 368-70.

- EP-A-0343708 further describes synthetic routes to prepare 4'' or 4'-oxo and oxime  
5. avermectin derivatives.

Each compound of the invention may be present as a tautomer. Accordingly, the  
compound, for example, of formula (I) is, if appropriate, also to be understood as including  
the corresponding tautomer, even if the latter are not specifically mentioned in each case.

10

Each compound of the invention, such as compound of formula (I), and, where applicable,  
its tautomer can form salts, for example acid addition salts. These acid addition salts are  
formed, for example, with strong inorganic acids, such as mineral acids, for example,  
sulfuric acid, a phosphoric acid or a hydrohalic acid, with strong organic carboxylic acids,  
15 such as unsubstituted or substituted, for example halo-substituted, C<sub>1</sub>-C<sub>4</sub>alkanecarboxylic  
acids, for example, acetic acid, unsaturated or saturated dicarboxylic acids, for example,  
oxalic acid, malonic acid, maleic acid, fumaric acid or phthalic acid, hydroxycarboxylic  
acids, for example, ascorbic acid, lactic acid, malic acid, tartaric acid or citric acid, or  
benzoic acid, or with organic sulfonic acids, such as unsubstituted or substituted, for  
20 example, halo-substituted, C<sub>1</sub>-C<sub>4</sub>alkane- or aryl-sulfonic acids, for example, methane- or p-  
toluene-sulfonic acid. Compound of formula (I) that have at least one acidic group can  
furthermore form salts with bases. Suitable salts with bases are, for example, metal salts,  
such as alkali metal salts or alkaline earth metal salts, for example, sodium, potassium or  
magnesium salts, or salts with ammonia or with an organic amine, such as morpholine,  
25 piperidine, pyrrolidine, a mono-, di- or tri-lower alkylamine, for example, ethylamine,  
diethylamine, triethylamine or dimethylpropylamine, or a mono-, di- or trihydroxy-lower  
alkylamine, for example, mono-, di- or tri-ethanolamine. Corresponding internal salts may  
also be formed where appropriate. Among the salts of the compound of formula (I), the  
agrochemically advantageous salts are preferred.

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Any reference to the free compound of the invention, for example, of formula (I) or its salt, is to be understood as including, where appropriate, also the corresponding salt or the free compound of formula (I), respectively. The same applies to tautomer of compound of the invention, for example, of formula (I) and salt thereof.

5

The invention is described in detail below. Further, as described below each embodiment of a feature of the present invention is independent of an embodiment of another feature.

In the context of the first aspect of the invention, preference is given to following groups:

- 10 (2) a compound of the first aspect (also referred to as group (1)) in free form (i.e., not in salt form);
- (3) a compound of the first aspect (also referred to as group (1)) in salt form;
- 15 (4) a compound according to any one of groups (1) to (3), wherein  $R_2$  is unsubstituted  $C_1$ - $C_{12}$ alkyl or halogen-substituted  $C_1$ - $C_{12}$ alkyl or in each case a mono- to pentasubstituted derivative thereof, unsubstituted  $C_3$ - $C_8$ cycloalkyl or halogen-substituted  $C_3$ - $C_8$ cycloalkyl or in each case a mono- to pentasubstituted derivative thereof, unsubstituted  $C_2$ - $C_{12}$ alkenyl or halogen-substituted  $C_2$ - $C_{12}$ alkenyl or in each case a mono- to pentasubstituted derivative
- 20 thereof, unsubstituted  $C_2$ - $C_8$ alkynyl or halogen-substituted  $C_2$ - $C_8$ alkynyl or in each case a mono- to pentasubstituted derivative thereof, CN, unsubstituted aryl or heterocyclyl, or aryl or heterocyclyl that are, depending on the possibilities of substitution on the ring, mono- to pentasubstituted by substituents selected from the group consisting of =O, OH, =S, SH, halogen, CN,  $NO_2$ ,  $C_1$ - $C_{12}$ alkyl,  $C_3$ - $C_8$ cycloalkyl,  $C_1$ - $C_{12}$ haloalkyl,  $C_1$ - $C_{12}$ alkoxy,
- 25  $C_1$ - $C_{12}$ haloalkoxy,  $C_1$ - $C_{12}$ alkylthio,  $C_1$ - $C_{12}$ haloalkylthio,  $C_1$ - $C_8$ alkoxy- $C_1$ - $C_8$ alkyl,  $C_2$ - $C_8$ alkenyl,  $C_2$ - $C_8$ alkynyl, phenoxy and methylenedioxy;

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- (5) a compound according to any one of groups (1) to (4), wherein  $R_3$  is hydrogen, unsubstituted  $C_1$ - $C_{12}$ alkyl or halogen-substituted  $C_1$ - $C_{12}$ alkyl or in each case a mono- to pentasubstituted derivative thereof, unsubstituted  $C_3$ - $C_8$ cycloalkyl or halogen-substituted  $C_3$ - $C_8$ cycloalkyl or in each case a mono- to pentasubstituted derivative thereof,
- 5 unsubstituted  $C_2$ - $C_{12}$ alkenyl or halogen-substituted  $C_2$ - $C_{12}$ alkenyl or in each case a mono- to pentasubstituted derivative thereof, unsubstituted  $C_2$ - $C_8$ alkynyl or halogen-substituted  $C_2$ - $C_8$ alkynyl or in each case a mono- to pentasubstituted derivative thereof, unsubstituted  $C_1$ - $C_{12}$ alkoxy or halogen-substituted  $C_1$ - $C_{12}$ alkoxy or in each case a mono- to pentasubstituted derivative thereof, unsubstituted or mono- to pentasubstituted phenoxy,
- 10 OH, aryl, heterocyclyl group, CN,  $-N(R_5)_2$ ,  $-SR_8$ ,  $-S(=O)R_8$ ,  $-S(=O)_2R_8$ , or  $-S(=O)_2N(R_5)_2$ ;
- (6) a compound according to any one of groups (1) to (5), wherein  $R_4$  is H, unsubstituted or mono- to pentasubstituted  $C_1$ - $C_{12}$ alkyl, unsubstituted or mono- to pentasubstituted  $C_3$ - $C_{12}$ cycloalkyl, unsubstituted or mono- to pentasubstituted  $C_2$ - $C_{12}$ alkenyl, unsubstituted or
- 15 mono- to pentasubstituted  $C_2$ - $C_{12}$ alkynyl;
- (7) a compound according to any one of groups (1), (2), (3) and (6), wherein  $R_2$  and  $R_3$  together are a three- to seven-membered alkylene or a four- to seven-membered alkenylene bridge, for each of which at least one, preferably a,  $CH_2$  group may be replaced
- 20 by O, S or  $NR_6$ ;
- (8) a compound according to any one of groups (1) to (4), wherein  $R_3$  and  $R_4$  together are a three- to seven-membered alkylene or a four- to seven-membered alkenylene bridge, for each of which at least one, preferably a,  $CH_2$  group may be replaced by O, S or  $NR_6$ ;
- 25
- The substituents of the alkyl, alkoxy, phenoxy, alkenyl, alkynyl, alkylene (whether  $CH_2$  group replaced or not), alkenylene (whether  $CH_2$  group replaced or not), cycloalkyl radicals, and halogen substituted groups of alkyl, alkenyl, alkynyl and cycloalkyl, mentioned in any one of groups (1) to (8) are selected from the group consisting of OH, SH,  $=O$ ,  $=S$ , halogen
- 30 (only in the case of alkoxy, phenoxy, alkylene and alkenylene radicals), CN, SCN,  $NO_2$ ,  $-N_3$ ,

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$C_3-C_8$ -cycloalkyl that is unsubstituted or substituted by one to three methyl groups,  
 $C_3-C_8$ cycloalkenyl that is unsubstituted or substituted by one to three methyl groups,  
 $C_3-C_8$ halocycloalkyl,  $C_1-C_{12}$ alkoxy, halo- $C_1-C_{12}$ alkoxy,  $C_2-C_8$ alkenyloxy,  $C_2-C_8$ alkynyloxy,  
 $C_1-C_6$ alkoxy- $C_1-C_6$ alkoxy,  $C_1-C_{12}$ alkoxy- $N(R_5)_2$  (wherein the two  $R_5$  are independent of each  
5 other),  $C_3-C_8$ cycloalkoxy,  $C_1-C_{12}$ alkylthio,  $C_1-C_6$ alkylthio- $C_1-C_6$ alkoxy, halo- $C_1-C_{12}$ alkylthio,  
 $C_3-C_8$ cycloalkylthio,  $C_3-C_8$ heterocycloalkylthio,  $C_1-C_{12}$ alkylsulfinyl,  $C_3-C_8$ cycloalkylsulfinyl,  
 $C_1-C_{12}$ haloalkylsulfinyl,  $C_3-C_8$ halocycloalkylsulfinyl,  $C_1-C_{12}$ alkylsulfonyl,  
 $C_3-C_8$ cycloalkylsulfonyl,  $C_1-C_{12}$ haloalkylsulfonyl,  $C_3-C_8$ halocycloalkylsulfonyl,  $-N(R_5)_2$   
10 (wherein the two  $R_5$  are independent of each other or the two  $R_5$  together represent a three-  
to seven-membered alkylene or a four- to seven-membered alkenylene bridge),  $-C(=Y)OH$ ,  
 $-C(=Y)R_7$ ,  $-X-C(=Y)R_7$ ,  $-P(=O)(OC_1-C_6alkyl)_2$ ,  $-S(=O)_2R_8$ ,  $-NH-S(=O)_2R_8$ ,  
 $-X-C(=O)-C_1-C_6alkyl-S(=O)_2R_8$ , aryl, benzyl, heterocyclyl, aryloxy, benzyloxy,  
heterocyclioxy, arylthio, benzylthio, heterocyclylthio, and aryl, benzyl, heterocyclyl, aryloxy,  
benzyloxy, heterocyclioxy, arylthio, benzylthio and heterocyclylthio, which, depending on  
15 the possibilities of substitution on the ring, are mono- to pentasubstituted by substituents  
selected from the group consisting of  $=O$ ,  $OH$ ,  $=S$ ,  $SH$ , halogen,  $CN$ ,  $NO_2$ ,  $C_1-C_{12}$ alkyl,  
 $C_3-C_8$ cycloalkyl,  $C_1-C_{12}$ haloalkyl,  $C_1-C_{12}$ alkoxy,  $C_1-C_{12}$ haloalkoxy,  $C_1-C_{12}$ alkylthio,  
 $C_1-C_{12}$ haloalkylthio,  $C_1-C_6$ alkoxy- $C_1-C_6$ alkyl, dimethylamino- $C_1-C_6$ alkoxy,  $C_2-C_8$ alkenyl,  
 $C_2-C_8$ alkynyl, phenoxy, phenyl- $C_1-C_6$ alkyl, methylenedioxy,  $-N(R_5)_2$  (wherein the two  $R_5$  are  
20 independent of each other),  $-O-C(=O)-R_7$ ,  $-NH-C(=O)R_7$ ,  $-C(=O)R_8$ ,  $C_1-C_6$ alkylsulfinyl,  
 $C_3-C_8$ cycloalkylsulfinyl,  $C_1-C_6$ haloalkylsulfinyl,  $C_3-C_8$ halocycloalkylsulfinyl,  
 $C_1-C_6$ alkylsulfonyl,  $C_3-C_8$ cycloalkylsulfonyl,  $C_1-C_6$ haloalkylsulfonyl and  
 $C_3-C_8$ halocycloalkylsulfonyl;

where

25  $R_5$  represents H,  $C_1-C_6$ alkyl that is optionally substituted with one to five  
substituents selected from the group consisting of halogen,  $C_1-C_6$ alkoxy,  
 $C_3-C_8$ -cycloalkoxy, hydroxy and cyano,  $C_1-C_6$ alkoxy,  $C_3-C_8$ -cycloalkyl,  
 $C_2-C_{12}$ alkenyl,  $C_2-C_8$ alkynyl, aryl, benzyl, heteroaryl, or aryl, benzyl or  
heteroaryl, which, depending on the possibilities of substitution on the ring,  
30 are mono- to trisubstituted by substituents selected from the group  
consisting of  $OH$ , halogen,  $CN$ ,  $NO_2$ ,  $C_1-C_{12}$ alkyl,  $C_1-C_{12}$ haloalkyl,  
 $C_1-C_{12}$ alkoxy,  $C_1-C_{12}$ haloalkoxy,  $C_1-C_{12}$ alkylthio and  $C_1-C_{12}$ haloalkylthio;

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$R_8$  represents H,  $C_1$ - $C_8$ alkyl, hydroxy- $C_1$ - $C_8$ alkyl,  $C_3$ - $C_8$ cycloalkyl,  $C_2$ - $C_8$ alkenyl,  $C_2$ - $C_8$ alkynyl, phenyl, benzyl,  $-C(=O)R_9$  or  $-CH_2-C(=O)R_9$ ;

5  $R_7$  represents H,  $C_1$ - $C_{24}$ alkyl,  $C_1$ - $C_{12}$ haloalkyl,  $C_1$ - $C_{12}$ hydroxyalkyl,  $C_2$ - $C_8$ alkenyl,  $C_2$ - $C_8$ alkynyl,  $C_1$ - $C_{12}$ alkoxy,  $C_1$ - $C_6$ alkoxy- $C_1$ - $C_8$ alkoxy,  $C_2$ - $C_8$ alkenyloxy,  $C_1$ - $C_6$ alkoxy- $C_1$ - $C_6$ alkyl,  $N(R_5)_2$  (wherein the two  $R_5$  are independent of each other), aryl, benzyl, heterocyclyl, or aryl, benzyl or heterocyclyl, which, depending on the possibilities of substitution on the ring,  
10 are mono- to trisubstituted by substituents selected from the group consisting of OH, halogen, CN,  $NO_2$ ,  $C_1$ - $C_{12}$ alkyl,  $C_1$ - $C_{12}$ haloalkyl,  $C_1$ - $C_{12}$ alkoxy,  $C_1$ - $C_{12}$ haloalkoxy,  $C_1$ - $C_{12}$ alkylthio and  $C_1$ - $C_{12}$ haloalkylthio;

$R_8$  represents  $C_1$ - $C_6$ alkyl that is optionally substituted with one to five  
15 substituents selected from the group consisting of halogen,  $C_1$ - $C_6$ alkoxy, hydroxy, cyano and benzyl, aryl, benzyl, heteroaryl, or aryl, benzyl or heteroaryl, which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected from the group consisting of OH, halogen, CN,  $NO_2$ ,  $C_1$ - $C_{12}$ alkyl,  $C_1$ - $C_{12}$ haloalkyl,  
20  $C_1$ - $C_{12}$ alkoxy,  $C_1$ - $C_{12}$ haloalkoxy,  $C_1$ - $C_{12}$ alkylthio and  $C_1$ - $C_{12}$ haloalkylthio;

$R_9$  represents H, OH, SH,  $-N(R_5)_2$  (wherein the two  $R_5$  are independent of each other),  $C_1$ - $C_{24}$ alkyl,  $C_2$ - $C_{12}$ alkenyl,  $C_1$ - $C_8$ hydroxyalkyl,  $C_1$ - $C_{12}$ haloalkyl,  $C_1$ - $C_{12}$ alkoxy,  $C_1$ - $C_{12}$ haloalkoxy,  $C_1$ - $C_6$ alkoxy- $C_1$ - $C_6$ alkyl,  
25  $C_1$ - $C_6$ alkoxy- $C_1$ - $C_6$ alkoxy,  $C_1$ - $C_6$ alkoxy- $C_1$ - $C_6$ alkoxy- $C_1$ - $C_6$ alkyl,  $C_1$ - $C_{12}$ alkylthio,  $C_2$ - $C_8$ alkenyloxy,  $C_2$ - $C_8$ alkynyloxy,  $-X-C_1-C_6$ alkyl- $C(=O)R_7$ ,  $-C_1-C_6$ alkyl- $S(=O)_2R_8$ , aryl, benzyl, heterocyclyl, aryloxy, benzyloxy, heterocycliloxy, or aryl, benzyl, heterocyclyl, aryloxy, benzyloxy or heterocycliloxy, which, depending on the possibilities of substitution on the

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ring, are mono- to trisubstituted in the ring independently of one another by halogen, NO<sub>2</sub>, C<sub>1</sub>-C<sub>6</sub>alkyl, C<sub>1</sub>-C<sub>6</sub>alkoxy, C<sub>1</sub>-C<sub>6</sub>haloalkyl or C<sub>1</sub>-C<sub>6</sub>haloalkoxy;

X represents O, S, NH or N-C<sub>1</sub>-C<sub>6</sub>alkyl; and

5

Y represents O or S.

Furthermore, preference is given to

10 (9) a compound according to any one of groups (1) to (8), wherein R<sub>1</sub> is isopropyl, or sec-butyl;

(10) a compound according to any one of groups (1) to (8), wherein R<sub>1</sub> is cyclohexyl;

(11) a compound according to any one of groups (1) to (8), wherein R<sub>1</sub> is 1-methyl-butyl;

15

(12) a compound according to any one of groups (1) to (11), wherein the bond between carbon atoms 22 and 23 is a single bond;

20 (13) a compound according to any one of groups (1) to (11), wherein the bond between carbon atoms 22 and 23 is a double bond;

(14) a compound according to any one of groups (1) to (13), wherein m is 1;

(15) a compound according to any one of groups (1) to (13), wherein m is 0;

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(16) a compound according to any one of groups (1) to (15), wherein the configuration of the carbon atom at the  $\epsilon$ -position is (S);

5 (17) a compound according to any one of groups (1) to (15), wherein the configuration of the carbon atom at the  $\epsilon$ -position is (R);

(18) a compound according to any one of groups (1) to (6) and (8) to (17), wherein  $R_2$  is -CH<sub>3</sub>, -CH=CH<sub>2</sub>, -C $\equiv$ N, H<sub>2</sub>C=CH-CH<sub>2</sub>- or -C $\equiv$ CH;

10

(19) a compound according to any one of groups (1) to (6) and (9) to (18), wherein  $R_3$  is H, -CH<sub>3</sub>, -C(O)CH<sub>3</sub>, -C(O)CH<sub>2</sub>CH<sub>3</sub>, -C(O)CH<sub>2</sub>CH<sub>2</sub>CH<sub>3</sub>, -C(O)CH<sub>2</sub>OCH<sub>3</sub>, -C(O)CH<sub>2</sub>OCH<sub>2</sub>CH<sub>3</sub>, -C(O)OCH<sub>3</sub> or -C(O)H;

15 (20) a compound according to any one of groups (1) to (7) and (9) to (19), wherein  $R_4$  is either H or -CH<sub>3</sub>;

(21) a compound according to any one of groups (1) to (3), (6), (7), (9) to (17), and (20), wherein  $R_2$  and  $R_3$  together either represent -CH=CHCH<sub>2</sub>- or -CH<sub>2</sub>CH=CHCH<sub>2</sub>-; or

20

(22) a compound according to any one of groups (1) to (4) and (8) to (18), wherein  $R_3$  and  $R_4$  together either represent -CH=CHCH<sub>2</sub>- or -CH<sub>2</sub>CH=CHCH<sub>2</sub>-.

A preferred compound of formula (I) is where  $R_1$  is isopropyl or sec-butyl, m is 1, the

25 stereochemistry at the  $\epsilon$ -position is (S),  $R_2$  is a group containing 1 to 3 carbon atoms,  $R_3$  is



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hydrogen or a group containing 1 to 4 carbon atoms and one or two oxygen atoms and  $R_4$  is hydrogen or a group containing 1 to 3 carbon atoms.

Where the same general group (or radical or substituent) type is described as present in a compound in two or more positions, the specific groups may be the same or different. Further, where a number range of substitution is indicated, for example, mono- to pentasubstituted  $C_1$  to  $C_{12}$ alkyl, a skilled person would understand that extent of substitutions would depend on the availability of substitution sites. Unless defined otherwise, the general terms used in the present application have the meanings given below:

Chemical constituent, preferably an organic group, is a group of atoms attached *via* an atom selected from carbon, nitrogen, sulfur, oxygen, or phosphorus. Preferably the attaching atom is carbon, nitrogen, sulfur or oxygen. Examples include unsubstituted and substituted hydrocarbyl groups, carbonate and derivatives, nitrate and derivatives, phosphate and derivatives, sulfate and derivatives, OH, amine and derivatives, alkoxy groups, thio groups, sulfinyl groups and sulfonyl groups.

Hydrocarbyl group is a group of atoms attached *via* a carbon atom. The group contains one or more carbon atoms and one or more hydrogen atoms, which group can be aliphatic, alicyclic, (each saturated or unsaturated), aromatic, straight-chained, branched-chained, or a group with a combination thereof. Examples include methyl, ethyl, isopropyl, cyclohexyl, vinyl, ethynyl, allyl, phenyl, or benzyl. Preferably a hydrocarbyl group contains 1 to 15, more preferably 1 to 12, especially 1 to 4, such as 1 or 2, carbon atoms.

Substituted hydrocarbyl group is a group of atoms attached *via* a carbon atom. The group contains one or more carbon atoms, optionally one or more hydrogen atoms, and one or more hetero atoms, such as a halogen, boron, oxygen, nitrogen, sulfur, phosphorus, or a mixture thereof. Examples include cyano, halogen substituted carbon-containing groups, alkoxy groups, heterocyclic groups, such as pyridine and derivatives thereof, and carbonyl

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containing groups. Preferably a substituted hydrocarbyl group contains 1 to 15, more preferably 1 to 12, especially 1 to 4, such as 1 to 2, carbon atoms.

Unless defined otherwise, carbon-containing groups (for example, alkyl, alkenyl, cycloalkyl) contain 1 up to and including 6, preferably 1 up to and including 4, in particular 1 or 2, carbon atoms.

Halogen - as a group per se and also as a structural element of other groups and compounds, such as haloalkyl, haloalkoxy and haloalkylthio - is fluorine, chlorine, bromine or iodine, in particular fluorine, chlorine or bromine, especially fluorine or chlorine.

Alkyl - as a group per se and also as a structural element of other groups and compounds, such as haloalkyl, alkoxy and alkylthio - is, in each case taking into account the number of carbon atoms contained in each case in the group or compound in question, either straight-chain, *i.e.*, methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl or octyl, or branched, for example, isopropyl, isobutyl, sec-butyl, tert-butyl, isopentyl, neopentyl or isohexyl. Preferred number of carbon atoms in an alkyl group is between 1 to 6, such as 1 to 4.

Cycloalkyl - as a group per se and also as a structural element of other groups and compounds, such as, for example, of halocycloalkyl, cycloalkoxy and cycloalkylthio - is, in each case taking into account the number of carbon atoms contained in each case in the group or compound in question, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl or cyclooctyl. Preferred number of carbon atoms in a cycloalkyl group is between 3 to 6, such as 3 to 4.

Alkenyl - as a group per se and also as a structural element of other groups and compounds - is, taking into account the number of carbon atoms and conjugated or isolated double bonds contained in the group, either straight-chain, for example, vinyl, allyl, 2-butenyl, 3-pentenyl, 1-hexenyl, 1-heptenyl, 1,3-hexadienyl or 1,3-octadienyl, or branched,

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for example, isopropenyl, isobutenyl, isoprenyl, tert-pentenyl, isohexenyl, isoheptenyl or isooctenyl. Preference is given to alkenyl groups having 3 to 12, in particular 3 to 6, especially 3 or 4, carbon atoms.

- 5 Alkynyl – as a group per se and also as a structural element of other groups and compounds - is, in each case taking into account the number of carbon atoms and conjugated or isolated double bonds contained in the group or compound in question, either straight-chain, for example, ethynyl, propargyl, 2-butyne, 3-pentyne, 1-hexyne, 1-heptyne, 3-hexen-1-yne or 1,5-heptadien-3-yne, or branched, for example, 3-methylbut-1-yne, 10 4-ethylpent-1-yne, 4-methylhex-2-yne or 2-methylhept-3-yne. Preference is given to alkynyl groups having 3 to 12, in particular 3 to 6, especially 3 or 4, carbon atoms.

- Alkoxy - as a group per se and also as a structural element of other groups and compounds is, in each case taking into account the number of carbon atoms contained in each case in 15 the group or compound in question, either straight-chain, e.g., methoxy, ethoxy or propoxy, or branched-chain, for example, isopropoxy, isobutoxy, or sec-butoxy. One or more oxygen atoms can be present in the group. Preferred number of carbon atoms in an alkoxy group is between 1 to 6, such as 1 to 4. Similarly, the oxygen atom in the group alkenyloxy or alkynyloxy can be in any position and the preferred number of carbon atoms in either 20 group is between 2 to 6, such as 2 to 4.

- Halogen-substituted carbon-containing groups and compounds, such as, for example, halogen-substituted alkyl, alkenyl, alkynyl, cycloalkyl, alkoxy or alkylthio, can be partially halogenated or perhalogenated, where in the case of polyhalogenation the halogen 25 substituents can be identical or different. Examples of haloalkyl - as a group per se and also as a structural element of other groups and compounds, such as haloalkoxy or haloalkylthio - are methyl which is mono- to trisubstituted by fluorine, chlorine and/or bromine, such as  $\text{CHF}_2$  or  $\text{CF}_3$ ; ethyl which is mono- to pentasubstituted by fluorine, chlorine and/or bromine, such as  $\text{CH}_2\text{CF}_3$ ,  $\text{CF}_2\text{CF}_3$ ,  $\text{CF}_2\text{CCl}_3$ ,  $\text{CF}_2\text{CHCl}_2$ ,  $\text{CF}_2\text{CHF}_2$ , 30  $\text{CF}_2\text{CFCl}_2$ ,  $\text{CF}_2\text{CHBr}_2$ ,  $\text{CF}_2\text{CHClF}$ ,  $\text{CF}_2\text{CHBrF}$  or  $\text{CClFCHClF}$ ; propyl or isopropyl which is mono- to heptasubstituted by fluorine, chlorine and/or bromine, such as  $\text{CH}_2\text{CHBrCH}_2\text{Br}$ ,

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CF<sub>2</sub>CHF CF<sub>3</sub>, CH<sub>2</sub>CF<sub>2</sub>CF<sub>3</sub>, CF(CF<sub>3</sub>)<sub>2</sub> or CH(CF<sub>3</sub>)<sub>2</sub>; butyl or one of its isomers, mono- to nonasubstituted by fluorine, chlorine and/or bromine, such as CF(CF<sub>3</sub>)CHF CF<sub>3</sub> or CH<sub>2</sub>(CF<sub>2</sub>)<sub>2</sub>CF<sub>3</sub>; pentyl or one of its isomers, mono- to undecasubstituted by fluorine, chlorine and/or bromine, such as CF(CF<sub>3</sub>)(CHF<sub>2</sub>)CF<sub>3</sub> or CH<sub>2</sub>(CF<sub>2</sub>)<sub>3</sub>CF<sub>3</sub>; and hexyl or one of its isomers, mono- to tridecasubstituted by fluorine, chlorine and/or bromine, such as (CH<sub>2</sub>)<sub>4</sub>CHBrCH<sub>2</sub>Br, CF<sub>2</sub>(CHF)<sub>4</sub>CF<sub>3</sub>, CH<sub>2</sub>(CF<sub>2</sub>)<sub>4</sub>CF<sub>3</sub> or C(CF<sub>3</sub>)<sub>2</sub>(CHF)<sub>2</sub>CF<sub>3</sub>.

Aryl is in particular phenyl, naphthyl, anthracenyl, phenanthrenyl, perylenyl or fluorenyl, preferably phenyl.

10

Heterocyclyl is understood as being a three- to seven-membered monocyclic ring, which may be saturated or unsaturated, and that contains from one to three hetero atoms selected from the group consisting of B, N, O and S, especially N and S; or a bicyclic ring system having from 8 to 14 ring atoms, which may be saturated or unsaturated, and that may contain either in only one ring or in both rings independently of one another, one or two hetero atoms selected from N, O and S; heterocyclyl is in particular piperidinyl, piperazinyl, oxiranyl, morpholinyl, thiomorpholinyl, pyridyl, N-oxidopyridinio, pyrimidyl, pyrazinyl, s-triazinyl, 1,2,4-triazinyl, thienyl, furanyl, dihydrofuranyl, tetrahydrofuranyl, pyranal, tetrahydropyranal, pyrrolyl, pyrrolinyl, pyrrolidinyl, pyrazolyl, imidazolyl, imidazolinyl, thiazolyl, isothiazolyl, triazolyl, oxazolyl, thiadiazolyl, thiazolinyl, thiazolidinyl, oxadiazolyl, dioxaborolanyl, phthalimidoyl, benzothienyl, quinolinyl, quinoxalinyl, benzofuranyl, benzimidazolyl, benzpyrrolyl, benzthiazolyl, indolinyl, isoindolinyl, cumaranyl, indazolyl, benzothiophenyl, benzofuranyl, pteridinyl or purinyl, which are preferably attached via a C atom; thienyl, benzofuranyl, benzothiazolyl, tetrahydropyranal, dioxaborolanyl, or indolyl is preferred; in particular dioxaborolanyl, pyridyl or thiazolyl. The said heterocyclyl radicals may preferably be unsubstituted or - depending on the substitution possibilities on the ring system - substituted by 1 to 3 substituents selected from the group consisting of halogen, =O, -OH, =S, SH, nitro, C<sub>1</sub>-C<sub>6</sub>alkyl, C<sub>1</sub>-C<sub>6</sub>hydroxyalkyl, C<sub>1</sub>-C<sub>6</sub>alkoxy, C<sub>1</sub>-C<sub>6</sub>haloalkyl, C<sub>1</sub>-C<sub>6</sub>haloalkoxy, phenyl and benzyl.

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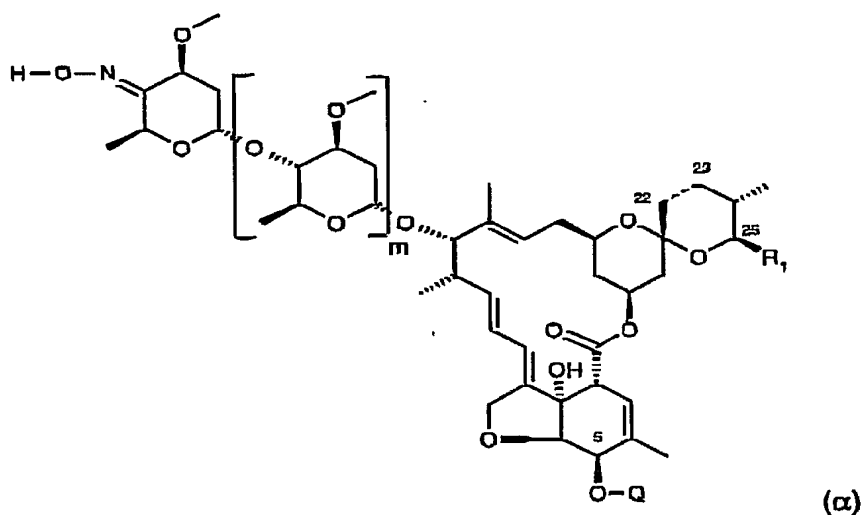
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The invention also provides a process for preparing a compound of the formula (I) *via* a sulfinimine, nitron or cyanide.

### Sulfinimine

- 5 (A) Advantageously, 4'' or 4' oxime avermectin or avermectin monosaccharide respectively with an oxygen protected at 5-carbon position (formula ( $\alpha$ ) below) is used as a starting material.

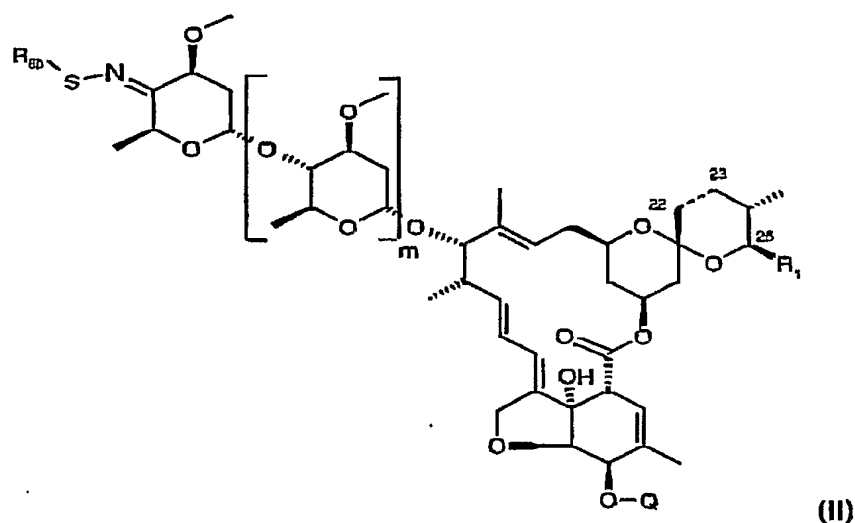


10 wherein  $R_1$ ,  $m$  and the bond between carbon atoms 22 and 23 is as defined for a compound of formula (I) of the first aspect,  $Q$  is a suitable protecting group to prevent reaction on the oxygen atom on the 5-carbon position, and the double bond between the carbon atom at the 4' or 4'' position and nitrogen atom is E or Z configuration.

15 The oxime is reacted with a suitable disulfide and an aliphatic or aromatic phosphine to form the corresponding sulfinimine derivative of formula (II)

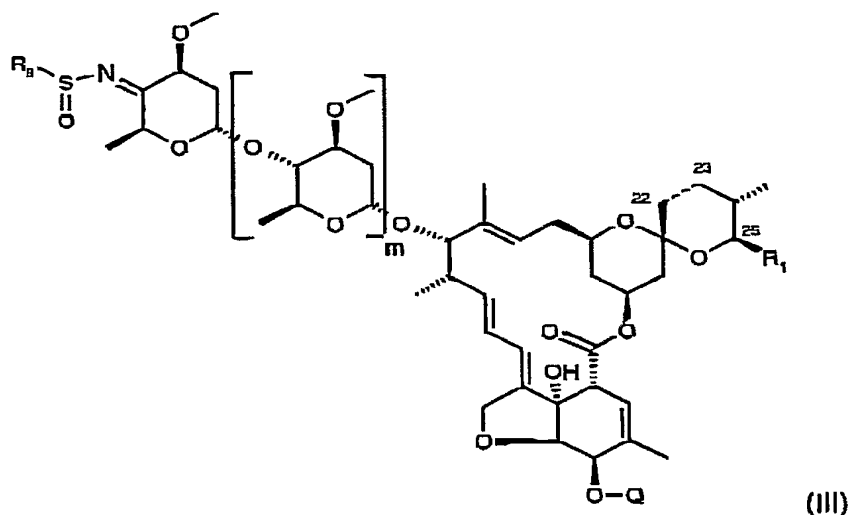
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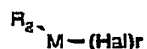
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wherein  $R_1$ ,  $m$ ,  $R_2$  and the bond between carbon atoms 22 and 23 are as defined for a compound of formula (I) of the first aspect,  $Q$  is a suitable protecting group to prevent reaction on the oxygen atom on 5-carbon position, and the double bond between the carbon atom at the 4' or 4'' position and nitrogen atom is E or Z configuration;

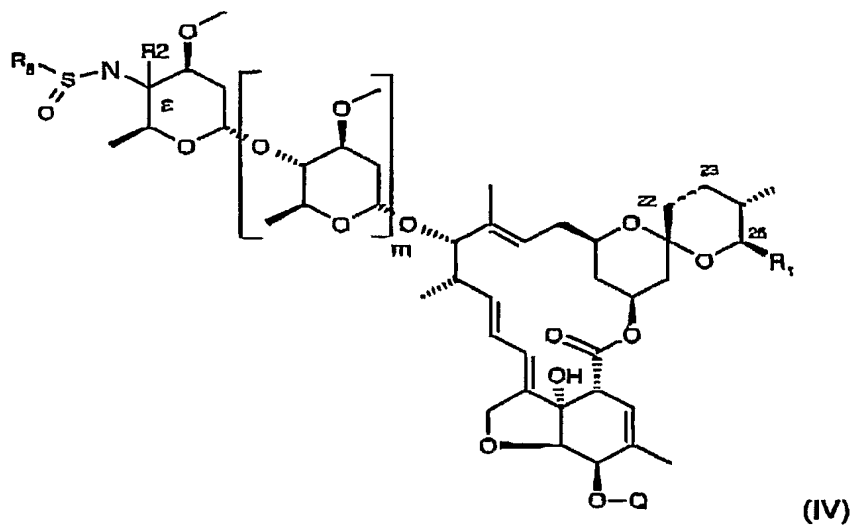
(C) the compound or derivative of formula (III) is reacted with an organometallic reagent, for example, of formula



wherein  $R_2$  is as defined for compound of formula (I) of the first aspect and  $M$  is a metal atom, preferably magnesium, lithium or cerium, and  $Hal$  is a halogen atom, preferably chlorine, bromine or iodine and  $r$  is 0 to 2 as function of the metal charge (such a reagent is known or can be prepared by methods known) to yield a sulfonamide compound of formula (IV)

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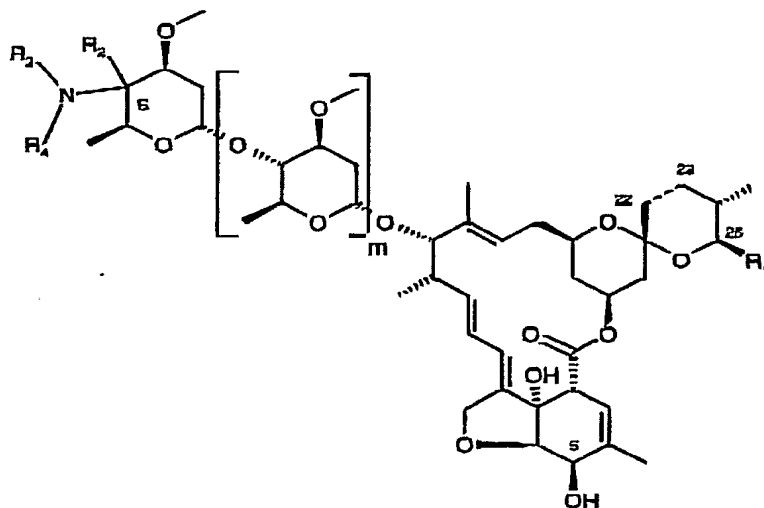


wherein  $R_1$ ,  $m$ ,  $R_2$ ,  $R_3$  and the bond between carbon atoms 22 and 23 are as defined for a compound of formula (I) of the first aspect, and  $Q$  is a suitable protecting group to prevent reaction on the oxygen atom on 5-carbon position; and

5

either

(D) the sulfinyl group and the protecting group  $Q$  can be removed either in one step or one after another depending on the strength of the deprotecting agent, for example, an acidic and/or fluorine reagent, to yield a compound of formula (I)



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wherein  $R_1$ ,  $R_2$ ,  $m$ , and the bond between carbon atoms 22 and 23 are as defined above in the first aspect, and  $R_3$  and  $R_4$  each represent hydrogen;

or

- 5 (E) the sulfinyl group is only removed and reactions are carried out to modify the groups  $R_2$ ,  $R_3$  and  $R_4$ , for example, by reacting a reagent of the formula  $R-Hal$  (where  $R$  is as chemical constituent, preferably  $R$  is unsubstituted or mono- to pentasubstituted  $C_1-C_{12}$ alkyl, unsubstituted or mono- to pentasubstituted  $C_3-C_{12}$ cycloalkyl, unsubstituted or mono- to pentasubstituted  $C_2-C_{12}$ alkenyl, unsubstituted or mono- to pentasubstituted  $C_2-C_{12}$ alkynyl, in
- 10 each of these cases, one or more  $CH_2$  groups may be replaced by  $C(O)$ ,  $C(S)$ ,  $C(O)O$ ,  $C(S)O$  and  $Hal$  is halogen, especially chlorine, bromine or iodine), and thereafter removing the protecting group at oxygen atom at the 5-carbon position to yield a compound of formula (I).
- 15 In an embodiment,  $R_{6b}$  is  $C_1-C_6$ alkyl that is optionally substituted with one to five substituents selected from the group consisting of  $C_1-C_6$ alkoxy, hydroxy, and aryl,  $C_3-C_{12}$ cycloalkyl, aryl, or aryl, which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected from the group consisting of  $OH$ ,  $C_1-C_{12}$ alkyl, and  $C_1-C_{12}$ alkoxy;

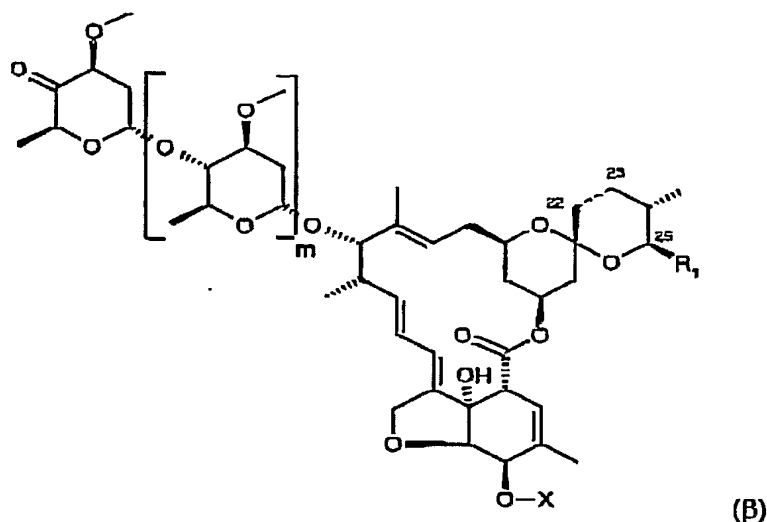
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#### Nitrone

(F) Preferably, 4'' or 4' oxo avermectin or avermectin monosaccharide respectively with an oxygen protected at 5-carbon position (formula ( $\beta$ ) below) is used as a starting material.

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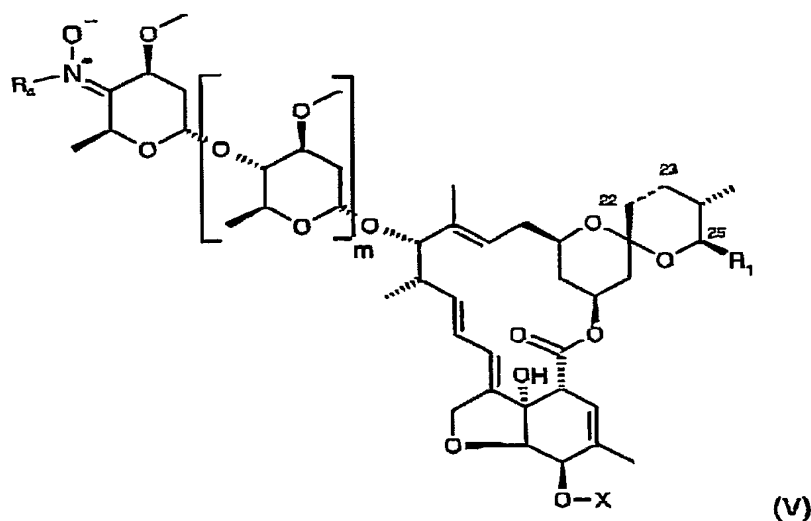
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- wherein  $R_1$ ,  $m$  and the bond between carbon atoms 22 and 23 is as defined for a compound of formula (I) of the first aspect, and X represents H or Q (a suitable protecting group to prevent reaction of the oxygen atom on the 5-carbon position). The preparation of such a starting material is described in EP-A-0343708, and briefly involves oxidation of the 4'' or 4' hydroxyl group of avermectin or avermectin monosaccharide respectively. It is preferred that X represents Q.
- 10 The oxo derivative is reacted with a  $N-R_4$ hydroxylamine, preferably a  $N$ -hydrocarbylhydroxylamine hydrochloride, to yield a nitron compound of formula (V)

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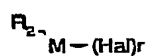


wherein R<sub>1</sub>, R<sub>4</sub>, m, and the bond between carbon atoms 22 and 23 are as defined for a compound of formula (I) of the first aspect, X is as defined for formula (β), and the double bond between the carbon atom at the 4' or 4'' position and nitrogen atom is E or Z;

5

either

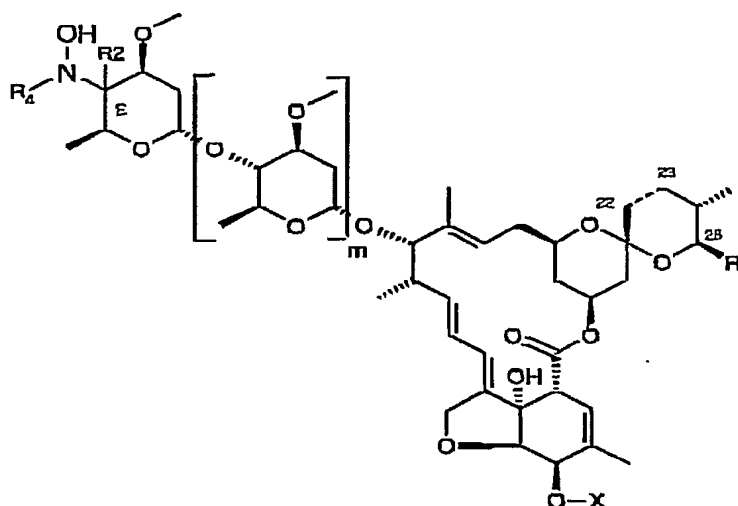
(G) the compound of formula (V) is reacted with an organometallic reagent, for example, of formula



- 10 wherein R<sub>2</sub> is as defined for compound of formula (I) and M is a metal atom, preferably magnesium, lithium or cerium, and Hal is a halogen atom, preferably chlorine, bromine or iodine and r is 0 to 2 as function of the metal charge (such a reagent is known or can be prepared by methods known) to yield a N-R<sub>4</sub>hydroxyamino compound of formula (VI)

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(VI)

wherein  $R_1$ ,  $R_2$ ,  $R_4$ ,  $m$  and the bond between carbon atoms 22 and 23 are as defined for a compound of formula (I) and  $X$  is as defined for formula (B), and the (*R*) isomer at  $\epsilon$  position  
 5 is preferably obtained; and

either

(H) remove the protecting group  $Q$ , if present, to yield a compound of formula (I), wherein  
 $R_1$ ,  $R_2$ ,  $R_4$ ,  $m$  and the bond between carbon atoms 22 and 23 are as defined in the first  
 10 aspect, and  $R_3$  is OH; or

(I) carry out reactions on one or more of  $R_2$ ,  $R_3$  and  $R_4$  groups to modify the group, for  
 example, by reacting the compound of formula (VI) with a reagent of formula Hal-R, where  
 R is a chemical constituent, preferably R is unsubstituted or mono- to pentasubstituted  
 15  $C_1$ - $C_{12}$ alkyl, unsubstituted or mono- to pentasubstituted  $C_3$ - $C_{12}$ cycloalkyl, unsubstituted or  
 mono- to pentasubstituted  $C_2$ - $C_{12}$ alkenyl, unsubstituted or mono- to pentasubstituted  
 $C_2$ - $C_{12}$ alkynyl, in each of these cases, one or more  $CH_2$  groups may be replaced by C(O),  
 C(S), C(O)O, C(S)O and Hal is halogen, especially chlorine, bromine or iodine; and remove  
 the protecting group  $Q$ , if present, to yield a compound of formula (I) wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ .

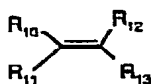
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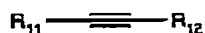
m and the bond between carbon atoms 22 and 23 are as defined in the first aspect, and then and removing the protecting group Q, if present, to yield a compound of formula (I);

or

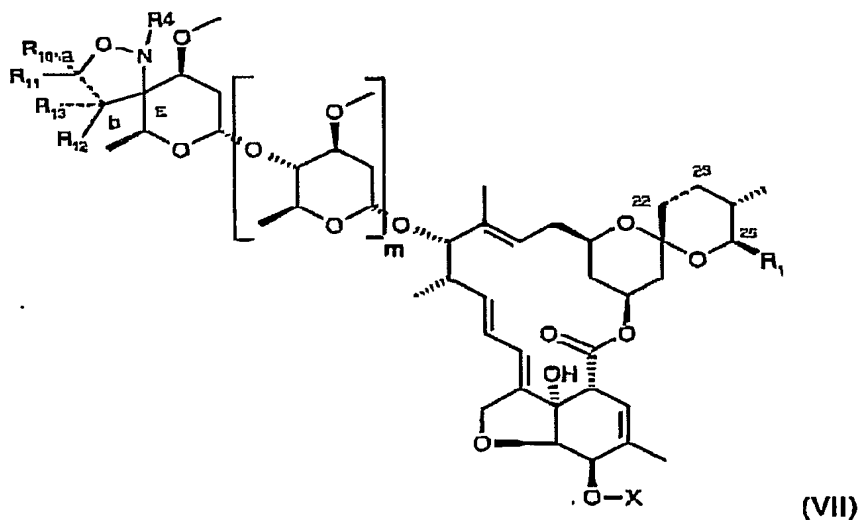
- 5 (J) the compound of formula (V) is reacted with a reagent of formula



or



- 10 where  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$  and  $R_{13}$  are independent of each other, H, CN, unsubstituted or mono- to pentasubstituted  $C_1$ - $C_{12}$ alkyl, unsubstituted or mono- to pentasubstituted  $C_3$ - $C_{12}$ cycloalkyl, unsubstituted or mono- to pentasubstituted  $C_2$ - $C_{12}$ alkenyl, unsubstituted or mono- to pentasubstituted  $C_2$ - $C_{12}$ alkynyl, unsubstituted or mono- to pentasubstituted aromatic, unsubstituted or mono- to pentasubstituted  $C_3$ - $C_{12}$ cycloalkyl ester, unsubstituted or mono- to pentasubstituted  $C_1$ - $C_{12}$ alkyl ester, unsubstituted or mono- to pentasubstituted  $C_1$ - $C_{12}$ alkyl sulfone, unsubstituted or mono- to pentasubstituted  $C_1$ - $C_{12}$ alkyl nitrile, to yield a N-isoxazolidine or 2,3-dihydro-isoxazole compound of formula (VII)



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wherein  $R_1$ ,  $R_4$ ,  $m$  and the bond between carbon atoms 22 and 23 are as defined for a compound of formula (I), and the bond between carbon atoms a and b is a double or a single bond (depending on whether an alkene or an alkyne reagent is used) and  $R_{10}$ ,  $R_{11}$ ,  $R_{12}$  and  $R_{13}$  are as defined above and X is as defined for formula (β); the (R) isomer at ε position is preferably obtained, and the carbon a or b could (R) or (S); and

(K) remove the protecting group Q, if present, to yield a compound of formula (I), wherein  $R_1$ ,  $R_4$ ,  $m$  and the bond between carbon atoms 22 and 23 are as defined in the first aspect and  $R_2$  and  $R_3$  is an alkylene or alkenylene bridge with an oxygen atom attached to the nitrogen atom attached to the 4' or 4'' position.

#### Cyanide

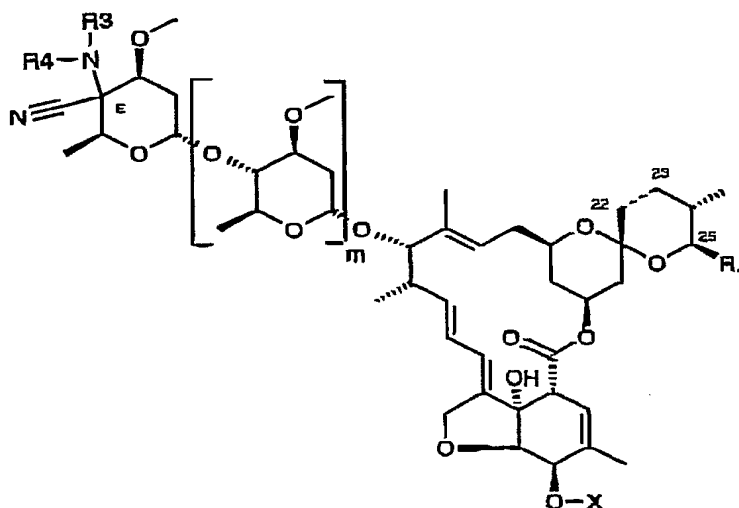
(L) Preferably, 4'' or 4' oxo avermectin or avermectin monosaccharide respectively with an oxygen protected at 5-carbon position (formula (β) see F) is used as a starting material.

The compound of formula (β) is reacted with a silylated amine, such as hexamethyldisilylazane or heptamethyldisilylazane, in presence of a Lewis acid and a trialkylsilyl cyanide, such as trimethylsilyl cyanide, to yield a compound of formula (VIII).

Alternatively, the compound of formula (β) is reacted with an amine of formula  $R_3R_4NH$ , a chlorosilane, a Lewis acid and a trialkylsilyl cyanide, such as trimethylsilyl cyanide, to yield a compound of formula (VIII).

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(VIII)

wherein R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, m, and the bond between carbon atoms 22 and 23 are as defined for a compound of formula (I), X is as defined for formula (β), and the protecting group Q, if

- 5 present, is removed to yield a compound of formula (I) wherein R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, m and the bond between carbon atoms 22 and 23 are as defined in formula (I) and is R<sub>2</sub> is CN; or

(M) carry out reactions on one or both of R<sub>3</sub> and R<sub>4</sub> groups to modify the group by reacting the compound of formula (VIII) with a reagent, such as of formula Hal-R, where R is a

- 10 chemical constituent, preferably R is unsubstituted or mono- to pentasubstituted C<sub>1</sub>-C<sub>12</sub>alkyl, unsubstituted or mono- to pentasubstituted C<sub>3</sub>-C<sub>12</sub>cycloalkyl, unsubstituted or mono- to pentasubstituted C<sub>2</sub>-C<sub>12</sub>alkenyl, unsubstituted or mono- to pentasubstituted C<sub>2</sub>-C<sub>12</sub>alkynyl, in each of these cases, one or more CH<sub>2</sub> groups may be replaced by C(O), C(S), C(O)O, C(S)O and Hal is halogen, especially chlorine, bromine or iodine; and remove
- 15 the protecting group Q, if present, to yield a compound of formula (I) wherein R<sub>1</sub>, R<sub>3</sub>, R<sub>4</sub>, m and the bond between carbon atoms 22 and 23 are as defined in formula (I) and is R<sub>2</sub> is CN.

Compounds of formula (I) can themselves be used as starting materials for further

- 20 reactions so that further derivatives can be prepared, for example, by altering the groups

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R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> by suitable known reactions, such as alkylation, acylation, metathesis, palladium coupling reactions, addition of organometallics.

5 The preparation of avermectin monosaccharide derivatives of formula (I) follow the process steps described above, but from the corresponding monosaccharide derivative.

The comments made above in connection with tautomer or diastereoisomer of compound of formula (I) applies analogously to the starting materials mentioned in respect of their tautomers and diastereoisomers.

10

The conditions for reactions described are carried out in a manner known *per se*, for example in the absence or, customarily, in the presence of a suitable solvent or diluent or of a mixture thereof, the reactions being carried out, as required, with cooling, at room temperature or with heating, for example, in a temperature range of approximately from - 80°C to the boiling temperature of the reaction medium, preferably from approximately 0°C to approximately +150°C, and, if necessary, in a closed vessel, under pressure, under an inert gas atmosphere and/or under anhydrous conditions. Especially advantageous reaction conditions can be found in the Example section.

20 The reaction time is not critical; a reaction time of from about 0.1 to about 24 hours, especially from about 0.5 to about 10 hours, is preferred.

The product is isolated by customary methods, for example by means of filtration, crystallization, distillation or chromatography, or any suitable combination of such methods.

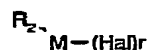
25

The organometallic reagent used in steps (C) and (G) of formula



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is known or can be prepared by methods known. A suitable example is a Grignard reagent.

It is generally useful to protect oxygen at the 5-carbon position to prevent reaction on that position when carrying out reactions with avermectin and avermectin monosaccharide.

Protecting groups include: alkyl ether radicals, such as methoxymethyl, methylthiomethyl, tert-butylthiomethyl, benzyloxymethyl, p-methoxybenzyl, 2-methoxyethoxymethyl, 2,2,2-trichloroethoxymethyl, 2-(trimethylsilyl)ethoxymethyl, tetrahydropyranyl, tetrahydrofuranyl, 1-ethoxyethyl, 1-(2-chloroethoxy)ethyl, 1-methyl-1-methoxyethyl, 1-methyl-1-benzyloxyethyl, trichloroethyl, 2-trimethylsilylethyl, tert-butyl, allyl, p-methoxyphenyl, 2,4-dinitrophenyl, benzyl, p-methoxybenzyl, o-nitrobenzyl, p-nitrobenzyl, triphenylmethyl; trialkylsilyl radicals, such as trimethylsilyl, triethylsilyl, dimethyl-tert-butylsilyl, dimethyl-isopropylsilyl, dimethyl-1,1,2-trimethylpropylsilyl, diethyl-isopropylsilyl, dimethyl-tert-hexylsilyl, but also phenyl-tert-alkylsilyl groups, such as diphenyl-tert-butylsilyl; esters, such as formates, acetates, chloroacetates, dichloroacetates, trichloroacetates, trifluoroacetates, methoxyacetates, phenoxyacetates, pivaloates, benzoates; alkyl carbonates, such as methyl-, 9-fluorenylmethyl-, ethyl-, 2,2,2-trichloroethyl-, 2-(trimethylsilyl)ethyl-, vinyl-, allyl-, benzyl-, p-methoxybenzyl-, o-nitrobenzyl-, p-nitrobenzyl-, but also p-nitrophenyl-carbonate.

Preference is given to trialkylsilyl radicals, such as trimethylsilyl, triethylsilyl, dimethyl-tert-butylsilyl, diphenyl-tert-butylsilyl, esters, such as methoxyacetates and phenoxyacetates, and carbonates, such as 9-fluorenylmethylcarbonates and allylcarbonates. Dimethyl-tert-butylsilyl ether is especially preferred.

Once the desired reactions are completed, the reagents used for removing the protecting group depends on the strength of the protecting group used. There are suitable for the removal of the protecting group Lewis acids, such as hydrochloric acid, methanesulfonic acid,  $BF_3 \cdot OEt_2$ , HF in pyridine,  $Zn(BF_4)_2 \cdot H_2O$ , p-toluenesulfonic acid,  $AlCl_3$ ,  $HgCl_2$ ;

ammonium fluoride, such as tetrabutylammonium fluoride; bases, such as ammonia,

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trialkylamine or heterocyclic bases; hydrogenolysis with a catalyst, such as palladium-on-carbon; reducing agents, such as sodium borohydride or tributyltin hydride with a catalyst, such as  $\text{Pd}(\text{PPh}_3)_4$ , or also zinc with acetic acid. Preference is given to acids, such as methanesulfonic acid or HF in pyridine; sodium borohydride with  $\text{Pd}(0)$ ; bases, such as ammonia, triethylamine or pyridine; especially acids, such as HF in pyridine or methanesulfonic acid. Generally, an acidic reagent, such as a mixture of methanesulfonic acid in methanol or a HF in pyridine, is effective in removing dimethyl-tert-butylsilyl ether group from oxygen at the 5-carbon position. A less acidic reagent, such as a mixture of alcohol (e.g., isopropanol) and trifluoroacetic acid in a solvent (e.g., THF), is not adequate, but it is generally sufficient to remove the sulfinyl group in step (D)

The starting materials mentioned that are used for the preparation of the compound of formula (I), the intermediates therefor (e.g., the compound of formula (II), (III) or (V)), and, where applicable, their tautomers are known or can be prepared by methods known *per se*.

The process steps (A) to (M) described above are detailed further below:

Process step (A):

Examples of solvents and diluents include: aromatic, aliphatic and alicyclic hydrocarbons and halogenated hydrocarbons, such as benzene, toluene, xylene, mesitylene, tetralin, chlorobenzene, dichlorobenzene, bromobenzene, petroleum ether, hexane, cyclohexane, dichloromethane, trichloromethane, tetrachloromethane, dichloroethane, trichloroethene or tetrachloroethene; ethers, such as diethyl ether, dipropyl ether, diisopropyl ether, dibutyl ether, tert-butyl methyl ether, ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, ethylene glycol dimethyl ether, dimethoxydiethyl ether, tetrahydrofuran or dioxane; esters of carboxylic acids, such as ethyl acetate; amides, such as dimethylformamide, dimethylacetamide or 1-methyl-2-pyrrolidinones; nitriles, such as acetonitrile; sulfoxides, such as dimethyl sulfoxide; or mixtures of the mentioned solvents. Preference is given to ether, such as tetrahydrofuran and diethyl ether, especially tetrahydrofuran.

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The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 25°C.

5 A preferred disulfide is a carbon-containing disulfide, for example, dialiphatic disulfide, dialicyclic disulfide, diaromatic disulfide, such as di-tert-butyl disulfide, di-tert-amyl disulfide, di-tert-dodecyl disulfide, diphenyl disulfide, p-tolyl disulfide, especially preferred is diphenyl disulfide.

10 A preferred phosphine is trialkylphosphine, triarylphosphine, such as tributylphosphine, triethylphosphine, triphenylphosphine, especially preferred is tributylphosphine.

Especially preferred conditions for the reaction are described in Example P1 (step A).

Process step (B):

15 Examples of solvents and diluents are the same as those mentioned under Process step A. In particular, halogenated hydrocarbons, such as chloroform and dichloromethane and water are especially suitable.

20 The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 25°C.

25 Examples of oxidant suitable for oxidizing the sulfenimine to a sulfinimine are hydrogen peroxide, arylperoxy acid, alkyl hydroperoxide, dimethyldioxirane, potassium peroxymonosulfate sulfate, sodium periodate, dialkylperoxide, 2-iodylbenzoic acid,  $\alpha$ -Cumene hydroperoxide, oxaziridine analogues; preferred is metachloroperbenzoic acid. The reaction is preferably carried out in biphasic system.

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Especially preferred conditions for the reaction are described in Example P1 (step B).

Process step (C):

Examples of solvents and diluents are the same as those mentioned under Process step A.

- 5 Preference is given to ether, such as tetrahydrofuran and diethyl ether, especially tetrahydrofuran.

The reactions are advantageously carried out in a temperature range of from approximately -100°C to 50°C, preferably at from -78°C to 25°C.

10

Especially preferred conditions for the reaction are described in Examples P1 (step C) or P2 (step A).

Process step (D):

- 15 Examples of solvents and diluents are the same as those mentioned under Process step A. In addition, alcohols, such as methanol, ethanol or 2-propanol, and water are suitable.

The reactions are advantageously carried out in a temperature range of from approximately -100°C to 50°C, preferably at from -78°C to 25°C.

20

Especially preferred conditions for the reaction are described in Examples P1 (step D), P1 (step E), and P2 (step B).

Process step (E):

- 25 Examples of solvents and diluents are the same as those mentioned under Process step (A). Preference is given to ether, such as tetrahydrofuran, and halogenated hydrocarbons,

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such as dichloromethane and esters of carboxylic acids, such as ethyl acetate and mixture of halogenated hydrocarbons and water and mixture of esters of carboxylic acids and water.

- 5 The reactions are advantageously carried out in a temperature range of approximately from -10°C to 120°C, preferably at from 20°C to 100°C.

- 10 Suitable bases are especially carbonates, such as sodium carbonate, sodium hydrogen carbonate, potassium carbonate, trialkylamines, such as triethylamine, and heterocyclic bases, such as pyridine or dimethylaminopyridine.

Especially preferred conditions for the reaction are described in Examples P5 (step A), P8 (step A), P9 (step A), P11 (step A), P12 (step A).

- 15 And the process step for the removing of the protecting group Q is identical to the Process step (D).

Process step (F):

- 20 Examples of solvents and diluents are the same as those mentioned under Process step A. In addition, alcohols, such as methanol, ethanol or 2-propanol, are suitable. Preference is given to alcohols, such as methanol.

Examples of R<sub>4</sub>hydroxyamines are N-alkylhydroxylamines, N-cycloalkylhydroxylamines, N-aromatichydroxylamines; specific examples include N-methylhydroxylamine.

25

Suitable bases are especially trialkylamines, such as triethylamine, and heterocyclic bases, such as pyridine.

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The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 40°C.

- 5 Especially preferred conditions for the reaction are described in Examples P3 (step A).

Process step (G):

Conditions described in Process step (C) are also applicable.

- 10 Especially preferred conditions for the reaction step are described in Example P3 (step B).

Process step (H):

Conditions described in Process step (D) are also applicable.

- 15 Especially preferred conditions for the reaction are described in Examples P3 (step C).

Process step (I):

- 20 Examples of solvents and diluents are the same as those mentioned under Process step (A). Preference is given to ether, such as tetrahydrofuran, and halogenated hydrocarbons, such as dichloromethane and esters of carboxylic acids, such as ethyl acetate and mixture of halogenated hydrocarbons and water and mixture of esters of carboxylic acids and water.

- 25 Suitable examples of R-Hal include alkyl halides, such as methyl iodide, and acyl halides such as acetyl chloride, and sulfonyl halide, such as sulfamoyl chloride or benzenesulfonyl

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chloride or methylsulfonyl chloride, and arylchloroformate, alkyl haloformate, such as methylchloroformate.

5 The reactions are advantageously carried out in a temperature range of approximately from -10°C to 120°C, preferably at from 20°C to 100°C.

Suitable bases are especially carbonates, such as sodium carbonate, sodium hydrogen carbonate, potassium carbonate, trialkylamines, such as triethylamine, and heterocyclic bases, such as pyridine.

10

Especially preferred conditions for the reaction are described in Example P7.

Process step (J):

15 Examples of solvents and diluents are the same as those mentioned under Process step (A). Preference is given to aromatic, such as toluene.

The reactions are advantageously carried out in a temperature range of approximately from -10°C to 150°C, preferably at from 0°C to 100°C.

20 Especially preferred conditions for the reaction are described in Examples P6 (step A).

Process step (K):

Conditions described in Process step (D) are also applicable.

25 Especially preferred conditions for the reaction are described in Examples P6 (step B).

Process step (L):

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Examples of solvents and diluents are the same as those mentioned under Process step A. Preference is given to ester, such as ethyl acetate and to aromatic, such as toluene.

5 Suitable Lewis acids, for example, are aluminium chloride, tin tetrachloride, ferric chloride, boron trichloride, titanium chloride especially zinc derivatives, such as zinc chloride.

In alternative process, the amine is silylated *in situ* by addition of trialkylsilyl chloride, such as trimethylsilyl chloride.

10 The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 100°C.

Especially preferred conditions for the reaction are described in Examples P15 (step A), P16 (step A), P17 (step A), P18 (step A).

15

Process step (M):

Examples of solvents and diluents are the same as those mentioned under Process step (A). Preference is given to ether, such as tetrahydrofuran, and halogenated hydrocarbons, such as dichloromethane and esters of carboxylic acids, such as ethyl acetate and mixture  
20 of halogenated hydrocarbons and water and mixture of esters of carboxylic acids and water.

The reactions are advantageously carried out in a temperature range of approximately from -10°C to 120°C, preferably at from 20°C to 100°C.

25

Suitable bases are especially carbonates, such as sodium carbonate, sodium hydrogen carbonate, potassium carbonate, trialkylamines, such as triethylamine, and heterocyclic bases, such as pyridine.



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Especially preferred conditions for the reaction are described in Example P19 and P20.

5 The compound of the invention may be in the form of one of possible isomers. Therefore, a preparation can result in mixture of isomers, *i.e.*, a diastereomeric mixture; the invention relates both to a pure isomer and to a diastereomeric mixture and is to be interpreted accordingly, even if stereochemical details are not mentioned specifically in every case.

10 A diastereomeric mixture can be resolved into the pure isomers by known methods, for example by recrystallisation from a solvent, by chromatography, for example, high pressure liquid chromatography (HPLC) on acetylcellulose, with the aid of suitable microorganisms, by cleavage with specific, immobilised enzymes, or via the formation of inclusion compounds, for example using crown ethers, only one isomer being complexed.

15 Apart from by separation of corresponding mixtures of isomers, pure diastereoisomers can be obtained according to the invention also by generally known methods of stereoselective synthesis, for example by carrying out the process according to the invention using starting materials having correspondingly suitable stereochemistry.

20 In each case it may be advantageous to isolate or synthesise the biologically more active isomer, where the individual components have different biological activity.

25 The compound of formulae (I) to (VIII) may also be obtained in the form of their hydrates and/or may include other solvents, for example solvents that may have been used for the crystallisation of compounds in solid form.

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The invention relates to all those embodiments of the process according to which a compound obtainable as starting material or intermediate at any stage of the process is used as starting material and some or all of the remaining steps are carried out or a starting material is used in the form of a derivative or salt and/or diastereoisomers, or, especially, is formed under the reaction conditions. For instance a compound of formula (I) can be used as a starting material for the preparation of another compound of formula (I). Such manipulation methods are known to those skilled in the art.

10 In the processes of the present invention it is preferable to use those starting materials and intermediates, which result in a compound of formula (I).

The invention relates especially to the preparation processes described in Examples P1 to P20.

15 Also within the scope of the present invention is a compound of formula (I) having a protecting group on the oxygen atom at the 5-carbon position instead of being a hydroxy group. In the event the protecting group is hydrolysable under mild conditions (such protecting groups include unsubstituted or mono- to pentasubstituted C<sub>1</sub>-C<sub>12</sub>alkylcarbonates) or is a hydrocarbyl or substituted derivative thereof (such as, a  
20 unsubstituted or mono- to pentasubstituted C<sub>1</sub>-C<sub>12</sub>alkyl, in which one or more carbon atoms can be replaced by one or more oxygen atoms).

The compounds of formulae (II) to (VIII) also form part of the present invention. The compounds of formulae (II) to (VIII) may have either a protecting group on the oxygen atom  
25 at the 5-carbon position, or alternatively are deprotected, preferably each has a protecting group to protect the oxygen atom at the 5-carbon position. In the event, compounds of formulae (IV), (VI), (VII) and (VIII) are deprotected and a hydroxy group is bound to the 5-carbon position, such compounds are within the scope of formula (I).

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Compounds of formulae (III) and (V) in a protected or unprotected form also show pesticidal activity, especially in the event where the protecting group is not present (*i.e.*, hydroxy group on the 5-carbon position) or where the protecting group is hydrolysable under mild conditions (such protecting groups include unsubstituted or mono- to pentasubstituted C<sub>1</sub>-C<sub>12</sub>alkylcarbonate).

The compounds of the formulae (II) to (VIII), in particular (III) and (V), in both the protected and deprotected form are intermediates for the synthesis of compounds of formula (I). The use, therefore, of compounds of formula (II) to (VIII) in both the protected and deprotected form for the synthesis of compounds of formula (I) is also a subject of this invention. The preferences for the substituent groups, as appropriate, are the same as defined for the compound of the formula (I) in groups (2) to (22).

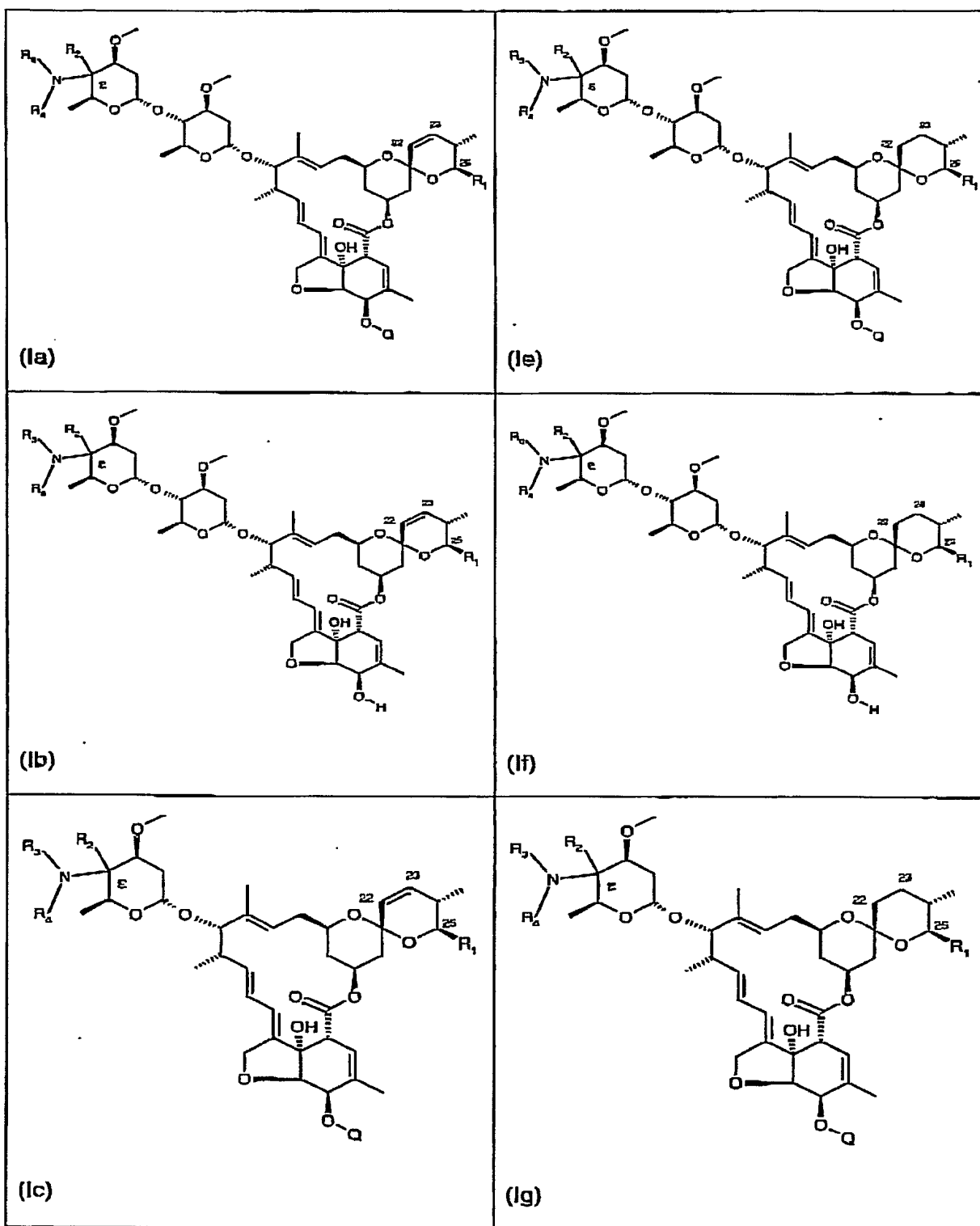
In the context of the invention, a reference is made to:

- compounds of formulae (Ia to Ih) of Table X and Tables 1 to 48;
- compounds of formulae (IIIa to IIId) of Table Y and Tables 49 to 72 ; and
- compounds of formulae (Va to Vd) of Table Z and Tables 73 to 96 ; and in each case, if appropriate, to its E / Z isomer or a mixture thereof.

Table X: A compound of any one of the formulae (Ia) to (Ih)

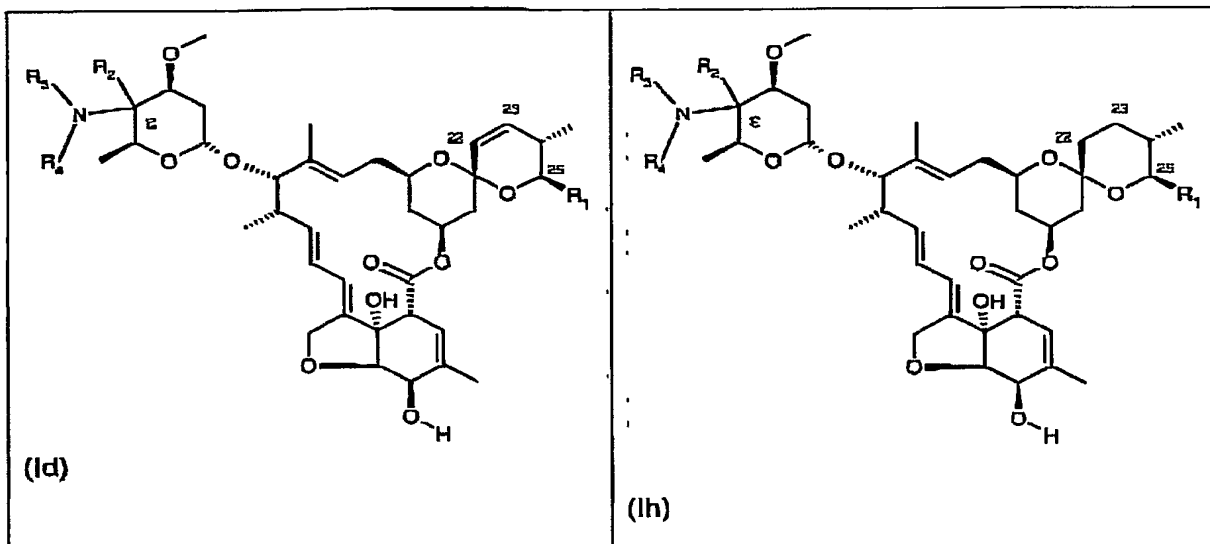
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where, for each formula

Line	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>
1	CF <sub>3</sub>	OH	CH <sub>3</sub>
2	CF <sub>3</sub>	OH	Et
3	CF <sub>3</sub>	H	H
4	CF <sub>3</sub>	CH <sub>3</sub> C(O)	H
5	CF <sub>3</sub>	HC(O)	H
6	CF <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>
7	CF <sub>3</sub>	CH <sub>3</sub> OC(O)	H
8	CF <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> OC(O)	H
9	CF <sub>3</sub>	CH <sub>3</sub> OCH <sub>2</sub> C(O)	H
10	CF <sub>3</sub>	H	CH <sub>3</sub>
11	CF <sub>3</sub>	CH <sub>3</sub> C(O)	CH <sub>3</sub>
12	CF <sub>3</sub>	HC(O)	CH <sub>3</sub>
13	CF <sub>3</sub>	CH <sub>3</sub> OC(O)	CH <sub>3</sub>
14	CF <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> OC(O)	CH <sub>3</sub>
15	CF <sub>3</sub>	CH <sub>3</sub> OCH <sub>2</sub> C(O)	CH <sub>3</sub>

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Line	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>
16	CH <sub>3</sub> CH <sub>2</sub>	OH	CH <sub>3</sub>
17	CH <sub>3</sub> CH <sub>2</sub>	OH	Et
18	CH <sub>3</sub> CH <sub>2</sub>	H	H
19	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> C(O)	H
20	CH <sub>3</sub> CH <sub>2</sub>	HC(O)	H
21	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub>	CH <sub>3</sub>
22	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> OC(O)	H
23	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> CH <sub>2</sub> OC(O)	H
24	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> OCH <sub>2</sub> C(O)	H
25	CH <sub>3</sub> CH <sub>2</sub>	H	CH <sub>3</sub>
26	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> C(O)	CH <sub>3</sub>
27	CH <sub>3</sub> CH <sub>2</sub>	HC(O)	CH <sub>3</sub>
28	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> OC(O)	CH <sub>3</sub>
29	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> CH <sub>2</sub> OC(O)	CH <sub>3</sub>
30	CH <sub>3</sub> CH <sub>2</sub>	CH <sub>3</sub> OCH <sub>2</sub> C(O)	CH <sub>3</sub>
31	CH <sub>3</sub>	C(O)CH <sub>2</sub> CH <sub>2</sub> C(O)	
32	CF <sub>3</sub>	C(O)CH <sub>2</sub> CH <sub>2</sub> C(O)	
33	CH <sub>3</sub> CH <sub>2</sub>	C(O)CH <sub>2</sub> CH <sub>2</sub> C(O)	
34	Vinyl	C(O)CH <sub>2</sub> CH <sub>2</sub> C(O)	
35	Allyl	C(O)CH <sub>2</sub> CH <sub>2</sub> C(O)	
36	CH <sub>3</sub>	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>	
37	CF <sub>3</sub>	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>	
38	CH <sub>3</sub> CH <sub>2</sub>	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>	
39	Vinyl	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>	
40	Allyl	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>	
41	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		H
42	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		C(O)CH <sub>3</sub>
43	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		C(O)H

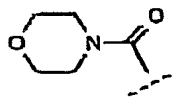
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Line	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>
44	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		C(O)CH <sub>2</sub> OCH <sub>3</sub>
45	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		C(O)OCH <sub>3</sub>
46	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		CH <sub>2</sub>
47	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		CH <sub>2</sub> CH <sub>3</sub>
48	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		CH <sub>2</sub> OCH <sub>3</sub>
49	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		CH <sub>2</sub> O CH <sub>2</sub> CH <sub>3</sub>
50	C(O)CH <sub>2</sub> CH <sub>2</sub> CH <sub>2</sub>		SO <sub>2</sub> NH <sub>2</sub>
51	CH <sub>3</sub>	C(O)N(CH <sub>3</sub> ) <sub>2</sub>	H
52	CH <sub>3</sub>	C(O)N(CH <sub>3</sub> ) <sub>2</sub>	CH <sub>3</sub>
53	CH <sub>3</sub>	C(S) CH <sub>3</sub>	H
54	CH <sub>3</sub>	C(S) CH <sub>3</sub>	CH <sub>3</sub>
55	CH <sub>3</sub>	S(O)Ph	H
56	CH <sub>3</sub>	S(O)Ph	CH <sub>3</sub>
57	CH <sub>3</sub>	S(O) <sub>2</sub> Ph	H
58	CH <sub>3</sub>	S(O) <sub>2</sub> Ph	CH <sub>3</sub>
59	CH <sub>3</sub>	CH <sub>2</sub> C(O)CH <sub>3</sub>	H
60	CH <sub>3</sub>	CH <sub>2</sub> C(O)CH <sub>3</sub>	CH <sub>3</sub>
61	CH <sub>3</sub>	CH <sub>2</sub> C(O)NH(CH <sub>3</sub> )	H
62	CH <sub>3</sub>	CH <sub>2</sub> C(O)NH(CH <sub>3</sub> )	CH <sub>3</sub>
63	CH <sub>3</sub>	CH <sub>2</sub> C(O)O CH <sub>3</sub>	H
64	CH <sub>3</sub>	CH <sub>2</sub> C(O)O CH <sub>3</sub>	CH <sub>3</sub>
65	CH <sub>3</sub>	CH <sub>3</sub> C(O)	CH <sub>3</sub>
66	CH <sub>3</sub>	HC(O)	CH <sub>3</sub>
67	CH <sub>3</sub>	CH <sub>3</sub> OC(O)	CH <sub>3</sub>
68	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> OC(O)	CH <sub>3</sub>
69	CH <sub>3</sub>	N(CH <sub>3</sub> ) <sub>2</sub>	CH <sub>3</sub>
70	CN	CH <sub>2</sub> C(CH <sub>3</sub> )C(O)	CH <sub>3</sub>
71	CN	CH <sub>2</sub> CHC(O)	H

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Line	R <sub>2</sub>	R <sub>3</sub>	R <sub>4</sub>
72	CN	(CH <sub>3</sub> ) <sub>2</sub> NC(O)	H
73	CN	CH <sub>3</sub> CHCHC(O)	H
74	CN	CH <sub>2</sub> CH(CH <sub>3</sub> )C(O)	H
75	CN	(CH <sub>3</sub> ) <sub>2</sub> NC(O)	H
76	CN	(CH <sub>3</sub> ) <sub>2</sub> CHC(O)	H
77	CN	cyclobutylC(O)	H
78	CN	CH <sub>3</sub> CH <sub>2</sub> SC(O)	H
79	CN		H

and

Table 1	A compound of the formula (Ia) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 2	A compound of the formula (Ia) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 3	A compound of the formula (Ia) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 4	A compound of the formula (Ia) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 5	A compound of the formula (Ia) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 6	A compound of the formula (Ia) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.



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Table 7	A compound of the formula (Ib) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 8	A compound of the formula (Ib) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 9	A compound of the formula (Ib) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 10	A compound of the formula (Ib) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 11	A compound of the formula (Ib) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 12	A compound of the formula (Ib) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 13	A compound of the formula (Ic) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 14	A compound of the formula (Ic) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 15	A compound of the formula (Ic) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 16	A compound of the formula (Ic) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.

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Table 17	A compound of the formula (1c) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 18	A compound of the formula (1c) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 19	A compound of the formula (1d) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 20	A compound of the formula (1d) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 21	A compound of the formula (1d) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 22	A compound of the formula (1d) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 23	A compound of the formula (1d) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 24	A compound of the formula (1d) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 25	A compound of the formula (1e) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 26	A compound of the formula (1e) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the ε position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.

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Table 27	A compound of the formula (Ie) wherein $R_1$ is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 28	A compound of the formula (Ie) wherein $R_1$ is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 29	A compound of the formula (Ie) wherein $R_1$ is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 30	A compound of the formula (Ie) wherein $R_1$ is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 31	A compound of the formula (If) wherein $R_1$ is sec-butyl or isopropyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 32	A compound of the formula (If) wherein $R_1$ is sec-butyl or isopropyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 33	A compound of the formula (If) wherein $R_1$ is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 34	A compound of the formula (If) wherein $R_1$ is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 35	A compound of the formula (If) wherein $R_1$ is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 36	A compound of the formula (If) wherein $R_1$ is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.

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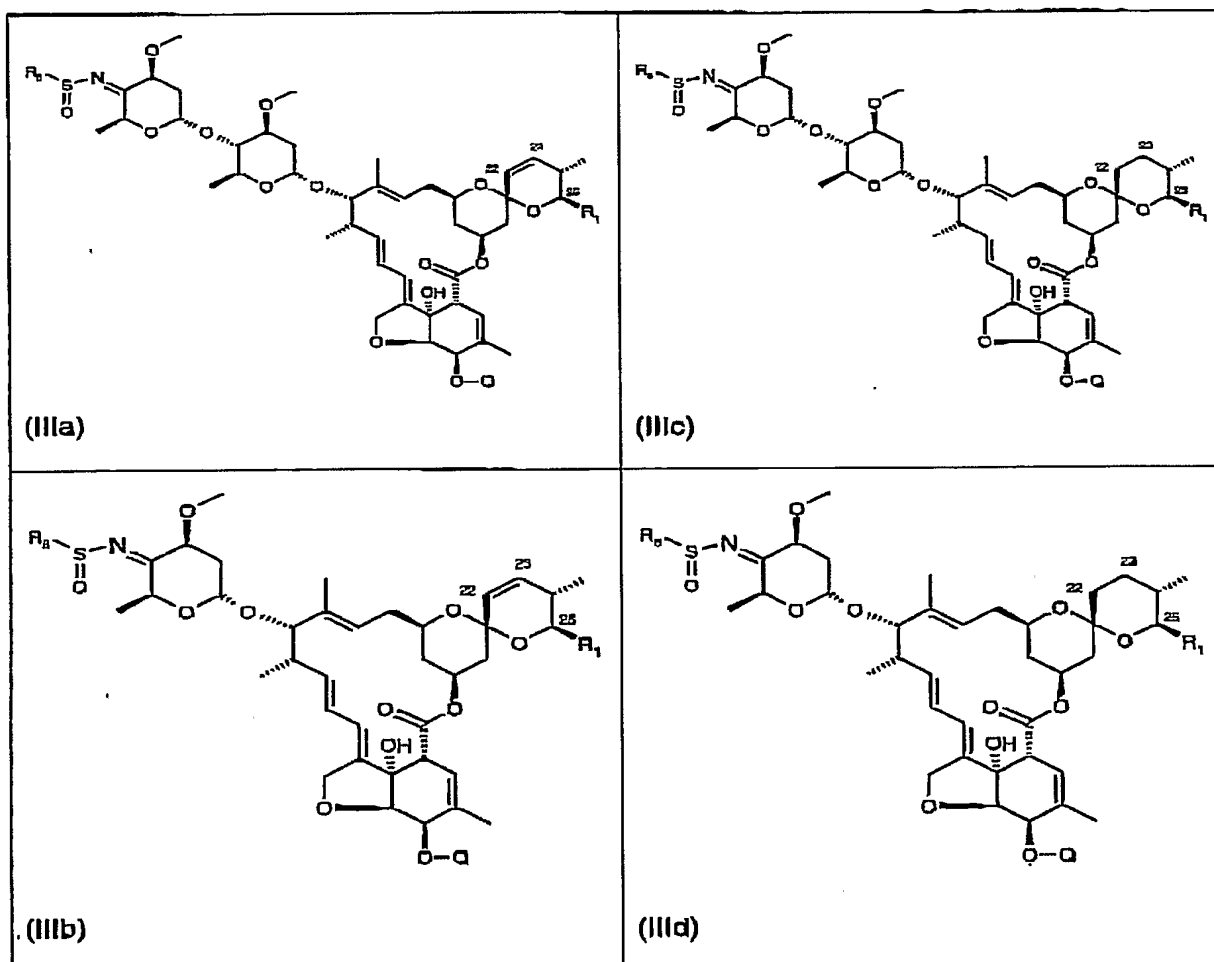
Table 37	A compound of the formula (Ig) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 38	A compound of the formula (Ig) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 39	A compound of the formula (Ig) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 40	A compound of the formula (Ig) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 41	A compound of the formula (Ig) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 42	A compound of the formula (Ig) wherein R <sub>1</sub> is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 43	A compound of the formula (Ih) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 44	A compound of the formula (Ih) wherein R <sub>1</sub> is sec-butyl or isopropyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 45	A compound of the formula (Ih) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.
Table 46	A compound of the formula (Ih) wherein R <sub>1</sub> is cyclohexyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents R <sub>2</sub> , R <sub>3</sub> and R <sub>4</sub> corresponds to a line 1 to 79 of Table X.

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Table 47	A compound of the formula (Ih) wherein $R_1$ is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (R), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.
Table 48	A compound of the formula (Ih) wherein $R_1$ is 1-methyl butyl, the configuration of the carbon atom at the $\epsilon$ position is (S), and the substituents $R_2$ , $R_3$ and $R_4$ corresponds to a line 1 to 79 of Table X.

Table Y: A compound of any one of the formulae (IIIa to IIId)



where

Line	$R_2$	Q
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Line	R <sub>8</sub>	Q
1	Ph	SiMe <sub>2</sub> tBu
2	Ph	Me
3	Ph	C(O)CH <sub>3</sub>
4	Ph	CH <sub>2</sub> OCH <sub>3</sub>
5	Ph	C(O)OCH <sub>3</sub>
6	Ph	C(O)OCH <sub>2</sub> CHCH <sub>2</sub>

and

Table 49	A compound of the formula (IIIa) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>8</sub> and Q corresponds to a line 1 to 6 of Table Y.
Table 50	A compound of the formula (IIIa) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>8</sub> and Q corresponds to a line 1 to 6 of Table Y.
Table 51	A compound of the formula (IIIa) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>8</sub> and Q corresponds to a line 1 to 6 of Table Y.
Table 52	A compound of the formula (IIIa) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>8</sub> and Q corresponds to a line 1 to 6 of Table Y.
Table 53	A compound of the formula (IIIa) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>8</sub> and Q corresponds to a line 1 to 6 of Table Y.
Table 54	A compound of the formula (IIIa) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>8</sub> and Q corresponds to a line 1 to 6 of Table Y.
Table 55	A compound of the formula (IIIb) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E

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	configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 56	A compound of the formula (IIIb) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 57	A compound of the formula (IIIb) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 58	A compound of the formula (IIIb) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 59	A compound of the formula (IIIb) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 60	A compound of the formula (IIIb) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 61	A compound of the formula (IIIc) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 62	A compound of the formula (IIIc) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 63	A compound of the formula (IIIc) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 64	A compound of the formula (IIIc) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and Q corresponds to a line 1 to 6 of Table Y.
Table 65	A compound of the formula (IIIc) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration,

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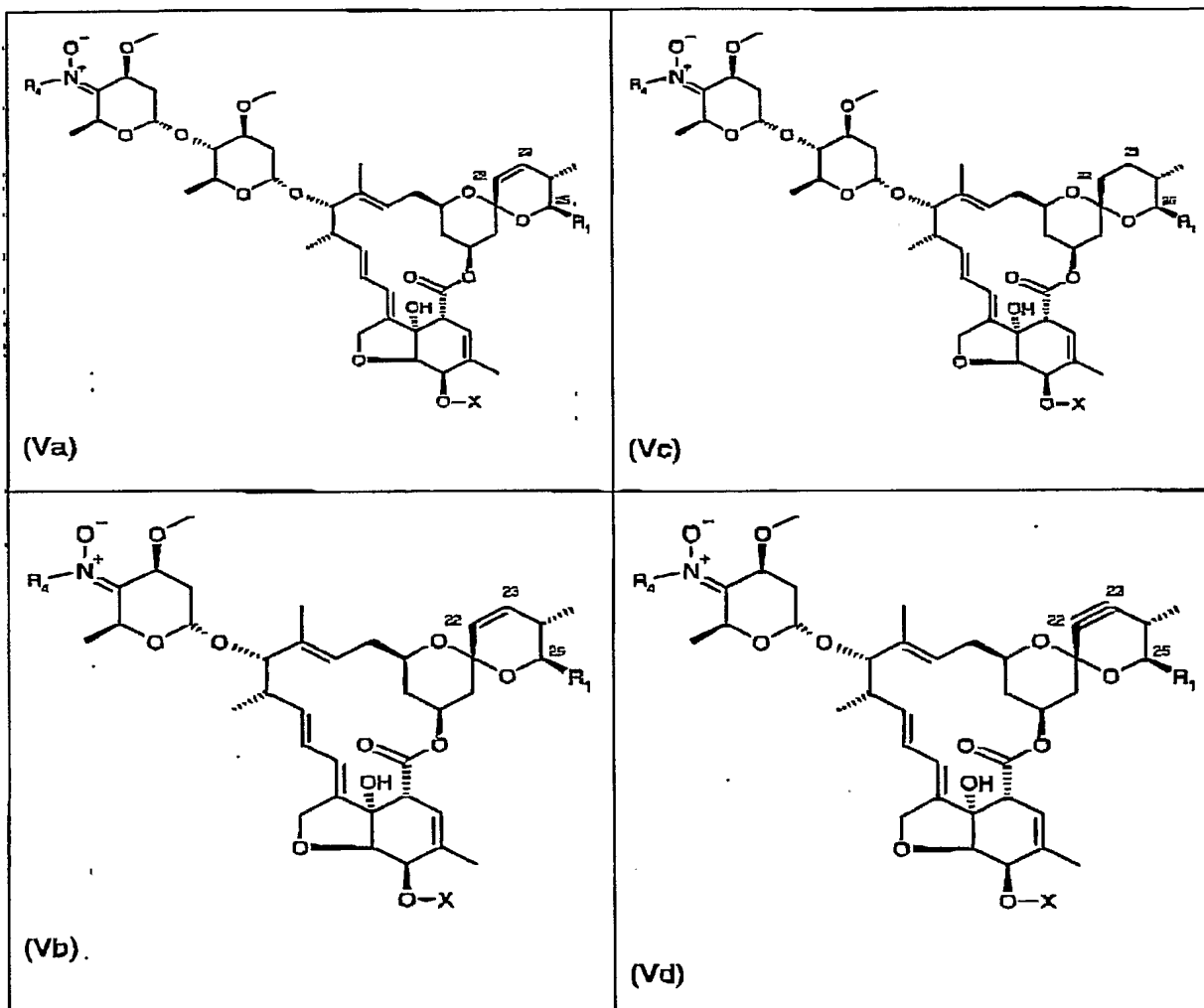
	and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 66	A compound of the formula (IIlc) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 67	A compound of the formula (IIId) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 68	A compound of the formula (IIId) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 69	A compound of the formula (IIId) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 70	A compound of the formula (IIId) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 71	A compound of the formula (IIId) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.
Table 72	A compound of the formula (IIId) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_8$ and $Q$ corresponds to a line 1 to 6 of Table Y.

Table Z: A compound of any one of the formulae (Va to Vd)



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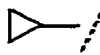
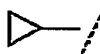


where

Line	R <sub>4</sub>	X
1	CH <sub>3</sub>	Si <sup>t</sup> Bu(CH <sub>3</sub> ) <sub>2</sub>
2	CH <sub>3</sub>	H
3	PhCH <sub>2</sub>	Si <sup>t</sup> Bu(CH <sub>3</sub> ) <sub>2</sub>
4	PhCH <sub>2</sub>	H
5	CH <sub>2</sub> CH CH <sub>2</sub>	Si <sup>t</sup> Bu(CH <sub>3</sub> ) <sub>2</sub>

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Line	R <sub>4</sub>	X
6	CH <sub>2</sub> CH CH <sub>2</sub>	H
7	CH <sub>3</sub> CH <sub>2</sub>	SiBu(CH <sub>3</sub> ) <sub>2</sub>
8	CH <sub>2</sub> CH <sub>2</sub>	H
9	iPr	SiBu(CH <sub>3</sub> ) <sub>2</sub>
10	iPr	H
11	tBu	SiBu(CH <sub>3</sub> ) <sub>2</sub>
12	tBu	H
13		SiBu(CH <sub>3</sub> ) <sub>2</sub>
14		H

and

Table 73	A compound of the formula (Va) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 74	A compound of the formula (Va) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 75	A compound of the formula (Va) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 76	A compound of the formula (Va) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 77	A compound of the formula (Va) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration,

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	and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 78	A compound of the formula (Va) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 79	A compound of the formula (Vb) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 80	A compound of the formula (Vb) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 81	A compound of the formula (Vb) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 82	A compound of the formula (Vb) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 83	A compound of the formula (Vb) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 84	A compound of the formula (Vb) wherein $R_1$ is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 85	A compound of the formula (Vc) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 86	A compound of the formula (Vc) wherein $R_1$ is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents $R_4$ and X corresponds to a line 1 to 14 of Table Z.
Table 87	A compound of the formula (Vc) wherein $R_1$ is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the

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	substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 88	A compound of the formula (Vc) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 89	A compound of the formula (Vc) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 90	A compound of the formula (Vc) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 91	A compound of the formula (Vd) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 92	A compound of the formula (Vd) wherein R <sub>1</sub> is sec-butyl or isopropyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 93	A compound of the formula (Vd) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 94	A compound of the formula (Vd) wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 95	A compound of the formula (Vd) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is E configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.
Table 96	A compound of the formula (Vd) wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atom at the 4' or 4'' position (as appropriate) and nitrogen atom is Z configuration, and the substituents R <sub>4</sub> and X corresponds to a line 1 to 14 of Table Z.

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In the area of pest control, a compound of formula (I), (III) or (V) is an active compound (also referred to as active ingredient) exhibiting valuable preventive and/or curative activity with a very advantageous biocidal spectrum and a very broad spectrum, even at low rates of concentration, while being well tolerated by warm-blooded animals, fish and plants. They are, surprisingly, equally suitable for controlling both plant pests and ecto- and endo-parasites in humans and more especially in productive livestock, domestic animals and pets. They are effective against all or individual development stages of normally sensitive animal pests, but also of resistant animal pests, such as representatives of the class insecta, order Acarina, class nematoda, cestodes and trematodes, while at the same time protecting useful organisms. The insecticidal, acaricidal or nematocidal activity of the active ingredients according to the invention may manifest itself directly, i.e., in the mortality of the pests, which occurs immediately or only after some time, for example during moulting, or indirectly, for example in reduced oviposition and/or hatching rate, good activity corresponding to a mortality of at least 50 to 60 %.

Successful control within the scope of the subject of the invention is possible, in particular, of pests from the orders Lepidoptera, Coleoptera, Orthoptera, Isoptera, Psocoptera, Anoplura, Mallophaga, Thysanoptera, Heteroptera, Homoptera, Hymenoptera, Diptera, Siphonaptera, Thysanura and Acarina, mainly Lepidoptera and Coleoptera. Very especially good control is possible of the following pests:

Abagrotis spp., Abraxas spp., Acantholeucania spp., Acanthoplusia spp., Acarus spp., Acarus siro, Aceria spp., Aceria sheldoni, Acleris spp., Acoloithus spp., Acompsia spp., Acossus spp., Acria spp., Acrobasis spp., Acrocercops spp., Acrolepia spp., Acrolepiopsis spp., Acronicta spp., Acropolitis spp., Actebia spp., Aculus spp., Aculus schlehtendali, Adoxophyes spp., Adoxophyes reticulana, Aedes spp., Aegeria spp., Aethes spp., Agapeta spp., Agonopterix spp., Agriopis spp., Agriotes spp., Agriphila spp., Agrochola spp., Agroperina spp., Alabama spp., Alabama argillaceae, Agrotis spp., Albuna spp., Alcathe spp., Alcis spp., Aleimma spp., Aletia spp., Aleurothrixus spp., Aleurothrixus floccosus, Aleyrodes spp., Aleyrodes brassicae, Allophytes spp., Alsophila spp., Amata spp., Amathes spp., Amblyomma spp., Amblyptilia spp., Ammoconia spp., Amorbia spp., Amphion spp., Amphipoea spp., Amphipyra spp., Amyelois spp., Anacamptodes spp., Anagrapha spp.,

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- Anarsia spp., Anatrachyntis spp., Anavitrinella spp., Ancyliis spp., Andropolia spp.,  
 Anhimella spp., Antheraea spp., Antherigona spp., Antherigona soccata, Anthonomus spp.,  
 Anthonomus grandis, Anticarsia spp., Anticarsia gemmatilis, Aonidiella spp., Apamea spp.,  
 Aphania spp., Aphelia spp., Aphididae, Aphis spp., Apotomis spp., Aproaerema spp.,  
 5 Archippus spp., Archips spp., Acromyrmex, Arctia spp., Argas spp., Argolamprotes spp.,  
 Argyresthia spp., Argyrogramma spp., Argyroplote spp., Argyrotaenia spp., Arotrophora  
 spp., Ascotis spp., Aspidiotus spp., Aspilapteryx spp., Asthenoptycha spp., Aterpia spp.,  
 Athetis spp., Atomaria spp., Atomaria linearis, Atta spp., Atypha spp., Autographa spp.,  
 Axylia spp., Bactra spp., Barbara spp., Batrachedra spp., Battaristis spp., Bembecia spp.,  
 10 Bemisia spp., Bemisia tabaci, Bibio spp., Bibio hortulanis, Bisigna spp., Blastesthia spp.,  
 Blatta spp., Blatella spp., Blepharosis spp., Bleptina spp., Boarmia spp., Bombyx spp.,  
 Bomolocha spp., Boophilus spp., Brachmia spp., Bradina spp., Brevipalpus spp., Brithys  
 spp., Bryobia spp., Bryobia praetiosa, Bryotropha spp., Bupalus spp., Busseola spp.,  
 Busseola fusca, Cabera spp., Cacoecimorpha spp., Cadra spp., Cadra cautella,  
 15 Caenurgina spp., Calipitimerus spp., Callierges spp., Callophora spp., Callophora  
 erythrocephala, Calophasia spp., Caloptilia spp., Calybites spp., Capnoptycha spp., Capua  
 spp., Caradrina spp., Caripeta spp., Carmenta spp., Carposina spp., Carposina  
 nipponensis, Catamacta spp., Catelaphris spp., Catoptria spp., Caustoloma spp., Celaena  
 spp., Celypha spp., Cenopsis spp., Cephys spp., Ceramica spp., Cerapteryx spp., Ceratidis  
 20 spp., Ceratophyllus spp., Ceroplaster spp., Chaetocnema spp., Chaetocnema tibialis,  
 Chamaesphesia spp., Charanyca spp., Cheimophila spp., Chersotis spp., Chiasmia spp.,  
 Chilo spp., Chionodes spp., Chorioptes spp., Choristoneura spp., Chrysaspidia spp.,  
 Chrysodeixis spp., Chrysomya spp., Chrysomphalus spp., Chrysomphalus dictyospermi,  
 Chrysomphalus aonidium, Chrysoteuchia spp., Cilix spp., Cimex spp., Clysia spp., Clysia  
 25 ambiguella, Clepsia spp., Cnaemidophorus spp., Cnaphalocrocis spp., Cnephasia spp.,  
 Coccus spp., Coccus hesperidum, Cochylis spp., Coleophora spp., Colotois spp.,  
 Commophila spp., Conistra spp., Conopomorpha spp., Corcyra spp., Cornutiplusia spp.,  
 Cosmia spp., Cosmopolites spp., Cosmopterix spp., Cossus spp., Costaeonvexa spp.,  
 Crambus spp., Creatonotos spp., Crocidolomia spp., Crocidolomia binotalis, Croesia spp.,  
 30 Crymodes spp., Cryptaspa spp., Cryptoblabes spp., Cryptocala spp., Cryptophlebia  
 spp., Cryptophlebia leucotreta, Cryptoptila spp., Ctenopseustis spp., Cucullia spp., Curculio  
 spp., Culex spp., Cuterebra spp., Cydia spp., Cydia pomonella, Cymbalophora spp.,  
 Dactylethra spp., Dacus spp., Dadica spp., Damalinea spp., Dasychira spp., Decadarchis  
 spp., Decodes spp., Deilephila spp., Delitodes spp., Dendrolimus spp., Depressaria spp.,

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- Dermestes spp., Dermanyssus spp., Dermanyssus gallinae, Diabrotica spp., Diachrysia  
 spp., Diaphania spp., Diarsia spp., Diasemia spp., Diatraea spp., Diceratura spp.,  
 Dichomeris spp., Dichrocrocis spp., Dichrorampha spp., Dicycla spp., Dioryctria spp.,  
 Diparopsis spp., Diparopsis castanea, Dipleurina spp., Diprion spp., Diprionidae, Discestra  
 5 spp., Distantiella spp., Distantiella theobroma, Ditula spp., Diurnea spp., Doratopteryx spp.,  
 Drepana spp., Drosophila spp., Drosophila melanogaster, Dysauxes spp., Dysdercus spp.,  
 Dysstroma spp., Eana spp., Earias spp., Ecclitica spp., Ecdytolopha spp., Ecpyrrhorhoe  
 spp., Ectomyelois spp., Eetropis spp., Egira spp., Elasmopalpus spp., Emmelia spp.,  
 mpoasca spp., Empyreuma spp., Enargia spp., Enarmonia spp., Endopiza spp.,  
 10 Endothernia spp., Endotricha spp., Eoreuma spp., Eotetranychus spp., Eotetranychus  
 carpini, Epagoge spp., Epelis spp., Ephestia spp., Ephestiodes spp., Epiblema spp.,  
 Epiehoristodes spp., Epinotia spp., Epiphyas spp., Epiplema spp., Epipsestis spp., Epirrhoe  
 spp., Episimus spp., Epitymbia spp., Epilachna spp., Erannis spp., Erastria spp., Eremnus  
 spp., Ereunetis spp., Eriophyes spp., Eriosoma spp., Eriosoma lanigerum, Erythroneura  
 15 spp., Estigmene spp., Ethmia spp., Etiella spp., Euagrotis spp., Eucosma spp., Euehlaena  
 spp., Euelidia spp., Eueosma spp., Euchistus spp., Eucosmomorpha spp., Eudonia spp.,  
 Eufidonia spp., Euhypnometoides spp., Eulepisodes spp., Eulia spp., Eulithis spp.,  
 Eupithecia spp., Euplexia spp., Eupoecilia spp., Eupoecilia ambiguella, Euproctis spp.,  
 Eupsilia spp., Eurhodope spp., Eurois spp., Eurygaster spp., Eurythmia spp., Eustrotia  
 20 spp., Euxoa spp., Euzophera spp., Evergestis spp., Evippe spp., Exartema spp., Fannia  
 spp., Faronta spp., Feltia spp., Filatima spp., Fishia spp., Frankliniella spp., Fumibotys spp.,  
 Gaesa spp., Gaggardia spp., Gastrophilus spp., Gelechia spp., Gilpinia spp., Gilpinia  
 polytoma, Glossina spp., Glyphipterix spp., Glyphodes spp., Gnorimoschemini spp.,  
 Gonodonta spp., Gortyna spp., Gracillaria spp., Graphania spp., Grapholita spp.,  
 25 Grapholitha spp., Gravitarata spp., Gretchena spp., Griselda spp., Gryllotalpa spp.,  
 Gynaephora spp., Gypsonoma spp., Hada spp., Haematopinus spp., Halisidota spp.,  
 Harpieteryx spp., Harrisina spp., Hedyia spp., Helicoverpa spp., Heliophobus spp., Heliothis  
 spp., Hellula spp., Helotropa spp., Hemaris spp., Hercinothrips spp., Herculia spp.,  
 Hermonassa spp., Heterogenea spp., Holomelina spp., Homadula spp., Homoeosoma  
 30 spp., Homoglaea spp., Homohadena spp., Homona spp., Homonopsis spp., Hoplocampa  
 spp., Hoplodrina spp., Hoshinoa spp., Hxalomma spp., Hydraecia spp., Hydriomena spp.,  
 Hyles spp., Hyloicus spp., Hypagyrtis spp., Hypatima spp., Hyphantria spp., Hyphantria  
 cunea, Hypocala spp., Hypocoena spp., Hypodema spp., Hyppobosca spp., Hypsipyla spp.,  
 Hyssia spp., Hysterosia spp., Idaeia spp., Idia spp., Ipimorpha spp., Isia spp., Isochorista

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- spp., Isophrictis spp., Isopolia spp., Isotrias spp., Ixodes spp., Itame spp., Jodia spp., Jodis spp., Kawabea spp., Keiferia spp., Keiferia lycopersicella, Labdia spp., Lacinipolia spp., Lambdina spp., Lamprothripa spp., Laodelphax spp., Lasius spp., Laspeyresia spp., Leptinotarsa spp., Leptinotarsa decemlineata, Leptocoris spp., Leptostales spp.,
- 5 Lecanium spp., Lecanium corni, Lepidosaphes spp., Lepisma spp., Lepisma saccharina, Lesmone spp., Leucania spp., Leucinodes spp., Leucophaea spp., Leucophaea maderae, Leucoptera spp., Leucoptera scitella, Linognathus spp., Liposcelis spp., Lissorhoptus spp., Lithacodia spp., Lithocolletis spp., Lithomoia spp., Lithophane spp., Lixodessa spp., Lobesia spp., Lobesia botrana, Lobophora spp., Locusta spp., Lomanaltes spp.,
- 10 Lomographa spp., Loxagrotis spp., Loxostege spp., Lucilia spp., Lymantria spp., Lymnaecia spp., Lyonetia spp., Lyriomyza spp., Macdonnoughia spp., Macrauzata spp., Macronoctua spp., Macrosiphus spp., Malacosoma spp., Maliarpha spp., Mamestra spp., Mamestra brassicae, Manduca spp., Manduca sexta, Marasmia spp., Margaritia spp., Matratinea spp., Matsumuraeses spp., Melanagromyza spp., Melipotes spp., Melissopus spp., Melittia spp.,
- 15 Melolontha spp., Meristis spp., Meritastis spp., Merophyas spp., Mesapamea spp., Mesogona spp., Mesoleuca spp., Metaniema spp., Metendothenia spp., Metzneria spp., Micardia spp., Microcorses spp., Microleon spp., Mnesictena spp., Mocis spp., Monima spp., Monochroa spp., Monomorium spp., Monomorium pharaonis, Monopsis spp., Morrisonia spp., Musca spp., Mutuuraia spp., Myelois spp., Mythimna spp., Myzus spp.,
- 20 Naranga spp., Nedra spp., Nemapogon spp., Neodiprion spp., Neosphaleroptera spp., Nephelodes spp., Nephrotettix spp., Nezara spp., Nilaparvata spp., Niphonympha spp., Nippoptilia spp., Noctua spp., Nola spp., Notocelia spp., Notodonta spp., Nudaurelia spp., Ochroleura spp., Ocnestoma spp., Oestrus spp., Olethreutes spp., Oligia spp., Olindia spp., Olygonychus spp., Olygonychus gallinae, Oncocnemis spp., Operophtera spp.,
- 25 Ophisma spp., Opogona spp., Oraesia spp., Orniodoros spp., Orgyia spp., Oria spp., Orseolia spp., Orthodes spp., Orthogonia spp., Orthosia spp., Oryzaephilus spp., Oscinella spp., Oscinella frit, Osminia spp., Ostrinia spp., Ostrinia nubilalis, Otiorhynchus spp., Ourapteryx spp., Pachetra spp., Pachysphinx spp., Pagyda spp., Paleacrita spp., Paliga spp., Palthis spp., Pammene spp., Pandemis spp., Panemeria spp., Panolis spp., Panolis
- 30 flammea, Panonychus spp., Paragyresthia spp., Paradiarsia spp., Paralobesia spp., Paranthrene spp., Parapandemis spp., Parapediasia spp., Parastichtis spp., Parasysdemis spp., Paratoria spp., Pareromeme spp., Pectinophora spp., Pectinophora gossypiella, Pediculus spp., Pegomyia spp., Pegomyia hyoscyami, Pelochrista spp., Pennisetia spp., Penstemonia spp., Pemphigus spp., Peribatodes spp., Peridroma spp., Perileucoptera



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- spp., *Periplaneta* spp., *Perizoma* spp., *Petrova* spp., *Pexicopia* spp., *Phalonia* spp.,  
*Phalonidia* spp., *Phaneta* spp., *Phlyctaenia* spp., *Phlyctinus* spp., *Phorbia* spp.,  
*Phragmatobia* spp., *Phricanthes* spp., *Phthorimaea* spp., *Phthorimaea operculella*,  
*Phyllocnistis* spp., *Phyllocoptruta* spp., *Phyllocoptruta oleivora*, *Phyllonorycter* spp.,  
5 *Phyllophila* spp., *Phylloxera* spp., *Pieris* spp., *Pieris rapae*, *Piesma* spp., *Planococcus* spp.,  
*Planotortrix* spp., *Platyedra* spp., *Platynota* spp., *Platyptilia* spp., *Platysenta* spp., *Plodia*  
spp., *Plusia* spp., *Plutella* spp., *Plutella xylostella*, *Podosesia* spp., *Polia* spp., *Popillia* spp.,  
*Polymixis* spp., *Polyphagotarsonemus* spp., *Polyphagotarsonemus latus*, *Prays* spp.,  
*Prionoxystus* spp., *Probole* spp., *Proceras* spp., *Prochoerodes* spp., *Proeulia* spp.,  
10 *Proschistis* spp., *Proselena* spp., *Proserpinus* spp., *Protagrotis* spp., *Proteoteras* spp.,  
*Protobathra* spp., *Protoschinia* spp., *Pselnophorus* spp., *Pseudaletia* spp.,  
*Pseudanthonomus* spp., *Pseudaterelia* spp., *Pseudaulacaspis* spp., *Pseudexentera* spp.,  
*Pseudococcus* spp., *Pseudohermenias* spp., *Pseudoplusia* spp., *Psoroptes* spp., *Psylla* spp.,  
*Psylliodes* spp., *Pterophorus* spp., *Ptycholoma* spp., *Pulvinaria* spp., *Pulvinaria aethiopica*,  
15 *Pyrallis* spp., *Pyrausta* spp., *Pyrgotis* spp., *Pyrrhæra* spp., *Pyrrharctia* spp.,  
*Quadraspidotus* spp., *Rancora* spp., *Raphia* spp., *Reticulitermes* spp., *Retinia* spp.,  
*Rhagoletis* spp., *Rhagoletis pomonella*, *Rhipicephalus* spp., *Rhizoglyphus* spp., *Rhizopertha*  
spp., *Rhodnius* spp., *Rhopalosiphum* spp., *Rhopobota* spp., *Rhyacia* spp., *Rhyacionia*  
spp., *Rhynchopacha* spp., *Rhyzosthenes* spp., *Rivula* spp., *Rondotia* spp., *Rusidrina* spp.,  
20 *Rynchaglaea* spp., *Sabulodes* spp., *Sahlbergella* spp., *Sahlbergella singularis*, *Saissetia*  
spp., *Samia* spp., *Sannina* spp., *Sanninoidea* spp., *Saphoideus* spp., *Sarcoptes* spp.,  
*Sathrobrotia* spp., *Scarabeidae*, *Sceliodes* spp., *Schinia* spp., *Schistocerca* spp., *Schizaphis*  
spp., *Schizura* spp., *Schreckensteinia* spp., *Sciara* spp., *Scirpophaga* spp., *Scirthrips*  
*auranti*, *Scoparia* spp., *Scopula* spp., *Scotia* spp., *Scotinophara* spp., *Scotogramma* spp.,  
25 *Scrobipalpa* spp., *Scrobipalopsis* spp., *Semiothisa* spp., *Sereda* spp., *Sesamia* spp., *Sesia*  
spp., *Sicya* spp., *Sideridis* spp., *Simyra* spp., *Sineugraphe* spp., *Sitochroa* spp., *Sitobion*  
spp., *Sitophilus* spp., *Sitotroga* spp., *Solenopsis* spp., *Smerinthus* spp., *Sophonria* spp.,  
*Spaelotis* spp., *Spargaloma* spp., *Sparganothis* spp., *Spatalistis* spp., *Sperchia* spp.,  
*Sphecia* spp., *Sphinx* spp., *Spilonota* spp., *Spodoptera* spp., *Spodoptera littoralis*,  
30 *Stagmatophora* spp., *Staphylinochrous* spp., *Stathmopoda* spp., *Stenodes* spp., *Sterrha*  
spp., *Stomoxys* spp., *Strophedra* spp., *Sunira* spp., *Sutyna* spp., *Swammerdamia* spp.,  
*Syllomatia* spp., *Sympistis* spp., *Synanthedon* spp., *Synaxis* spp., *Syncopacma* spp.,  
*Syndemis* spp., *Syngrapha* spp., *Synthomeida* spp., *Tabanus* spp., *Taeniarchis* spp.,  
*Taeniothrips* spp., *Tannia* spp., *Tarsonemus* spp., *Tegulifera* spp., *Tehama* spp., *Teleiodes*

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spp., *Telorta* spp., *Tenebrio* spp., *Tephрина* spp., *Teratoglaea* spp., *Terricula* spp., *Tethea* spp., *Tetranychus* spp., *Thalpophila* spp., *Thaumetopoea* spp., *Thiodia* spp., *Thrips* spp., *Thrips palmi*, *Thrips tabaci*, *Thyridopteryx* spp., *Thyris* spp., *Tineola* spp., *Tipula* spp., *Tortricidia* spp., *Tortrix* spp., *Trachea* spp., *Trialeurodes* spp., *Trialeurodes vaporariorum*,  
 5 *Triatoma* spp., *Triaxomera* spp., *Tribolium* spp., *Tricodectes* spp., *Trichoplusia* spp., *Trichoplusia ni*, *Trichoptilus* spp., *Trioza* spp., *Trioza erytrae*, *Triphaenia* spp., *Triphosa* spp., *Trogoderma* spp., *Tyria* spp., *Udea* spp., *Unaspis* spp., *Unaspis citri*, *Utetheisa* spp., *Valeriodes* spp., *Vespa* spp., *Vespa mima* spp., *Vitacea* spp., *Vitula* spp., *Witlesia* spp., *Xanthia* spp., *Xanthorhoe* spp., *Xanthotype* spp., *Xenomicta* spp., *Xenopsylla* spp.,  
 10 *Xenopsylla cheopsis*, *Xestia* spp., *Xylena* spp., *Xylomyges* spp., *Xyrosaris* spp., *Yponomeuta* spp., *Ypsolopha* spp., *Zale* spp., *Zanclognathus* spp., *Zeiraphera* spp., *Zenodoxus* spp., *Zeuzera* spp., *Zygaena* spp.,

It is also possible to control pests of the class Nematoda using the compounds according to  
 15 the invention. Such pests include, for example,

root knot nematodes, cyst-forming nematodes and also stem and leaf nematodes;  
 especially of *Heterodera* spp., e.g., *Heterodera schachtii*, *Heterodera avenae* and *Heterodera trifolii*; *Globodera* spp., e.g. *Globodera rostochiensis*; *Meloidogyne* spp., e.g., *Meloidogyne incognita* and *Meloidogyne javanica*; *Radopholus* spp., e.g., *Radopholus*  
 20 *similis*; *Pratylenchus*, e.g., *Pratylenchus neglectans* and *Pratylenchus penetrans*; *Tylenchulus*, e.g., *Tylenchulus semipenetrans*; *Longidorus*, *Trichodorus*, *Xiphinema*, *Ditylenchus*, *Apheenchoides* and *Anguina*; especially *Meloidogyne*, e.g., *Meloidogyne incognita*, and *Heterodera*, e.g., *Heterodera glycines*.

25 An especially important aspect of the present invention is the use of the compound of formula (I), (III) or (V) in the protection of plants against parasitic feeding pests.

The action of the compound of formula (I), (III) or (V) and the compositions comprising the said compound against animal pests can be significantly broadened and adapted to the  
 30 given circumstances by the addition of other insecticides, acaricides or nematicides.

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Suitable additives include, for example, representatives of the following classes of active ingredient: organophosphorus compounds, nitrophenols and derivatives, formamidines, ureas, carbamates, pyrethroids, chlorinated hydrocarbons, neonicotinoids and *Bacillus thuringiensis* preparations.

5

Examples of especially suitable mixing partners include: azamethiphos; chlorfenvinphos; cypermethrin, cypermethrin high-cis; cyromazine; diafenthiuron; diazinon; dichlorvos; dicrotophos; dicyclanil; fenoxycarb; fluazuron; furathiocarb; isazofos; iodfenphos; kinoprene; lufenuron; methacriphos; methidathion; monocrotophos; phosphamidon; profenofos; diofenolan; a compound obtainable from the *Bacillus thuringiensis* strain GC91 or from strain NCTC11821; pymetrozine; bromopropylate; methoprene; disulfoton; quinalphos; tau-fluvalinate; thiocyclam; thiometon; aldicarb; azinphos-methyl; benfuracarb; bifenthrin; buprofezin; carbofuran; dibutylaminothio; cartap; chlorfluazuron; chlorpyrifos; cyfluthrin; lambda-cyhalothrin; alpha-cypermethrin; zeta-cypermethrin; deltamethrin; diflubenzuron; endosulfan; ethiofencarb; fenitrothion; fenobucarb; fenvalerate; formothion; methiocarb; heptenophos; imidacloprid; thiamethoxam; clothianidine; isoprocarb; methamidophos; methomyl; mevinphos; parathion; parathion-methyl; phosalone; pirimicarb; propoxur; teflubenzuron; terbufos; triazamate; fenobucarb; tebufenozide; fipronil; beta-cyfluthrin; silafluofen; fenpyroximate; pyridaben; fenazaquin; pyriproxyfen; pyrimidifen; nitenpyram; acetamiprid; abamectin; emamectin; emamectin-benzoate; spinosad; a plant extract that is active against insects; a preparation that comprises nematodes and is active against insects; a preparation obtainable from *Bacillus subtilis*; a preparation that comprises fungi and is active against insects; a preparation that comprises viruses and is active against insects; chlorfenapyr; acephate; acrinathrin; alanycarb; alphamethrin; amitraz; AZ 60541; azinphos A; azinphos M; azocyclotin; bendiocarb; bensultap; beta-cyfluthrin; BPMP; brofenprox; bromophos A; bufencarb; butocarboxin; butylpyridaben; cadusafos; carbaryl; carbophenothion; chloethocarb; chlorethoxyfos; chlormephos; cis-resmethrin; clocythrin; clofentezine; cyanophos; cycloprothrin; cyhexatin; demeton M; demeton S; demeton-S-methyl; dichlofenthion; dicliphos; diethion; dimethoate; dimethylvinphos; dioxathion; edifenphos; esfenvalerate; ethion; ethofenprox; ethoprophos; etrimphos; fenamiphos; fenbutatin oxide; fenothiocarb; fenpropathrin; fenpyrad; fenthion; fluazinam; flucycloxuron; flucythrinate; flufenoxuron; flufenprox; fonophos; fosthiazate; fubfenprox; HCH; hexaflumuron; hexythiazox; IKI-220; iprobenfos; isofenphos; isoxathion; ivermectin;

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malathion; mecarbam; mesulfenphos; metaldehyde; metolcarb; milbemectin; moxidectin; naled; NC 184; omethoate; oxamyl; oxydemethon M; oxydeprofos; permethrin; phenthoate; phorate; phosmet; phoxim; pirimiphos M; pirimiphos E; promecarb; propaphos; prothiofos; prothoate; pyrachlophos; pyradaphenthion; pyresmethrin; pyrethrum; tebufenozide;

5 salithion; sebufos; sulfotep; sulprofos; tebufenpyrad; tebupirimphos; tefluthrin; temephos; terbam; tetrachlorvinphos; thiachloprid; thiafenox; thiodicarb; thiofanox; thionazin; thuringiensin; tralomethrin; triarthene; triazophos; triazuron; trichlorfon; triflumuron; trimethacarb; vamidothion; xylylcarb; YI 5301/5302; zetamethrin; DPX-MP062 —

10 indoxacarb; methoxyfenozide; bifenazate; XMC (3,5-xylyl methylcarbamate); or the fungus pathogen *Metarhizium anisopliae*.

A compound of formula (I), (II) or (V) can be used to control, *i.e.*, to inhibit or destroy, pests of the mentioned type occurring on plants, especially on useful plants and ornamentals in agriculture, in horticulture and in forestry, or on parts of such plants, such as the fruits,

15 blossoms, leaves, stems, tubers or roots, while in some cases plant parts that grow later are still protected against those pests.

Target crops include especially cereals, such as wheat, barley, rye, oats, rice, maize and sorghum; beet, such as sugar beet and fodder beet; fruit, *e.g.*, pomes, stone fruit and soft

20 fruit, such as apples, pears, plums, peaches, almonds, cherries and berries, *e.g.*, strawberries, raspberries and blackberries; leguminous plants, such as beans, lentils, peas and soybeans; oil plants, such as rape, mustard, poppy, olives, sunflowers, coconut, castor oil, cocoa and groundnuts; cucurbitaceae, such as marrows, cucumbers and melons; fibre plants, such as cotton, flax, hemp and jute; citrus fruits, such as oranges, lemons,

25 grapefruit and mandarins; vegetables, such as spinach, lettuce, asparagus, cabbages, carrots, onions, tomatoes, potatoes and paprika; lauraceae, such as avocado, cinnamon and camphor; and tobacco, nuts, coffee, aubergines, sugar cane, tea, pepper, vines, hops, bananas, natural rubber plants and ornamentals.

30 Further areas of use of a compound of formula (I), (III) or (V) is the protection of stored goods and storerooms and the protection of raw materials, and also in the hygiene sector,

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especially the protection of domestic animals and productive livestock against pests of the mentioned type, more especially the protection of domestic animals, especially cats and dogs, from infestation by fleas, ticks and nematodes.

- 5 The invention therefore relates also to a pesticidal composition, such as emulsifiable concentrates, suspension concentrates, directly sprayable or dilutable solutions, spreadable pastes, dilute emulsions, wettable powders, soluble powders, dispersible powders, wettable powders; dusts, granules and encapsulations of polymer substances, that comprises at least one compound of formula (I), (III) or (V), the choice of formulation being made in accordance with the intended objectives and the prevailing circumstances. Furthermore, the pesticidal composition is often diluted, and optionally combined with other pesticidal compositions, before its use as a pesticide. The invention, therefore, also relates to a tank mix composition (sometimes referred to as a slurry in the event the composition is a suspension), which comprises the pesticidal composition and a liquid carrier, generally water, and optionally one or more other pesticidal compositions, each other pesticidal composition comprising a further pesticide as active compound.

- The active ingredient is used in those compositions in pure form, a solid active ingredient, for example, in a specific particle size, or preferably together with at least one of the auxiliary (also known as adjuvants) customary in formulation technology, such as extenders, e.g., solvents or solid carriers, or surface-active compounds (surfactants). In the area of parasite control in humans, domestic animals, productive livestock and pets it will be self-evident that only physiologically tolerable additives are used.

- 25 Solvents are, for example: non-hydrogenated or partly hydrogenated aromatic hydrocarbons, preferably fractions  $C_8$  to  $C_{12}$  of alkylbenzenes, such as xylene mixtures, alkylated naphthalenes or tetrahydronaphthalene, aliphatic or cycloaliphatic hydrocarbons, such as paraffins or cyclohexane, alcohols, such as ethanol, propanol or butanol, glycols and ethers and esters thereof, such as propylene glycol, dipropylene glycol ether, ethylene glycol or ethylene glycol monomethyl or -ethyl ether, ketones, such as cyclohexanone, isophorone or diacetone alcohol, strongly polar solvents, such as N-methylpyrrolid-2-one,

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dimethyl sulfoxide or N,N-dimethylformamide, water, non-epoxidized or epoxidized plant oils, such as non-epoxidized or epoxidized rapeseed, castor, coconut or soya oil, and silicone oils.

- 5 The solid carriers used, for example, for dusts and dispersible powders, are as a rule natural rock powders, such as calcite, talc, kaolin, montmorillonite or attapulgite. Highly disperse silicic acids or highly disperse absorbent polymers can also be added to improve the physical properties. Granular adsorptive granule carriers are porous types, such as pumice, crushed brick, sepiolite or bentonite, and non-sorbent carrier materials are calcite
- 10 or sand. A large number of granular materials of inorganic or organic nature can furthermore be used, in particular dolomite or comminuted plant residues.

- Surface-active compounds are, depending on the nature of the active compound to be formulated, nonionic, cationic and/or anionic surfactants or surfactant mixtures with good
- 15 emulsifying, dispersing and wetting properties. The surfactants listed below are to be regarded only as examples; many other surfactants that are customary in formulation technology are suitable and are described in the relevant literature.

- Nonionic surfactants are, in particular, polyglycol ether derivatives of aliphatic or
- 20 cycloaliphatic alcohols, saturated or unsaturated fatty acids and alkylphenols, which can contain 3 to 30 glycol ether groups and 8 to 20 carbon atoms in the (aliphatic) hydrocarbon radical and 6 to 18 carbon atoms in the alkyl radical of the alkylphenols. Substances which are furthermore suitable are water-soluble polyethylene oxide adducts, containing 20 to 250 ethylene glycol ether and 10 to 100 propylene glycol ether groups, on propylene glycol,
- 25 ethylene diaminopolypropylene glycol and alkyl polypropylene glycol having 1 to 10 carbon atoms in the alkyl chain. The compounds mentioned usually contain 1 to 5 ethylene glycol units per propylene glycol unit. Examples are nonylphenol-polyethoxyethanols, castor oil polyglycol ethers, polypropylene-polyethylene oxide adducts, tributylphenoxypolyethoxyethanol, polyethylene glycol and octylphenoxypolyethoxyethanol. Other substances
- 30 are fatty acid esters of polyoxyethylene sorbitan, such as polyoxyethylene sorbitan trioleate.

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The cationic surfactants are, in particular, quaternary ammonium salts which contain, as substituents, at least one alkyl radical having 8 to 22 C atoms and, as further substituents, lower, non-halogenated or halogenated alkyl, benzyl or lower hydroxyalkyl radicals. The salts are preferably in the form of halides, methyl-sulfates or ethyl-sulfates. Examples are stearyl-trimethyl-ammonium chloride and benzyl-di-(2-chloroethyl)-ethyl-ammonium bromide.

Suitable anionic surfactants can be both water-soluble soaps and water-soluble synthetic surface-active compounds. Suitable soaps are the alkali metal, alkaline earth metal and substituted or unsubstituted ammonium salts of higher fatty acids ( $C_{10}$ - $C_{22}$ ), such as the sodium or potassium salts of oleic or stearic acid, or of naturally occurring fatty acid mixtures, which can be obtained, for example, from coconut oil or tall oil; and furthermore also the fatty acid methyl-aurine salts. However, synthetic surfactants are more frequently used, in particular fatty sulfonates, fatty sulfates, sulfonated benzimidazole derivatives or alkylarylsulfonates. The fatty sulfonates and sulfates are as a rule in the form of alkali metal, alkaline earth metal or substituted or unsubstituted ammonium salts and in general have an alkyl radical of 8 to 22 C atoms, alkyl also including the alkyl moiety of acyl radicals; examples are the sodium or calcium salt of ligninsulfonic acid, of dodecylsulfuric acid ester or of a fatty alcohol sulfate mixture prepared from naturally occurring fatty acids. These also include the salts of sulfuric acid esters and sulfonic acids of fatty alcohol-ethylene oxide adducts. The sulfonated benzimidazole derivatives preferably contain 2 sulfonic acid groups and a fatty acid radical having about 8 to 22 C atoms.

Alkylarylsulfonates are, for example, the sodium, calcium or triethanolammonium salts of dodecylbenzenesulfonic acid, of dibutyl-naphthalenesulfonic acid or of a naphthalenesulfonic acid-formaldehyde condensation product. Corresponding phosphates, such as salts of the phosphoric acid ester of a p-nonylphenol-(4-14)-ethylene oxide adduct or phospholipids, can further also be used.

The compositions as a rule comprise 0.1 to 99 %, in particular 0.1 to 95 %, of active compound and 1 to 99.9 %, in particular 5 to 99.9 %, of at least one solid or liquid auxiliary,

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it being possible as a rule for 0 to 25 %, in particular 0.1 to 20 %, of the composition to be surfactants (% is in each case per cent by weight). While concentrated compositions are more preferred as commercial goods, the end user as a rule uses dilute compositions which comprise considerably lower concentrations of active compound. Preferred compositions are composed, in particular, as follows (% = per cent by weight):

Emulsifiable concentrates:

active ingredient:	1 to 90%, preferably 5 to 20%
surfactant:	1 to 30%, preferably 10 to 20%
solvent:	balance

Dusts:

active ingredient:	0.1 to 10%, preferably 0.1 to 1%
solid carrier:	99.9 to 90%, preferably 99.9 to 99%

Suspension concentrates:

active ingredient:	5 to 75%, preferably 10 to 50%
surfactant:	1 to 40%, preferably 2 to 30%
water:	balance

Wettable powders:

active ingredient:	0.5 to 90%, preferably 1 to 80%
surfactant:	0.5 to 20%, preferably 1 to 15%
solid carrier:	balance



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Granules:

active ingredient: 0.5 to 30%, preferably 3 to 15%

solid carrier: 99.5 to 70%, preferably 97 to 85%

5

Specific formulation examples for use in crop protection are given below (% = per cent by weight):

Example F1: Emulsifiable concentrates

	a)	b)	c)
Active compound	25%	40%	50%
Calcium dodecylbenzenesulphonate	5%	8%	6%
Castor oil polyethylene glycol ether (36 mol of EO)	5%	-	-
Tributylphenol polyethylene glycol ether (30 mol of EO)	-	12%	4%
Cyclohexanone	-	15%	20%
Xylene mixture	65%	25%	20%

- 10 Mixing of finely ground active compound and additives gives an emulsion concentrate which, by dilution with water, affords emulsions of the desired concentration.

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Example F2: Solutions

	a)	b)	c)	d)
Active compound	80%	10%	5%	95%
Ethylene glycol monomethyl ether	-	20%	-	-
Polyethylene glycol (MW 400)	-	70%	-	-
N-methylpyrrolid-2-one	20%	-	-	-
Epoxidized coconut oil	-	-	1%	-
Aliphatic hydrocarbon (boiling range: 160-190°)	-	-	94%	5%

Mixing of finely ground active compound and additives gives a solution suitable for use in the form of microdrops.

5 Example F3: Granules

	a)	b)	c)	d)
Active compound	5%	10%	8%	21%
Kaolin	94%	-	79%	54%
Finely divided silicic acid	1%	-	13%	7%
Attapulgate	-	90%	-	18%

The active compound is dissolved in dichloromethane, the solution is sprayed onto the mixture of carriers and the solvent is evaporated under reduced pressure.

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Example F4: Wettable powder

	a)	b)	c)
Active compound	25%	50%	75%
Sodium lignosulphonate	5%	5%	-
Sodium lauryl sulphate	3%	-	5%
Sodium diisobutylphenyl sulphate	-	6%	10%
Octylphenol polyethylene glycol ether (7-8 mol of EO)	-	2%	-
Finely divided silicic acid	5%	10%	10%
Kaolin	62%	27%	-

Active compound and additives are mixed and the mixture is ground in a suitable mill. This gives wettable powders which can be diluted with water to give suspensions of the desired concentration.

5

Example F5: Emulsifiable concentrate

Active compound	10%
Octylphenol polyethylene glycol ether (4-5 mol of EO)	3%
Calcium dodecylbenzenesulphonate	3%
Castor oil polyethylene glycol ether (36 mol of EO)	4%
Cyclohexanone	30%
Xylene mixture	50%

Mixing of finely ground active compound and additives gives an emulsion concentrate which, by dilution with water, affords emulsions of the desired concentration.

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Example F6: Extruder granules

Active compound	10%
Sodium lignosulphonate	2%
Carboxymethylcellulose	1%
Kaolin	87%

Active compound and additives are mixed, the mixture is ground, moistened with water, extruded and granulated, and the granules are dried in a stream of air.

5 Example F7: Coated granules

Active compound	3%
Polyethylene glycol (MW 200)	3%
Kaolin	94%

In a mixer, the finely ground active compound is applied uniformly to the kaolin which has been moistened with polyethylene glycol. This gives dust-free coated granules.

Example F8: Suspension concentrate

Active compound	40%
Ethylene glycol	10%
Nonylphenol polyethylene glycol ether (15 mol of EO)	6%
Sodium lignosulphonate	10%
Carboxymethylcellulose	1%
Aqueous formaldehyde solution (37%)	0.2%
Aqueous silicone oil emulsion (75%)	0.8%
Water	32%

- 10 Mixing of finely ground active compound and additives gives a suspension concentrate which, by dilution with water, affords suspensions of the desired concentration.

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The compositions according to the invention may also comprise further solid or liquid adjuvants, such as stabilisers, e.g., vegetable oils or epoxidised vegetable oils (e.g., epoxidised coconut oil, rapeseed oil or soybean oil), antifoams, e.g. silicone oil, preservatives, viscosity regulators, binders and/or tackifiers as well as fertilisers or other active ingredients for obtaining special effects, e.g., acaricides, bactericides, fungicides, nematocides, molluscicides or selective herbicides.

The pesticidal composition according to the invention, particularly for use as a crop protection product, is prepared in the absence of adjuvants, e.g., by grinding, sieving and/or compressing the compound of formula (I), (III) or (V) (as active ingredient) or mixture thereof, for example, to a certain particle size, and in the presence of at least one adjuvant, for example, by intimately mixing and/or grinding the compound of formula (I), (III) or (V) (as active ingredient) or mixture thereof with the adjuvant(s). The invention relates likewise to those processes for the preparation of the pesticidal composition according to the invention and to the use of a compound of formula (I), (III) or (V) in the preparation of the composition.

The invention relates also to the methods of application of the pesticidal and tank mix compositions, i.e., the methods of controlling pests of the mentioned type, such as spraying, atomising, dusting, coating, dressing, scattering or pouring, which are selected in accordance with the intended objectives and the prevailing circumstances, and to the use of the compositions for controlling pests of the mentioned type. Typical rates of concentration are from 0.1 to 1000 ppm, preferably from 0.1 to 500 ppm, of active ingredient. The rates of application per hectare are generally from 1 to 2000 g of active ingredient per hectare, especially from 10 to 1000 g/ha, preferably from 20 to 600 g/ha, most preferably from 20 to 100 g/ha.

A preferred method of application in the area of crop protection is application to the foliage of the plants (foliar application), the frequency and the rate of application being dependent upon the risk of infestation by the pest in question. However, the active ingredient can also penetrate the plants through the roots (systemic action) when the locus of the plants is

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impregnated with a liquid formulation or when the active ingredient is incorporated in solid form into the locus of the plants, for example, into the soil, e.g., in granular form (soil application). In the case of paddy rice crops, such granules may be applied in metered amounts to the flooded rice field.

5

The pesticidal and tank mix compositions are also suitable for protecting plant propagation material, e.g., seed, such as fruits, tubers or grains, or plant cuttings, against animal pests. The propagation material can be treated with the composition before planting: seed, for example, can be dressed before being sown. The active ingredients according to the invention can also be applied to grains (coating), either by impregnating the seeds in a liquid formulation or by coating them with a solid formulation. The composition can also be applied to the planting site when the propagation material is being planted, for example, to the seed furrow during sowing. The invention relates also to such methods of treating plant propagation material and to the plant propagation material so treated.

15

#### Preparation Examples:

Since in most cases the compounds are present as mixtures of the avermectin derivatives B1a and B1b, characterization by customary physical data such as melting point or refractive index makes little sense. For this reason, the compounds are characterized by the retention times that are determined in an analysis by HPLC (high performance liquid chromatography). Here, the term B1a refers to the main component in which the group at position 25 ( $R_1$  in formula (I)) is sec-butyl, with a content of usually more than 80%. B1b denotes the minor component in which  $R_1$  is isopropyl. The compounds where two retention times are given both for the B1a and for the B1b derivative are mixtures of diastereoisomers, which can be separated chromatographically. In the case of compounds where a retention time is given only in column B1a or only in column B1b, the pure B1a or B1b component, respectively, can be obtained during work-up. The correct structures of the B1a and B1b components are assigned by mass spectrometry.

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The following method is used for HPLC analysis:

HPLC gradient conditions					
Solvent A:		0.01% of trifluoroacetic acid in H <sub>2</sub> O			
Solvent B:		0.01% of trifluoroacetic acid in CH <sub>3</sub> CN			
Time [min]		A [%]	B [%]		Flow rate [μl/min]
0		80	20		500
0.1		50	50		500
10		5	95		500
15		0	100		500
17		0	100		500
17.1		80	20		500
22		80	20		500
Type of column		YMC-Pack ODS-AQ			
Column length		125 mm			
Internal diameter of column:		2 mm			
Temperature		40°C			

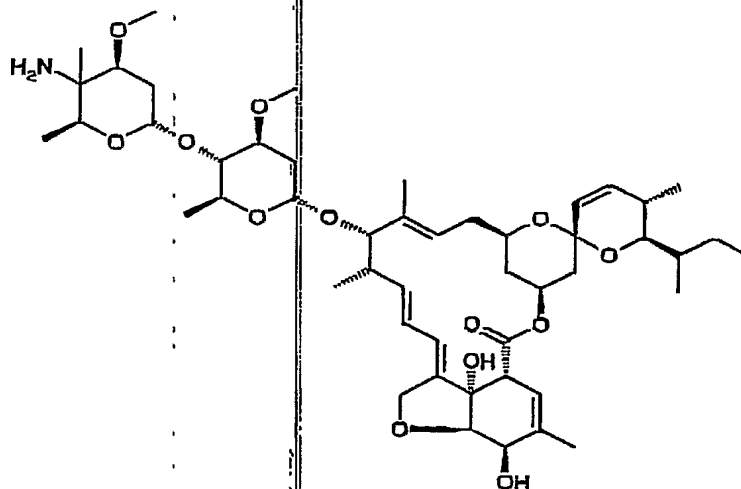
The YMC-Pack ODS-AQ column used for the chromatography of the compounds is manufactured by YMC, Alte Raesfelderstrasse 6, 46514 Schermbeck, Germany.

- 5 In the following examples, the mixing ratios of the eluents are given as volume/volume, and the temperatures in °C. Further, for simplicity, representation of the formula in the examples indicates the main derivative (B1 a). TBDMS means *tert*-butyldimethylsilyl.

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**Example P1:** 4''-(R)-4''-desoxy-4''- amino-4''-methyl Avermectin B<sub>1</sub> and 4''-(S)-4''-desoxy-4''- amino-4''-methyl Avermectin B<sub>1</sub>



**Step A:** To a solution of 40 g of 5-OTBDMS-4''-desoxy-4''-hydroxyimino-avermectin B<sub>1</sub> and 20.3 g of diphenyl disulfide in 400 ml tetrahydrofuran at 0°C is added 23 ml of tributylphosphine. The mixture is stirred at 0°C for 1 hour. To the reaction mixture is added 80g of N-phenylmaleimide and the mixture is stirred at room temperature for 1 hour. The mixture is poured into a saturated solution of sodium hydrogencarbonate, extracted with dichloromethane, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated *in vacuo*. The residue is purified by chromatography on silica gel with hexane/diethyl ether to afford 5-OTBDMS-4''-desoxy-4''-phenylsulfinimine-Avermectin B<sub>1</sub>.

**Step B:** To a solution of 20 g 5-OTBDMS-4''-desoxy-4''-phenylsulfinimine-Avermectin B<sub>1</sub> (obtained in step A) in a mixture of 300 ml chloroform and 100 ml of saturated solution of sodium hydrogencarbonate at 0°C is added 5.9 g of m-chloroperbenzoic acid, and the mixture is stirred at 0°C for 45 minutes; poured into a aqueous saturated sodium hydrogencarbonate, extracted with dichloromethane; the organic phase is dried over sodium sulfate, and concentrated *in vacuo* to afford 5-OTBDMS-4''-desoxy-4''-phenylsulfinimine-Avermectin B<sub>1</sub>.

**Step C:** To a solution of 5-OTBDMS-4''-desoxy-4''-phenylsulfinimine-Avermectin B<sub>1</sub> (obtained in step B) in 360 ml of diethylether at 0°C is added 16.2 ml of methylmagnesium chloride (3M) and the mixture is stirred at 0°C for 30 minutes, then the ice bath is removed. 4 ml of methylmagnesium chloride (3M) is added to the solution at RT, and the mixture is



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stirred at room temperature for 10 minutes, poured into a saturated sodium chloride, extracted with ethylacetate; the organic phase is dried over sodium sulfate, and concentrated *in vacuo* to afford a mixture of 5-OTBDMS-4"-desoxy-4"-phenylsulfonamide-4"-methyl-Avermectin B<sub>1</sub>.

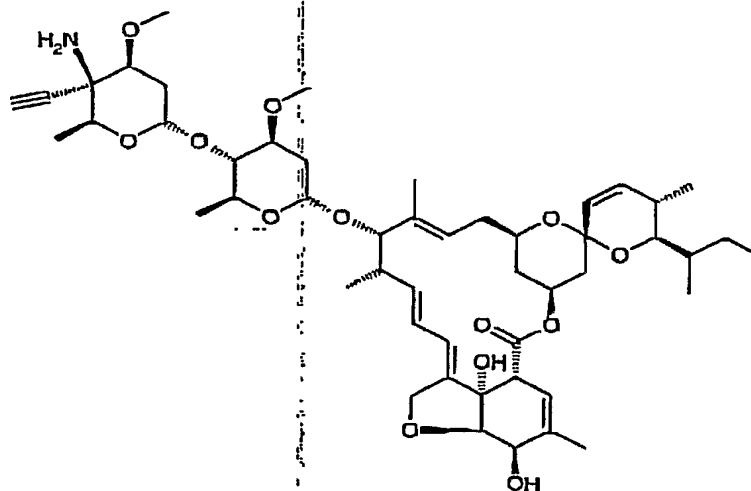
- 5 Step D: To a solution of 1.2 g 5-OTBDMS-4"-desoxy-4"-phenylsulfonamide-4"-methyl-Avermectin B<sub>1</sub> (obtained in step C) in 65 ml of dichloromethane at 0°C is added 0.46 ml of isopropanol and 0.46 ml of trifluoroacetic acid and the mixture is stirred at 0°C for 1 hour, poured into a mixture of saturated sodium hydrogencarbonate and brine (1:1), extracted with ethylacetate; the organic phase is dried over sodium sulfate, and concentrated *in vacuo* to afford a mixture of 5-OTBDMS-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub>. The residue is purified by chromatography on silica gel with hexane/ethylacetate to afford 5-OTBDMS-4"-(S)-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub> and 5-OTBDMS-4"-(R)-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub>.
- 10

- Step E: 0.691 g of 5-OTBDMS-4"-(S)-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub> or 5-OTBDMS-4"-(R)-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub> are dissolved in 17.5 ml tetrahydrofuran, then 3.5 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into water, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with dichloromethane/methanol, yielding 4"-(S)-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub> or 4"-(R)-4"-desoxy-4"-amino-4"-methyl-Avermectin B<sub>1</sub>.
- 15
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Example P2: 4"-(R)-4"-desoxy-4"-amino-4"-C-ethynyl-Avermectin B<sub>1</sub>

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**Step A:** To a solution of 5-OTBDMS-4''-desoxy-4''-phenylsulfinimine-Avermectin B<sub>1</sub> (P1:

Steps A and B) in 210 ml of tetrahydrofuran at -78°C is added 10.8 ml of

trimethylsilylethynyl lithium salt (prepared in THF by action of butyllithium on

trimethylsilylacetylen) and the mixture is stirred at -78°C for 20 minutes, poured into a

mixture of saturated sodium chloride and ethylacetate, extracted with ethylacetate; the

organic phase is dried over sodium sulfate, and concentrated *in vacuo* to afford a mixture of

5-OTBDMS-4''-(R)- 4''-desoxy-4''-phenylsulfinamide-4''-trimethylsilylethynyl-Avermectin B<sub>1</sub>.

**Step B:** 5-OTBDMS-4''-(R)- 4''-desoxy-4''-phenylsulfinamide-4''-trimethylsilylethynyl-

Avermectin B<sub>1</sub> (obtained from the step (A)) in methanol (60 ml) at 0 °C is added

methanesulphonic acid (3 ml). The reaction mixture is stirred for 1 hour and poured into

saturated sodium bicarbonate, extracted with ethylacetate, dried over Mg<sub>2</sub>SO<sub>4</sub>, and

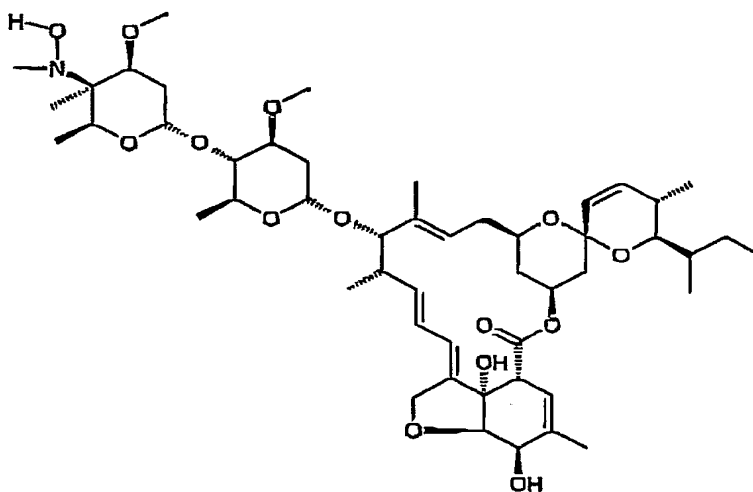
concentrated *in vacuo*. Flash chromatography (silica gel, hexane/ethylacetate 1/1) affords

4''-(R)- 4''-desoxy-4''-amino-4''-ethynyl-Avermectin B.

**Example P3:** 4''-(R)- 4''-desoxy 4''-N-methyl hydroxylamino-4''-methyl -Avermectin B<sub>1</sub>

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Step A: 51.86 g 5-OTBDMS-4''-desoxy-4''-oxo-avermectin B<sub>1</sub> are dissolved in 200 ml methanol, 13.1 ml pyridine and 13.19 g N-methylhydroxylamine hydrochlorid are added.

- 5 The mixture is stirred at room temperature for 5 hours, poured into sodium hydrogencarbonate, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with methanol/ethylacetate, yielding 5-OTBDMS-4''-desoxy-4''-methyloxidoimino-Avermectin B<sub>1</sub>.

- 10 Step B: To a solution of 1g of 5-OTBDMS-4''-desoxy-4''-methyloxidoimino -Avermectin B<sub>1</sub> (obtained in step A) in 15 ml of tetrahydrofuran at 0°C is added 0.98 ml of methylmagnesium chloride (3M) and the mixture is stirred at 0°C for 30 minutes, then the ice bath is removed. 0.45 ml of methylmagnesium chloride (3M) is added to the solution at RT, and the mixture is stirred at room temperature for 10 minutes, poured into a saturated sodium chloride, extracted with ethylacetate; the organic phase is dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by chromatography on silica gel with methanol/ethylacetate, yielding 5-OTBDMS-4''-(R)- 4''-desoxy -4''-N-methyl hydroxylamino-4''-methyl -Avermectin B<sub>1</sub>.
- 15

- Step C: 0.300 g of 5-OTBDMS-4''-(R)- 4''-desoxy -4''-N-methyl hydroxylamino-4''-methyl -Avermectin B<sub>1</sub> are dissolved in 7.5 ml tetrahydrofuran, then 3 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into water, and
- 20

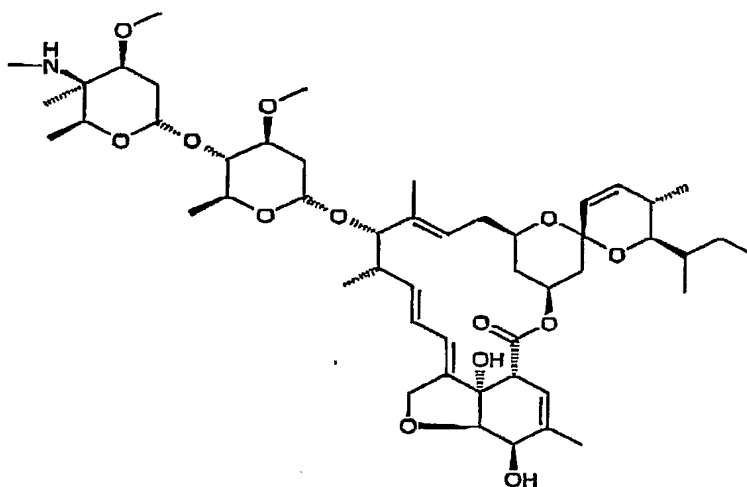
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extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with hexane/ethylacetate, yielding 4''-(R)- 4''-desoxy -4''-N-methyl hydroxylamino-4''-methyl -Avermectin B<sub>1</sub>.

5

Example P4: 4''-(R)- 4''-desoxy-4''-methyl-4''-N-methylamino-Avermectin B<sub>1</sub>



Step A: 10.85g of 5-OTBDMS-4''-(R)- 4''-desoxy -4''-N-methyl hydroxylamino-4''-methyl -Avermectin B<sub>1</sub> (P3: Steps A and B) are dissolved in 360 ml of a mixture of acetonitrile / water (3 : 1), then 8.08 g of molybdenumhexacarbonyl are added. The mixture is stirred at room temperature for 6 hours, poured into sodium hydrogencarbonate, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with hexane/ethylacetate, yielding 5-OTBDMS-4''-(R)- 4''-desoxy -4''-N-methylamine -4''-methyl -Avermectin B<sub>1</sub> and 5-OTBDMS-4''-(R)- 4''-desoxy-4''-amino-4''-methyl-Avermectin B<sub>1</sub>.

Step B: 0.210 g of 5-OTBDMS-4''-(R)- 4''-desoxy -4''-N-methylamine-4''-methyl -Avermectin B<sub>1</sub> are dissolved in 5 ml tetrahydrofuran, then 1 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a solution of sodium

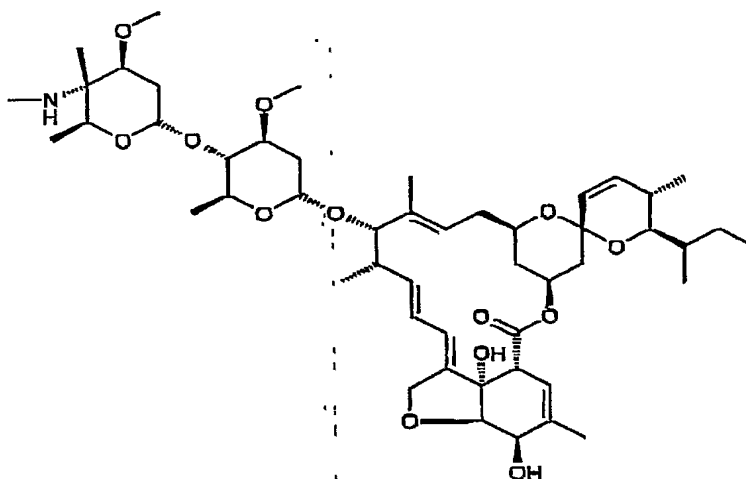
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hydrogencarbonate and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with methanol/ethylacetate, yielding 4''-(R)- 4''-desoxy -4'-N-methylamine-4''-methyl -Avermectin B<sub>1</sub>.

5

Example P5: 4''-(S)- 4''-desoxy -4''-N-Methylamino-4''-methyl -Avermectin B<sub>1</sub>



Step A: To 11.09 g of 5-OTBDMS-4''-desoxy -4''-phenylsulfinimine-Avermectin B<sub>1</sub> (P1:

- 10 Steps A and B) in 150 ml of tetrahydrofuran at 0°C is added 11 ml of methylmagnesium chloride (3M) and the mixture is stirred at 0°C for 30 minutes, then the ice bath is removed. Then 10 ml of methyl iodine is added to the solution at RT, and the mixture is stirred at room temperature for 24 hours, poured into a saturated sodium chloride, extracted with ethylacetate; the organic phase is dried over sodium sulfate, and concentrated *in vacuo*.
- 15 The residue is purified by chromatography on silica gel with hexane/ethylacetate, yielding 5-OTBDMS-4''-(S)- 4''-desoxy -4''-(N-phenylsulfoxid-N-methyl)amino-4''-methyl-Avermectin B<sub>1</sub>.

Step B: 0.120 g of 5-OTBDMS-4''-(S)- 4''-desoxy -4''-(N-phenylsulfoxid-N-methyl)amino-4''-methyl-Avermectin B<sub>1</sub> are dissolved in 3 ml tetrahydrofuran, then 0.6 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridin, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a solution of sodium hydrogencarbonate and extracted with ethylacetate. Then the phases are

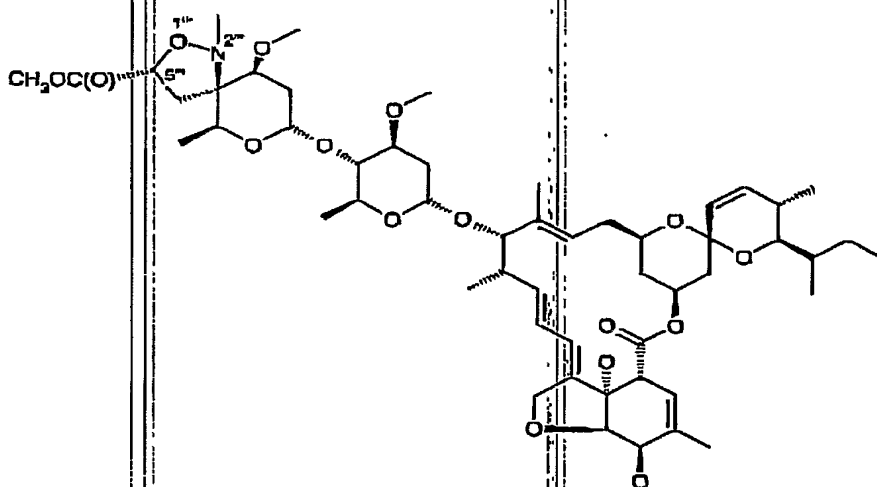
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separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with methanol/ethylacetate, yielding 4''-(S)-4''-desoxy-4''-N-methylamino-4''-methyl-Avermectin B<sub>1</sub>.

- 5 Example P6: 4''-(R)-4''-desoxy-4''-(2'''-methyl-isoxazolidine-5'''-carboxylic acid methyl ester)-avermectin B<sub>1</sub>.



- 10 Step A : 0.5 g of 5-OTBDMS-4''-desoxy-4''- methyloxidoimino-Avermectin B<sub>1</sub> (P3: Step A) are dissolved in 5 ml of toluene, 0.16 ml of acrylic acid methyl ester is added. The mixture is stirred at room temperature for 24 hours, poured on silica gel and eluted with hexane/ethylacetate (3 : 1) to yielding 5-OTBDMS-4''-(R)-4''-desoxy-4''-(2'''-Methyl-isoxazolidine-5'''-carboxylic acid methyl ester)-avermectin B<sub>1</sub>.

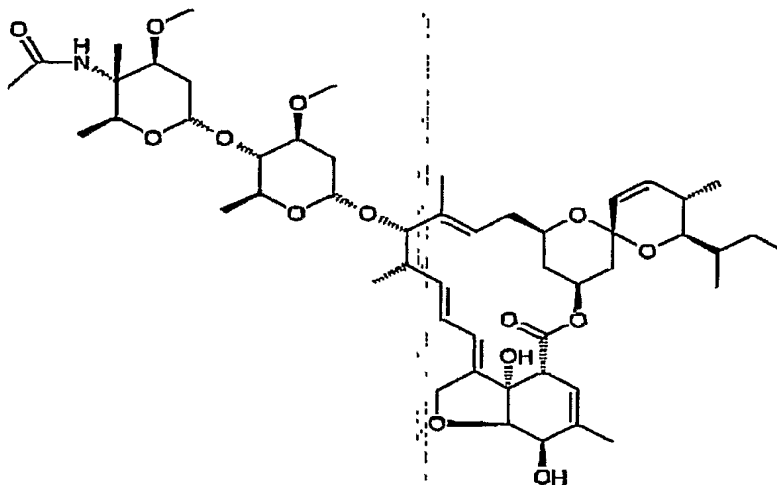
- 15 Step B: 0.200 g of 5-OTBDMS-4''-(R)-4''-desoxy-4''-(2'''-methyl-isoxazolidine-5'''-carboxylic acid methyl ester)-avermectin B<sub>1</sub> are dissolved in 5 ml tetrahydrofuran, then 2 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a solution of sodium hydrogencarbonate and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled  
20 off. The residue is purified by chromatography on silica gel with hexane / ethylacetate,



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**Example P8: 4''-(S)- 4''-desoxy -4''-acetylamino-4''-methyl-Avermectin B<sub>1</sub>**



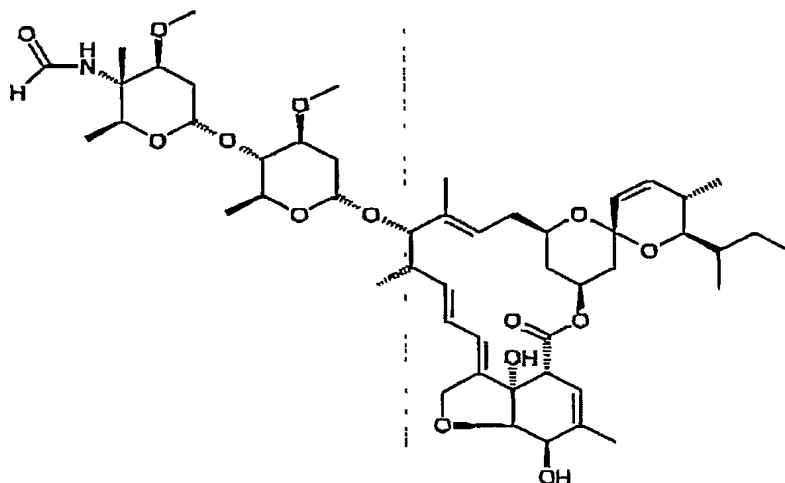
**Step A :** To a solution of 0.2 g of 5-OTBDMS-4''-(S)- 4''-desoxy -4''-amino-4''-methyl-Avermectin B<sub>1</sub> (P1: Steps A to D) and 0.16 ml of pyridine in 4 ml tetrahydrofuran at room temperature is added 0.07 ml of acetyl chloride. The mixture is stirred for 1 hour. The mixture is poured into a saturated solution of sodium hydrogencarbonate and ethyl acetate, extracted with ethylacetate, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated *in vacuo*. The 5-OTBDMS-4''-(S)- 4''-desoxy -4''-acetylamino-4''-methyl-Avermectin B<sub>1</sub> is used without further purification.

**Step B:** 5-OTBDMS-4''-(S)- 4''-desoxy -4''-acetylamino-4''-methyl-Avermectin B<sub>1</sub> is dissolved in 6 ml tetrahydrofuran, then 1 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into water, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with hexane/ethylacetate, yielding 4''-(S)- 4''-desoxy -4''-acetylamino-4''-methyl-Avermectin B<sub>1</sub>.



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**Example P9: 4''-(S)- 4''-desoxy -4''-formylamino-4''-methyl-Avermectin B<sub>1</sub>**

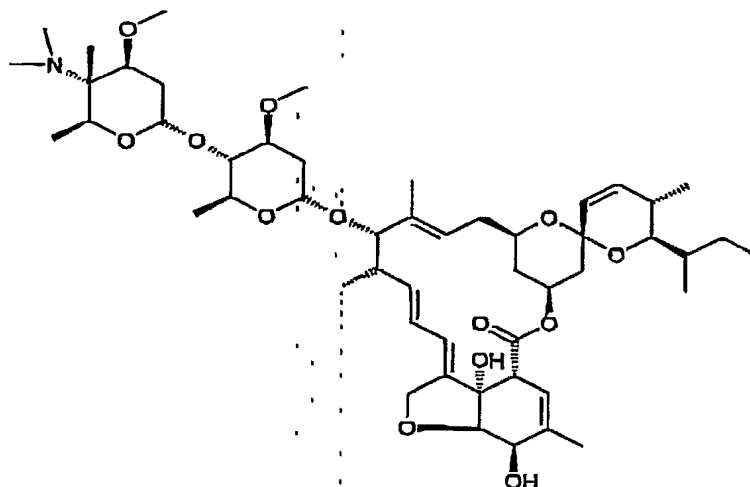
**Step A :** To a solution of 0.125 g of 5-OTBDMS-4''-(S)- 4''-desoxy -4''-amino-4''-methyl-Avermectin B<sub>1</sub> (P1: Steps A to D) in 6 ml ethylacetate and 12 ml of sodium hydrogencarbonate (1M) at room temperature is added 0.11 ml of acetic formic anhydride. The mixture is stirred for 1 hour. The mixture is poured into a saturated solution of sodium hydrogencarbonate and ethyl acetate, extracted with ethylacetate, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated *in vacuo*. The 5-OTBDMS-4''-(S)- 4''-desoxy -4''-formylamino-4''-methyl-Avermectin is used without further purification.

**Step B:** 5-OTBDMS-4''-(S)- 4''-desoxy -4''-formylamino-4''-methyl-Avermectin is dissolved in 5 ml tetrahydrofuran, then 1 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into water, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with ethylacetate, yielding 4''-(S)- 4''-desoxy -4''-formylamino-4''-methyl-Avermectin B<sub>1</sub>.

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**Example P10: 4<sup>o</sup>-(S)- 4<sup>o</sup>-desoxy -4<sup>o</sup>-N, N-dimethylamino-4<sup>o</sup>-methyl-Avermectin B<sub>1</sub>**



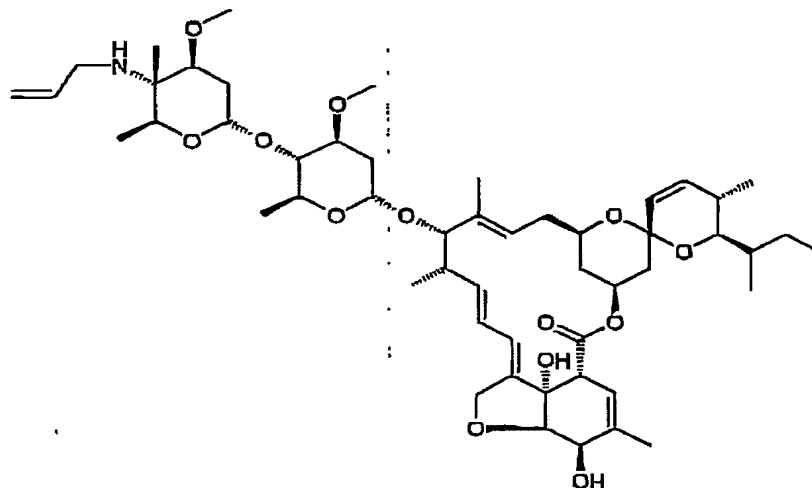
**Step A :** To a solution of 0.2 g of 5-OTBDMS-4<sup>o</sup>-(S)- 4<sup>o</sup>-desoxy -4<sup>o</sup>-amino-4<sup>o</sup>-methyl-Avermectin B<sub>1</sub> (P1: Steps A to D) and 0.162 mg of acid pivalic in acetonitrile at room temperature is added 0.08 ml of formaldehyde (37%). The mixture is stirred for 2 hours. Then 0.02 g of sodium cyanoborohydride is added. The mixture is stirred for 18 hours. The mixture is poured into a saturated solution of sodium hydrogencarbonate and ethylacetate, extracted with ethylacetate, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated *in vacuo*. The 5-OTBDMS-4<sup>o</sup>-(S)- 4<sup>o</sup>-desoxy -4<sup>o</sup>-N, N-dimethylamino-4<sup>o</sup>-methyl-Avermectin B<sub>1</sub> is used without further purification.

**Step B:** 5-OTBDMS-4<sup>o</sup>-(S)- 4<sup>o</sup>-desoxy -4<sup>o</sup>-N, N-dimethylamino-4<sup>o</sup>-methyl-Avermectin B<sub>1</sub> is dissolved in 5 ml tetrahydrofuran, then 1 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into water, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with ethylacetate, yielding 4<sup>o</sup>-(S)- 4<sup>o</sup>-desoxy -4<sup>o</sup>-N, N-dimethylamino-4<sup>o</sup>-methyl-Avermectin B<sub>1</sub>.

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**Example P11: 4''-(S)- 4''-desoxy -4''-N-allylamino-4''-methyl-Avermectin B<sub>1</sub>**

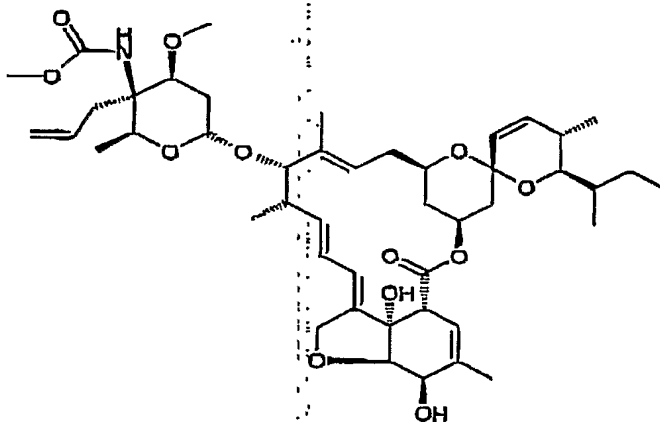
**Step A :** To a solution of 0.165 g of 5-OTBDMS-4''-(S)- 4''-desoxy -4'' -amino-4''-methyl-Avermectin B<sub>1</sub> (P1; Steps A to D) and 0.138 mg of potassium carbonate in 8 ml acetonitrile is added 0.1 ml of allylbromide. The mixture is stirred for 3 hours at reflux. The mixture is poured into water and ethylacetate, extracted with ethylacetate, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated *in vacuo*. The residue is used without further purification.

**Step B:** 5-OTBDMS-4''-(S)- 4''-desoxy -4''-N-allylamino-4''-methyl-Avermectin B<sub>1</sub> (obtained from Step A) is dissolved in 5 ml tetrahydrofuran, then 1 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a mixture of saturated sodium hydrogencarbonate and ethylacetate, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with hexane/ethylacetate, yielding 4''-(S)- 4''-desoxy -4''-N-allylamino-4''-methyl-Avermectin B<sub>1</sub>.

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Example P12: 4'-(R)- 4'-desoxy -4'-methyloxycarbonylamino-4'-allyl-Avermectin B<sub>1</sub> monosaccharide.

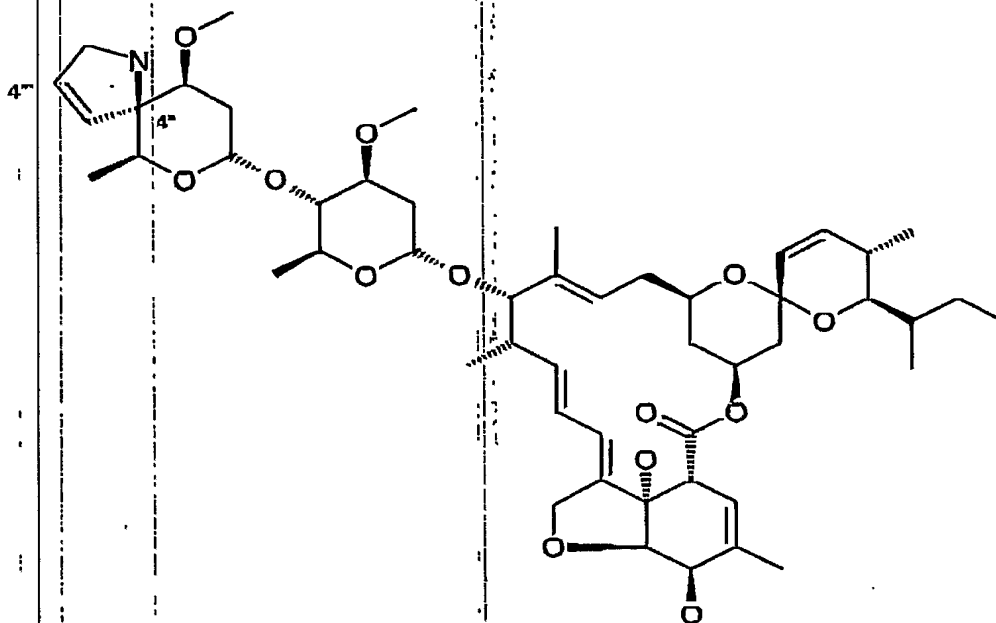


5 Step A : To a solution of 0.3 g of 5-OTBDMS-4'-(R)- 4'-desoxy -4'-amino-4'-allyl-Avermectin B<sub>1</sub> monosaccharide (obtained by the same reactions that with the disaccharide derivative - P1: Steps A, B, C (Grignard is allylmagnesium bromide) and D) 6 ml of sodium hydrogencarbonate (1M) and 10 ml of ethylacetate at room temperature is added 0.06 ml of methyl chloroformate. The mixture is stirred for 1 hour. The mixture is poured into a  
10 saturated solution of sodium hydrogencarbonate and ethyl acetate, extracted with ethylacetate, dried over Na<sub>2</sub>SO<sub>4</sub>, and concentrated *in vacuo*. The residue is used without further purification.

Step B: 5-OTBDMS-4'-(R)- 4'-desoxy-4'-methyloxycarbonylamino-4'-allyl-Avermectin B<sub>1</sub> monosaccharide is dissolved in 8 ml tetrahydrofuran, then 1.6 ml of a stock solution are  
15 added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a mixture of saturated sodium hydrogencarbonate and ethylacetate, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with  
20 ethylacetate, yielding 4'-(R)- 4'-desoxy-4'-methyloxycarbonylamino-4'-allyl-Avermectin B<sub>1</sub> monosaccharide.

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Example P13: 4''-(R)- 4''-desoxy- 4''-(4'',4'''-dihydro-1H-pyrrole) Avermectin B<sub>1</sub>

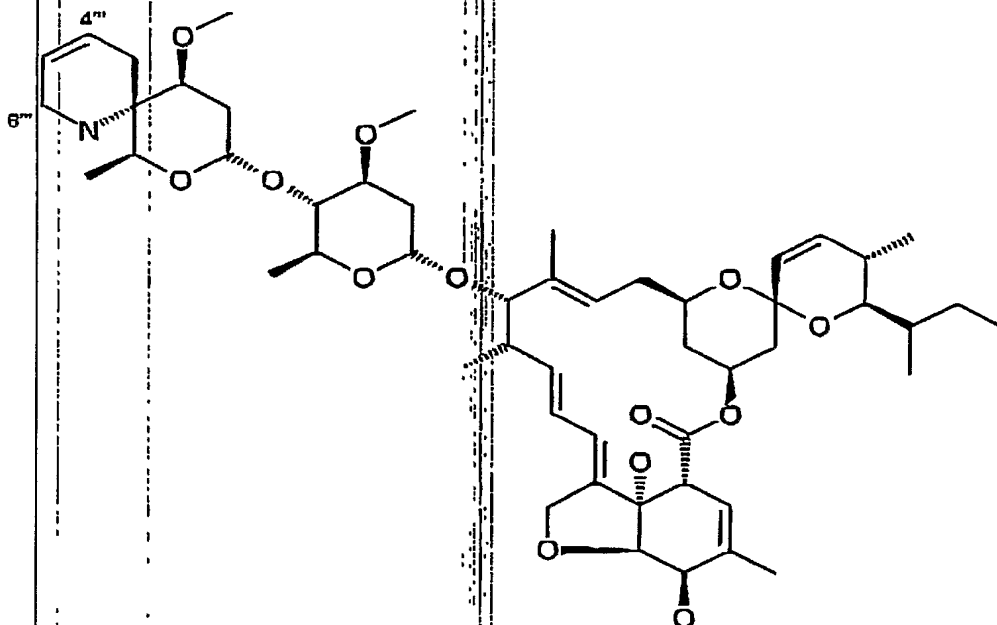
- Step A : To a solution of 1 g of 5-OTBDMS-4''-(R)- 4''-desoxy- 4''-N-allylamino-4''-vinyl-  
 5 Avermectin B<sub>1</sub> (P1: Steps A, B, C (Grignard is vinylmagnesium bromide) and D, and P11:  
 Step A) in 50 ml of dichloromethane is added 0.07 ml of trifluoroacetic acid, 0.07 ml of  
 tetraisopropyltitanium. The mixture is stirred for 1 hour at reflux. Then 0.1 g of Grubb's  
 catalyst is added. The mixture is stirred for 24 hour at reflux, then 0.3 g of Grubb's catalyst  
 and 0.14 ml of tetraisopropyltitanium are added. The mixture is stirred for 24 hour at reflux.  
 10 The solvent is removed under vacuum and the residue is used without further purification.

- Step B: 5-OTBDMS-4''-(R)- 4''-desoxy- 4''-(4'',4'''-dihydro-1H-pyrrole) Avermectin B<sub>1</sub>  
 (obtained from Step A) is dissolved in 25 ml tetrahydrofuran, then 10 ml of a stock solution  
 are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125  
 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a mixture  
 15 of saturated sodium hydrogencarbonate and ethylacetate, and extracted with ethylacetate.  
 Then the phases are separated; the organic phase is dried over sodium sulfate and the  
 solvents are distilled off. The residue is purified by chromatography on silica gel with

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hexane/tetrahydrofuran, yielding 4''-(R)- 4''-desoxy- 4''- (4'',4'''-dihydro-1H-pyrrole) Avermectin B<sub>1</sub>.

Example P14: 4''-(S)- 4''-desoxy- 4''- (1''', 4''', 3''', 6'''-tetrahydro-pyridine) Avermectin B<sub>1</sub>



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Step A : To a solution of 0.6 g of 5-OTBDMS-4''-(S)- 4''-desoxy- 4''-N-allylamino-4''-allyl-Avermectin B<sub>1</sub> (P1: Steps A, B, C (Grignard is allylmagnesium bromide) and D, and P11: Step A) in 30 ml of dichloromethane is added 0.05 ml of trifluoroacetic acid, 0.05 ml of tetraisopropyltitanium. The mixture is stirred for 1 hour at reflux. Then 0.06 g of Grubb's catalyst is added. The mixture is stirred for 24 hour at reflux, then 0.12 g of Grubb's catalyst and 0.10 ml of tetraisopropyltitanium are added. The mixture is stirred for 24 hour at reflux. The solvent is removed under vacuum and the residue is used without further purification.

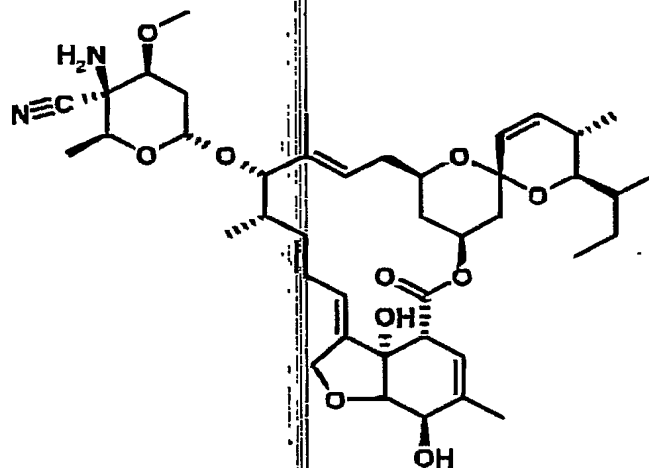
Step B: 5-OTBDMS-4''-(S)- 4''-desoxy- 4''- (1''', 4''', 3''', 6'''-tetrahydro-pyridine) Avermectin B<sub>1</sub> (obtained from Step A) is dissolved in 15 ml tetrahydrofuran, then 6 ml of a stock solution are added, which is prepared from 250 g 70% HF-Pyridine, 275 ml tetrahydrofuran and 125 ml pyridine. The mixture is stirred at room temperature for 24 hours, poured into a mixture of saturated sodium hydrogen carbonate and ethylacetate, and extracted with ethylacetate. Then the phases are separated; the organic phase is dried over sodium

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sulfate and the solvents are distilled off. The residue is purified by chromatography on silica gel with hexane/tetrahydrofuran (1/2), yielding 4''-(S)- 4''-desoxy- 4''- (1''', 4'', 3''', 6'''- tetrahydro-pyridine) Avermectin B<sub>1</sub>.

5 Example P15: 4'-(R)-4'-desoxy-4'-amino-4'-cyano-avermectin B1 monosaccharide



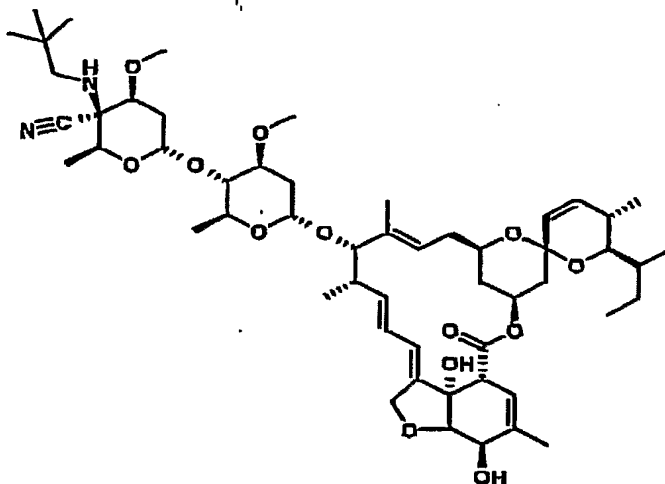
10 Step A: 3.0 g 4'-oxo-5-O-*t*-butyldimethylsilyl-avermectin B1 monosaccharide are dissolved in 20 ml ethyl acetate, then 2.14 ml hexamethyldisilazane and 450 mg zinc chloride are added. The mixture is stirred at 50 °C for 4 hours. Then 600 mg trimethylsilyl cyanide are added. Stirring is continued at 50 °C for additional 3 hours. Then the reaction mixture is cooled to room temperature, extracted with water and ethyl acetate, the organic phase dried with sodium sulfate and the solvent evaporated.

15 Step B: The crude product from Step A is dissolved in 20 ml methanol, the solution cooled to 0 °C, and 0.21 ml methanesulfonic acid are added. The mixture is stirred at 0 °C for 30 minutes, then 20 ml aqueous 1N sodium bicarbonate are added, and the mixture extracted with ethyl acetate. The organic phase is dried with sodium sulfate and the solvent  
20 evaporated. The residue is purified by chromatography on silica gel with hexane/ethyl acetate, yielding 4'-(R)-4'-desoxy-4'-amino-4'-cyano-avermectin B1 monosaccharide.

Example P16: 4''-(R)-4''-desoxy-4''-(2,2-dimethyl-propylamino)-4''-cyano-avermectin B1

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**Step A:** 4.0 g 4''-oxo-5-O-*t*-butyldimethylsilyl-avermectin B1 are dissolved in 30 ml toluene, then 2.1 g 2,2-dimethyl-propylamine, 1.0 g zinc chloride and 0.93 ml trimethylsilyl chloride are added. The mixture is stirred at 50 °C for 4 hours. Then 1.9 ml trimethylsilyl cyanide are added. Stirring is continued at 50 °C for additional 3 hours. Then the reaction mixture is cooled to room temperature, extracted with water and ethyl acetate, the organic phase dried with sodium sulfate and the solvent evaporated.

**Step B:** The crude product from Step A is dissolved in 40 ml methanol, the solution cooled to 0 °C, and 0.36 ml methanesulfonic acid are added. The mixture is stirred at 0 °C for 30 minutes, then 40 ml aqueous 1N sodium bicarbonate are added, and the mixture extracted with ethyl acetate. The organic phase is dried with sodium sulfate and the solvent evaporated. The residue is purified by chromatography on silica gel with hexane/ethyl acetate, yielding 4''-(R)-4''-desoxy-4''-(2,2-dimethyl-propylamino)-4''-cyano-avermectin B1.

**Example P17:** 4''-(S)-4''-desoxy-4''-methylamino-4''-cyano-avermectin B1

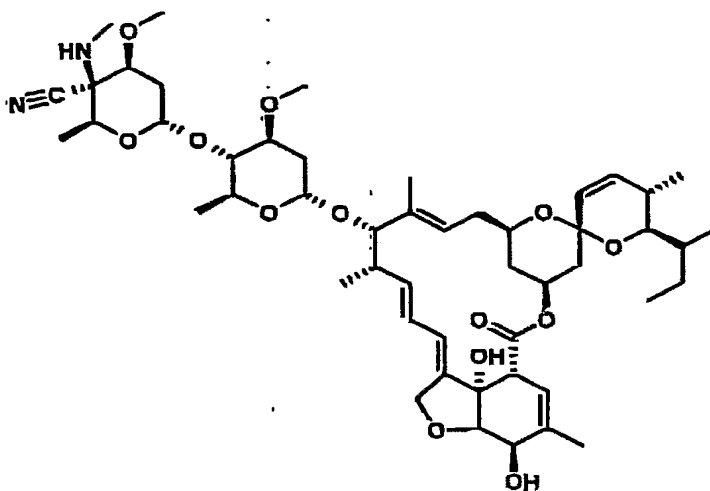






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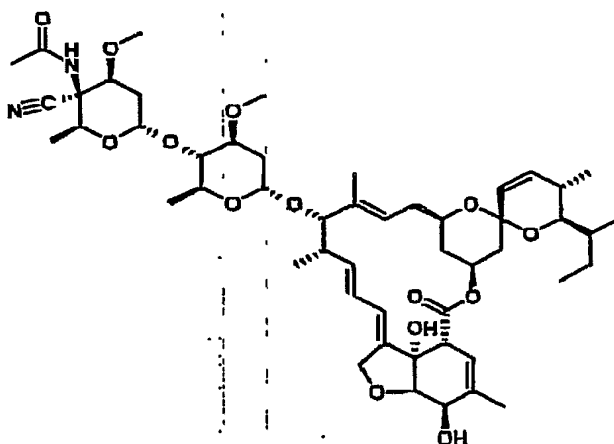
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2.0 g 4''-(R)-4''-desoxy-4''-amino-4''-cyano-avermectin B1 (P18) are dissolved in 20 ml ethyl acetate, then 16 ml methyl iodide and 20 ml aqueous 1N sodium bicarbonate are added.

- 5 The mixture is stirred vigorously at 60 °C for 18 hours. Then the reaction mixture is cooled to room temperature, the phases separated, the organic phase dried with sodium sulfate and the solvent evaporated. The residue is purified by chromatography on silica gel with hexane/ethyl acetate, yielding 4''-(R)-4''-desoxy-4''-methylamino-4''-cyano-avermectin B1.

10 Example P20: 4''-(R)-4''-desoxy-4''-acetylamino-4''-cyano-avermectin B1



- 15 3.0 g 4''-(R)-4''-desoxy-4''-amino-4''-cyano-avermectin B1 (P18) are dissolved in 20 ml ethyl acetate, then 20 ml aqueous 1N sodium bicarbonate are added. The mixture is stirred

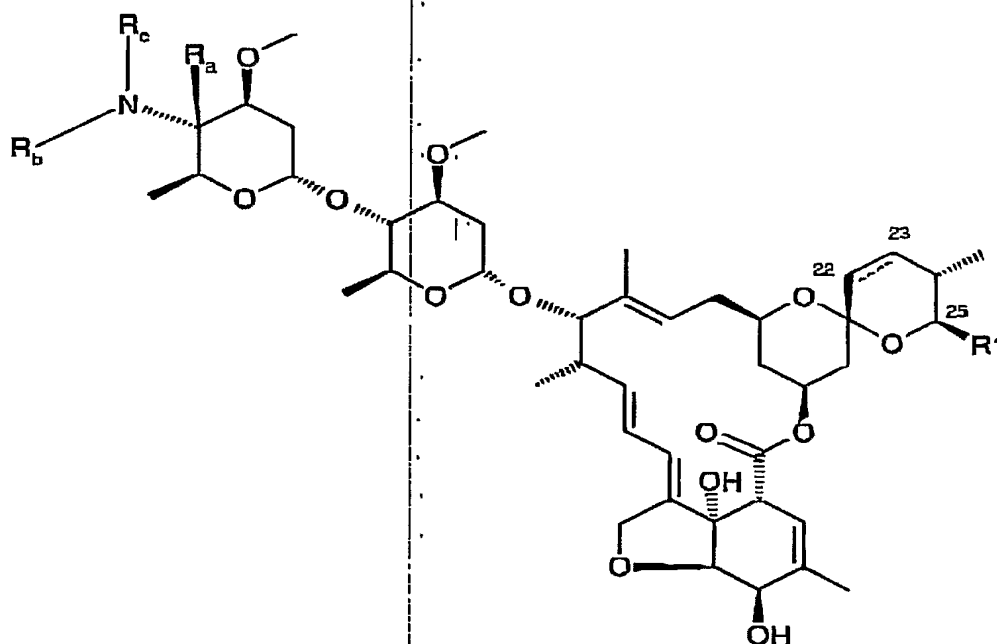
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vigorously and 1.6 ml acetylchloride are added. Stirring is continued at room temperature for 4 hours. Then the phases are separated, the organic phase is dried with sodium sulfate and the solvent evaporated. The residue is purified by chromatography on silica gel with hexane/ethyl acetate, yielding 4''-(R)-4''-desoxy-4''-acetylamino-4''-cyano-avermectin B1.

5

Table A: A compound of the formula



wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table A1	CH <sub>3</sub>	H	H	5.71	5.39
Table A2	vinyl	H	H	6.03	5.55
Table A3	Allyl	H	H	6.13	5.87
Table A4	PhCH <sub>2</sub>	H	H	6.24	-
Table A5	CH <sub>3</sub>	CH <sub>3</sub> C(O)	H	10.08	9.23

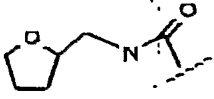
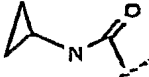
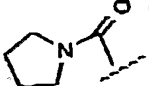
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	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table A6	vinyl	$\text{CH}_3\text{C(O)}$	H	10.69	9.82
Table A7	Allyl	$\text{CH}_3\text{C(O)}$	H	11.80	11.00
Table A8	$\text{CH}_3$	$\text{HC(O)}$	H	10.08	-
Table A9	vinyl	$\text{HC(O)}$	H	10.67	9.76
Table A10	Allyl	$\text{HC(O)}$	H	11.65	-
Table A11	$\text{CH}_3$	$\text{CH}_3\text{OC(O)}$	H	11.22	10.44
Table A12	$\text{CH}_3$	$\text{CH}_2\text{CH}_2\text{OC(O)}$	H	11.31	10.67
Table A13	$\text{CH}_3$	$\text{CH}_3\text{OCH}_2\text{C(O)}$	H	11.04	-
Table A14	$\text{CH}_3$	$(\text{CH}_3)_2\text{NCH}_2\text{C(O)}$	H	5.97	5.60
Table A15	$\text{CH}_3$	$\text{ClCH}_2\text{C(O)}$	H	10.41	9.60
Table A16	$\text{CH}_3$	$\text{CH}_3\text{C(O)OCH}_2\text{C(O)}$	H	9.70	8.91
Table A17	$\text{CH}_3$	$\text{CH}_3\text{SCH}_2\text{C(O)}$	H	10.54	9.87
Table A18	$\text{CH}_3$	$\text{NCCH}_2\text{C(O)}$	H	9.39	8.70
Table A19	$\text{CH}_3$	2-PySCH <sub>2</sub> C(O)	$\text{CH}_3$	12.94	12.51
Table A20	$\text{CH}_3$	$\text{CH}_3\text{OCH}_2\text{CH}_2\text{C(O)}$	H	11.45	10.69
Table A21	$\text{CH}_3$	$\text{CH}_3\text{CH}_2\text{OCH}_2\text{C(O)}$	H	12.57	12.02
Table A22	$\text{CH}_3$	$\text{CH}_3$	$\text{CH}_3$	5.92	5.60
Table A23	$\text{PhCH}_2$	$\text{CH}_3$	$\text{CH}_3$	7.25	6.88
Table A24	$\text{CH}_3$	$\text{H}_2\text{NSO}_2$	H	10.85	-
Table A25	vinyl	allyl	H	10.40	10.14
Table A26	allyl	allyl	H	7.20	6.72
Table A27	Allyl	Propargyl	H	6.85	6.58
Table A28	$\text{CH}_3$	allyl	H	6.03	5.66
Table A29	$\text{CH}_3$	$\text{CH}_3$	H	4.99	-
Table A30	$\text{CH}_3$	$\text{CF}_3\text{C(O)}$	H	12.73	12.22
Table A31	CN	iPrC(O)	$\text{CH}_3$	10.53	-
Table A32	CN	$\text{CH}_2\text{OC(O)}$	$\text{CH}_3$	11.84	11.20

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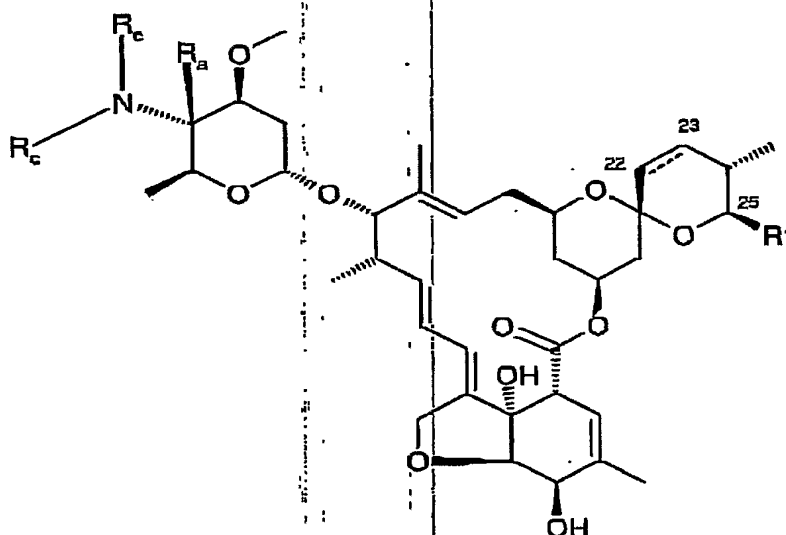
	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table A33	CN	EtC(O)	CH <sub>3</sub>	9.87	9.20
Table A34	CN	EtOC(O)	CH <sub>3</sub>	11.18	10.54
Table A35	CN	(CH <sub>2</sub> CH <sub>2</sub> )CHC(O)	CH <sub>3</sub>	10.24	9.59
Table A36	CN	CH <sub>3</sub> CHCHC(O)	CH <sub>3</sub>	11.90	-
Table A37	CN	HC(O)	CH <sub>3</sub>	9.14	8.48
Table A38	CN	CH <sub>3</sub> C(O)	CH <sub>3</sub>	9.50	8.85
Table A39	CN	CH <sub>3</sub> OCH <sub>2</sub> C(O)	CH <sub>3</sub>	9.31	8.59
Table A40	CN	(CH <sub>3</sub> ) <sub>2</sub> CCHC(O)	CH <sub>3</sub>	10.48	9.84
Table A41	CN	CH <sub>3</sub>	CH <sub>3</sub>	12.04	11.42
Table A42	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> CO	H	12.78	12.25
Table A43	CH <sub>3</sub>	C(O)SCH <sub>2</sub> CH <sub>2</sub> OCH <sub>3</sub>	H	13.35	12.98
Table A44	CH <sub>3</sub>	C(O)SCH(CH <sub>3</sub> ) <sub>2</sub>	H	13.72	13.40
Table A45	CH <sub>3</sub>	C(O)SEt	H	13.45	13.13
Table A46	CH <sub>3</sub>		H	12.06	11.26
Table A47	CH <sub>3</sub>	EtONHC(O)	H	12.43	11.79
Table A48	CH <sub>3</sub>	CH <sub>3</sub> ONHC(O)	H	11.75	11.0
Table A49	CH <sub>3</sub>	CH <sub>3</sub> OCH <sub>2</sub> CH <sub>2</sub> NHC(O)	H	11.48	10.73
Table A50	CH <sub>3</sub>		H	12.23	11.48
Table A51	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> NHC(O)	H	12.80	12.26
Table A52	CH <sub>3</sub>		H	12.40	11.74
Table A53	CH <sub>3</sub>	HCCCH <sub>2</sub> NHC(O)	H	12.22	11.53
Table A54	CH <sub>3</sub>	(CH <sub>3</sub> ) <sub>2</sub> NC(O)	H	11.80	11.01

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	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table A55	$\text{CH}_2$	$\text{CH}_3\text{NHC(O)}$	H	11.22	10.40
Table A56	$\text{CH}_3$	$\text{CH}_3\text{CH}_2\text{NC(O)}$	H	12.11	11.38
Table A57	$\text{CH}_3$	$\text{PrC(O)}$	H	12.78	12.25
Table A58	$\text{CH}_3$	$\text{FCH}_2\text{C(O)}$	H	12.08	11.37
Table A59	$\text{CH}_3$	$\text{F}_2\text{CHC(O)}$	H	12.73	12.22

Table B: A compound of formula



wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22  
 5 and 23 is a double bond, and

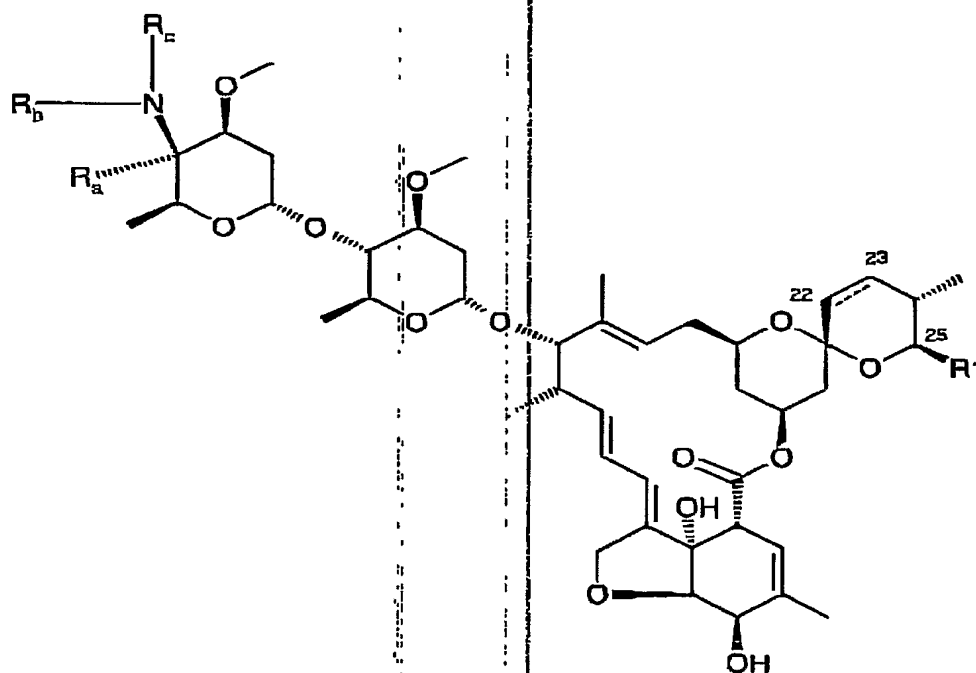
	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table B1	$\text{CH}_3$	H	H	4.71	4.46
Table B2	vinyl	H	H	4.94	4.71
Table B3	allyl	H	H	5.71	-
Table B4	vinyl	$\text{CH}_3\text{OCH}_2\text{C(O)}$	H	10.03	-

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	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table B5	vinyl	$\text{CH}_3\text{C}(\text{O})$	H	8.85	8.00
Table B6	vinyl	allyl	H	3.75	3.38
Table B7	allyl	allyl	H	5.00	-
Table B8	vinyl	Propargyl	H	5.70	5.06
Table B9	Allyl	Propargyl	H	6.01	5.41

Table C: A compound of formula



wherein  $R_1$  is *sec*-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table C1	$\text{CH}_3$	H	H	4.53	4.16



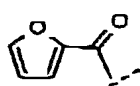
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	R <sub>a</sub>	R <sub>b</sub>	R <sub>c</sub>	Retention time (min)	
				B1a	B1b
Table C2	vinyl	H	H	5.42	5.12
Table C3	Allyl	H	H	5.60	5.33
Table C4	PhCH <sub>2</sub>	H	H	6.03	5.81
Table C5	HCC	H	H	5.32	5.07
Table C6	Ph	H	H	6.13	5.87
Table C7	CH <sub>3</sub>	CH <sub>3</sub> C(O)	H	9.82	9.01
Table C8	vinyl	CH <sub>3</sub> C(O)	H	10.04	9.24
Table C9	Allyl	CH <sub>3</sub> C(O)	H	10.24	-
Table C10	HCC	CH <sub>3</sub> C(O)	H	9.13	-
Table C11	PhCH <sub>2</sub>	CH <sub>3</sub> C(O)	H	11.44	10.68
Table C12	PhCH <sub>2</sub>	HC(O)	H	15.44	-
Table C13	CH <sub>3</sub>	HC(O)	H	9.74	-
Table C14	vinyl	HC(O)	H	10.35	-
Table C15	Allyl	HC(O)	H	10.72	-
Table C16	HCC	HC(O)	H	9.43	-
Table C17	HCC	CH <sub>3</sub> OC(O)	H	10.30	-
Table C18	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> OC(O)	H	11.57	-
Table C19	HCC	CH <sub>3</sub> CH <sub>2</sub> OC(O)	H	10.94	-
Table C20	HCC	CH <sub>3</sub> OCH <sub>2</sub> C(O)	H	10.03	-
Table C21	CH <sub>3</sub>	CH <sub>3</sub> OCH <sub>2</sub> CH <sub>2</sub> C(O)	H	11.28	-
Table C22	CH <sub>3</sub>	CH <sub>3</sub> CH <sub>2</sub> OCH <sub>2</sub> C(O)	H	12.39	11.78
Table C23	CH <sub>3</sub>	CH <sub>3</sub>	CH <sub>3</sub>	6.61	6.19
Table C24	HCC	CH <sub>2</sub>	CH <sub>3</sub>	5.87	5.65
Table C25	vinyl	allyl	H	6.08	5.76
Table C26	allyl	allyl	H	6.67	-
Table C27	CH <sub>3</sub>	Propargyl	H	6.24	-
Table C28	Allyl	Propargyl	H	6.26	-

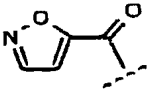
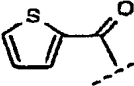
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	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table C29	CH <sub>3</sub>	allyl	H	6.40	5.98
Table C30	CH <sub>3</sub>	CH <sub>3</sub>	H	4.86	-
Table C31	CH <sub>3</sub>	CH <sub>3</sub>	OH	5.78	-
Table C32	CH <sub>3</sub>	OC(O)CH <sub>3</sub>	CH <sub>3</sub>	12.95	12.50
Table C33	CN	H	H	8.25	7.62
Table C34	CN	CH <sub>3</sub> C(O)	H	8.12	7.50
Table C35	CN	CH <sub>3</sub>	H	8.76	8.6
Table C36	CN	CH <sub>2</sub> CH <sub>2</sub> C(O)	H	9.37	8.72
Table C37	CN	CH <sub>3</sub> OC(O)	H	9.74	9.04
Table C38	CN	(CH <sub>2</sub> CH <sub>2</sub> )CHC(O)	H	9.65	8.96
Table C39	CN	CH <sub>3</sub> CH <sub>2</sub> OC(O)	H	9.60	9.02
Table C40	CN	CH <sub>3</sub> OCH <sub>2</sub> C(O)	H	10.01	9.28
Table C41	CN	CH <sub>2</sub> CHCH <sub>2</sub> OC(O)	H	10.52	9.87
Table C42	CN	tBuC(O)	H	11.25	10.59
Table C43	CN	iPrCH <sub>2</sub> C(O)	H	10.48	9.79
Table C44	CN	CH <sub>3</sub> CH <sub>2</sub> CH <sub>2</sub> OC(O)	H	10.99	10.37
Table C45	CN		H	10.56	9.87
Table C46	CN	CH <sub>2</sub> CHCH <sub>2</sub> CH <sub>2</sub> OC(O)	H	10.98	10.38
Table C47	CN	Et <sub>2</sub> CHC(O)	H	11.08	10.46
Table C48	CN	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>4</sub> C(O)	H	10.95	10.34
Table C49	CN	CH <sub>3</sub> C(O)OCH <sub>2</sub> C(O)	H	9.14	8.47
Table C50	CN	CH <sub>3</sub> OC(O)CH <sub>2</sub> C(O)	H	9.67	9.02
Table C51	CN	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>2</sub> OC(O)	H	11.48	10.88
Table C52	CN	ClCH <sub>2</sub> (CH <sub>2</sub> ) <sub>2</sub> C(O)	H	9.74	9.14
Table C53	CN	CyclohexylC(O)	H	11.31	10.68

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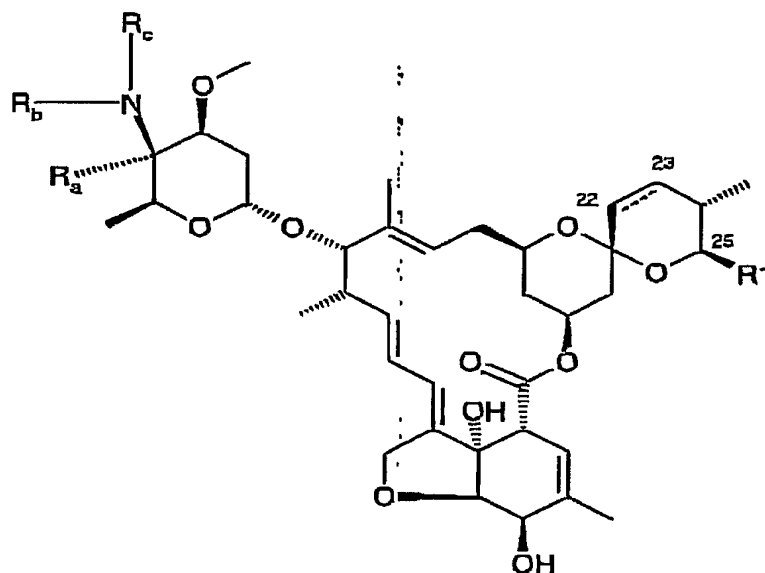
	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table C54	CN	$\text{CH}_3(\text{CH}_2)_5\text{C(O)}$	H	11.54	10.96
Table C55	CN	$m\text{-CH}_3\text{PhC(O)}$	H	11.19	10.58
Table C56	CN	$\text{PhCH}_2\text{C(O)}$	H	10.17	9.50
Table C57	CN	$\text{ClCH}_2\text{C}(\text{CH}_3)_2\text{C(O)}$	H	10.54	-
Table C58	CN	$\text{ClCH}_2(\text{CH}_2)_3\text{C(O)}$	H	9.30	-
Table C59	CN	$p\text{-FPhC(O)}$	H	10.77	10.15
Table C60	CN	$m\text{-FPhC(O)}$	H	10.72	10.07
Table C61	CN	$o\text{-FPhC(O)}$	H	11.27	10.64
Table C62	CN	$\text{CH}_3(\text{CH}_2)_6\text{C(O)}$	H	12.07	11.52
Table C63	CN	$\text{EtOC(O)}(\text{CH}_2)_2\text{C(O)}$	H	9.55	8.90
Table C64	CN	$\text{HC(O)}$	H	8.30	7.68
Table C65	CN	Bu	H	12.58	12.05
Table C66	CN	$t\text{BuCH}_2$	H	13.77	13.13
Table C67	CN	$(\text{CH}_2\text{CH}_2)\text{CHCH}_2$	H	12.59	12.00
Table C68	CN	$\text{CH}_3\text{CH}_2\text{O}(\text{CH}_2)_3$	H	12.11	-
Table C69	CN	$\text{CH}_3\text{CH}_2\text{CH}_2$	H	12.78	12.16
Table C70	CN	$i\text{PrC(O)}$	H	10.10	9.41
Table C71	CN	$i\text{PrO}(\text{CH}_2)_3$	H	10.63	-
Table C72	CN	$\text{ClCH}_2\text{CH}_2\text{C(O)}$	H	9.70	9.05
Table C73	CN		H	10.03	9.36
Table C74	CN	$t\text{BuCH}_2\text{C(O)}$	H	11.12	10.49
Table C75	CN	$\text{Et}_2\text{NC(O)}$	H	-	-
Table C76	CN		H	10.73	-
Table C77	CN	$o\text{-CH}_3\text{PhC(O)}$	H	10.98	10.42

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	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table C78	CN	PhOC(O)	H	10.88	10.28

Table D: A compound of formula



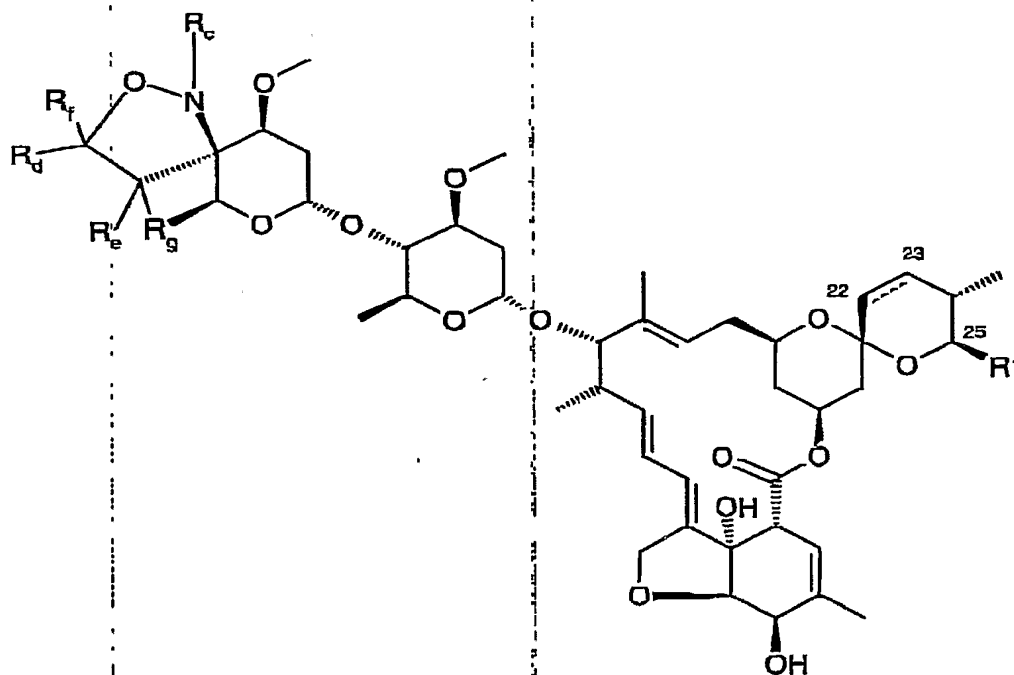
wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table D1	CH <sub>3</sub>	H	H	3.95	-
Table D2	vinyl	H	H	4.06	-
Table D3	Allyl	H	H	5.71	-
Table D4	CH <sub>3</sub>	CH <sub>3</sub> C(O)	H	8.7	7.90
Table D5	CH <sub>3</sub>	HC(O)	H	8.54	7.74
Table D6	vinyl	CH <sub>3</sub> C(O)	H	7.04	-
Table D7	vinyl	CH <sub>3</sub> OCH <sub>2</sub> C(O)	H	8.31	-

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	$R_a$	$R_b$	$R_c$	Retention time (min)	
				B1a	B1b
Table D8	vinyl	$\text{CH}_2\text{OC(O)}$	H	8.64	-
Table D9	$\text{CH}_3$	$\text{CH}_3\text{OCH}_2\text{C(O)}$	H	9.56	8.70
Table D10	Allyl	$\text{CH}_3\text{OC(O)}$	H	9.43	8.71
Table D11	Allyl	$\text{CH}_3\text{C(O)}$	H	7.70	-
Table D12	vinyl	allyl	H	3.75	-
Table D13	allyl	allyl	H	4.55	-
Table D14	vinyl	Propargyl	H	6.19	-
Table D15	Allyl	Propargyl	H	5.09	-
Table D16	CN	H	H	7.36	-
Table D17	CN	$\text{CH}_3$	H	8.05	-

Table E: A compound of formula

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wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

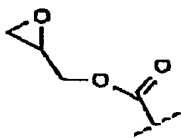
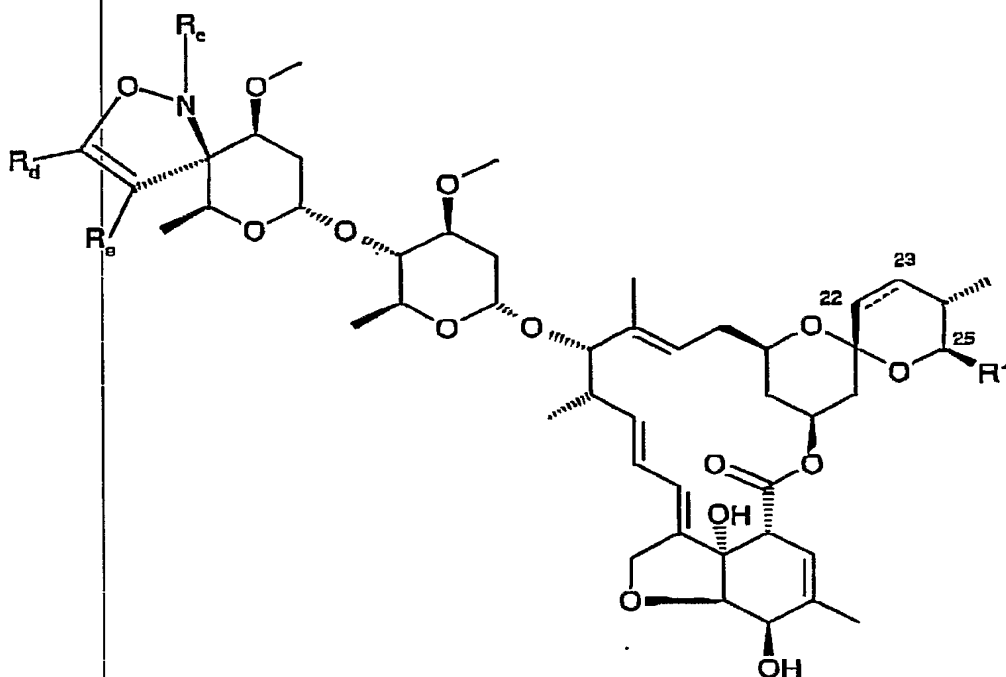
	$R_c$	$R_d$	$R_e$	$R_f$	$R_g$	Retention time (min)	
						B1a	B1b
Table E1	$CH_3$	$CO_2CH_3$	H	H	H	14.78	-
Table E2	$CH_3$	$CO_2CH_2CH_3$	H	H	H	12.75	-
Table E3	$CH_3$		H	H	H	12.06	11.39
Table E4	$CH_3$	$CO_2tBu$	H	H	H	13.39 13.49	13.06 13.17
Table E5	$CH_3$	$PhSO_2$	H	H	H	13.27 13.17	- 12.80
Table E6	$CH_3$	$OEt$	H	H	H	12.32 11.80	- -
Table E7	$CH_3$	$CH_2OC(O)CH_3$	H	H	H	11.67 11.19	- -
Table E8	$CH_3$	CN	H	H	H	12.89 12.70	12.43 12.22
Table E9	$CH_3$	CHO	H	H	H	-	-

Table F: A compound of formula

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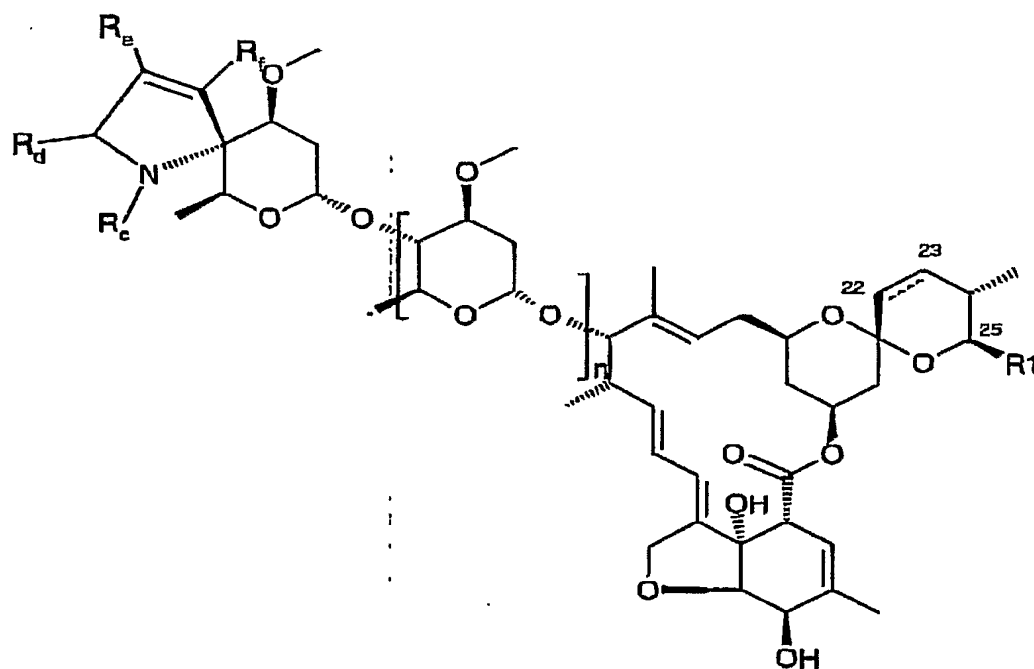
wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	$R_c$	$R_d$	$R_e$	Retention time (min)	
				B1a	B1b
Table F1	C(O)OMe	C(O)OMe	CH <sub>3</sub>	13.34	13.02

5 Table G: A compound of formula

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wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

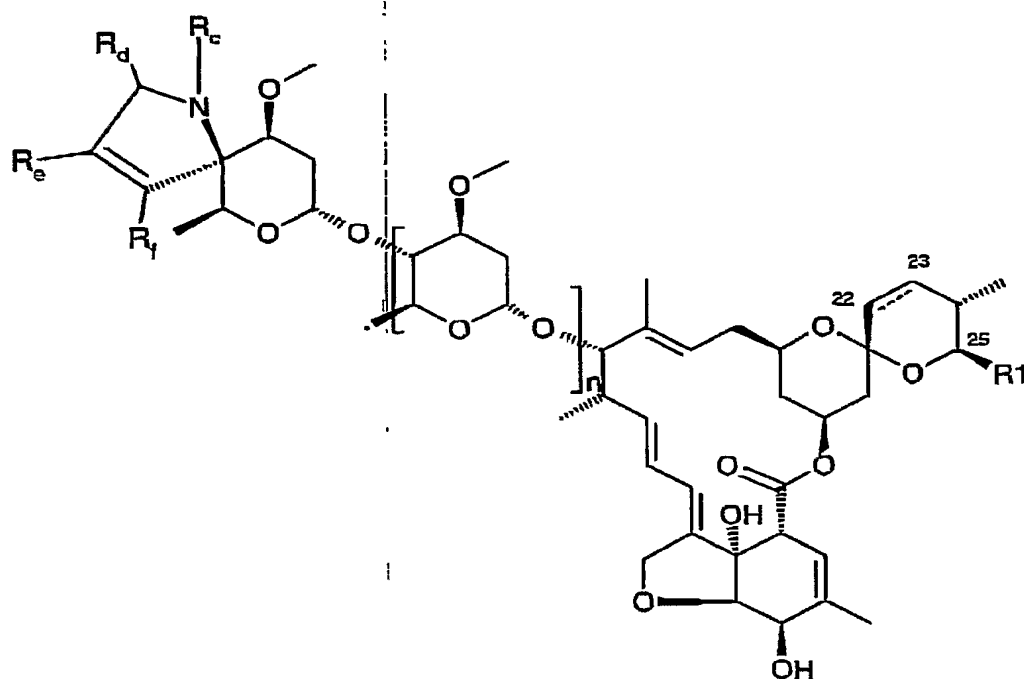
	n	$R_c$	$R_d$	$R_e$	$R_f$	Retention time (min)	
						B1a	B1b
Table G1	1	H	H	H	H	9.57	-
Table G2	0	H	H	H	H	3.94	-

5 Table H: A compound of formula



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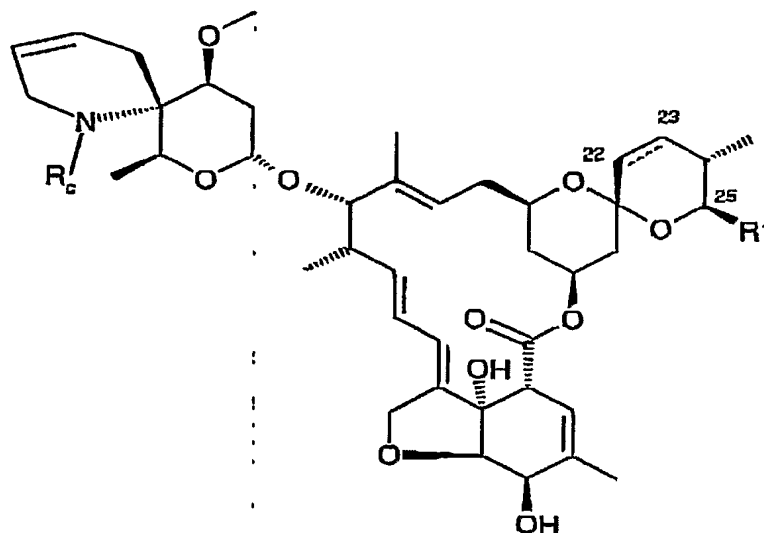
wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	n	$R_c$	$R_c$	$R_c$	$R_f$	Retention time (min)	
						B1a	B1b
Table H1	1	H	H	H	H	9.87	-
Table H2	0	H	H	H	H	3.47	-

5 Table I: A compound of formula

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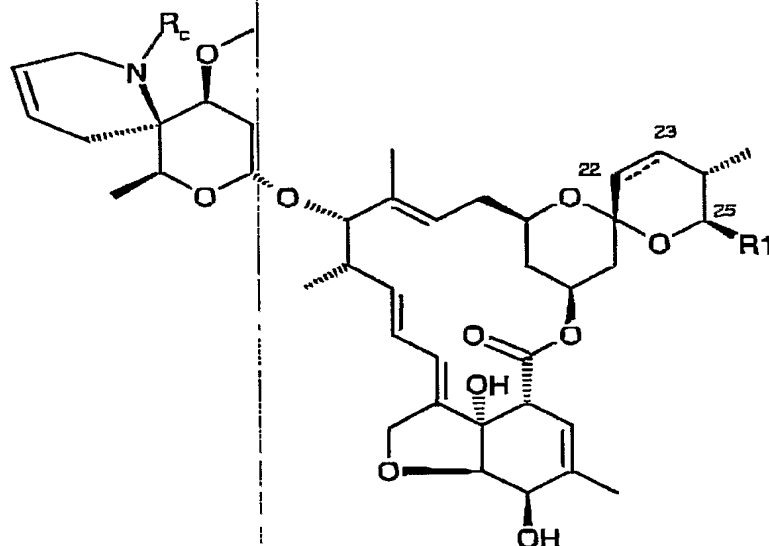
wherein R<sub>1</sub> is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	R <sub>c</sub>	Retention time (min)	
		B1a	B1b
Table I1	H	4.49	-

5 Table J: A compound of formula

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wherein  $R_1$  is sec-butyl (B1a) or isopropyl (B1b) and the bond between carbon atoms 22 and 23 is a double bond, and

	$R_1$	Retention time (min)	
		B1a	B1b
Table J1	H	3.62-3.45	-

5 Also made available are compounds having the following characteristics:

Table K1	A compound corresponding to a line of Tables A to J, wherein $R_1$ is cyclohexyl.
Table K2	A compound corresponding to a line of Tables A to J, wherein $R_1$ is 1-methyl butyl.
Table K3	A compound corresponding to a line of Tables A to J, wherein the bond between the carbon atoms 22 and 23 is a single bond.
Table K4	A compound corresponding to a line of Tables A to J, wherein the configuration of the carbon atom at the $\epsilon$ position is opposite of that represented.
Table K5	A compound corresponding to a line of Tables A to J, wherein $R_1$ is cyclohexyl and the bond between the carbon atoms 22 and 23 is a single bond.
Table K6	A compound corresponding to a line of Tables A to J, wherein $R_1$ is 1-methyl butyl and the bond between the carbon atoms 22 and 23 is a single bond.

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Table K7	A compound corresponding to a line of Tables A to J, wherein R <sub>1</sub> is cyclohexyl, the bond between the carbon atoms 22 and 23 is a single bond and the configuration of the carbon atom at the ε position is opposite of that represented.
Table K8	A compound corresponding to a line of Tables A to J, wherein R <sub>1</sub> is 1-methyl butyl, the bond between the carbon atoms 22 and 23 is a single bond and the configuration of the carbon atom at the ε position is opposite of that represented.

Biological Examples:Example B1: Activity against Spodoptera littoralis

- 5 Young soya bean plants are sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of active compound, and, after the spray coating has dried on, populated with 10 caterpillars of the first stage of *Spodoptera littoralis* and introduced into a plastic container. 3 days later, the reduction in the population in percent and the reduction in the feeding damage in per cent (% activity) are determined by comparing the number of dead caterpillars and the feeding damage between the treated and the untreated plants.
- 10 In this test, the compounds of formulae (I), (III), and (V) show good activity. In particular, the compound from Table A5, Table A6, Table A7, Table A8, Table A11, Table A13, Table A24, Table A42, Table B1, Table C1, Table C23, Table C29, Table D1, Table D2, Table D6, Table D8, Table D9, Table H1 effect a reduction in the pest population by more than 80%.

15 Example B2: Activity against Spodoptera littoralis, systemic:

- Maize seedlings are placed into the test solution which comprises 12.5 ppm of active compound. After 6 days, the leaves are cut off, placed onto moist filter paper in a Petri dish and populated with 12 to 15 *Spodoptera littoralis* larvae of the L<sub>1</sub> stage. 4 days later, the reduction of the population in per cent (% activity) is determined by comparing the number of dead caterpillars between the treated and the untreated plants.
- 20

In this test, the compounds of formulae (I), (III), and (V) show good activity. In particular, the compound from Table A5, Table A6, Table A7, Table A8, Table A11, Table A13, Table

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A24, Table A42, Table B1, Table C1, Table C23, Table C29, Table D1, Table D2, Table D6, Table D8, Table D9, Table H1 effect a reduction in the pest population by more than 80%.

Example B3: Activity against *Heliothis virescens*

- 5 35 0- to 24-hour-old eggs of *Heliothis virescens* are placed onto filter paper in a Petri dish on a layer of synthetic feed. 0.8 ml of the test solution which comprises 12.5 ppm of active compound, is then pipetted onto the filter papers. Evaluation is carried out after 6 days. The reduction in the population in per cent (% activity) is determined by comparing the number of dead eggs and larvae on the treated and the untreated filter papers.
- 10 In this test, the compounds of formulae (I), (III), and (V) show good activity. In particular, the compound from Table A5, Table A6, Table A7, Table A8, Table A11, Table A13, Table A24, Table A42, Table B1, Table C1, Table C23, Table C29, Table D1, Table D2, Table D6, Table D8, Table D9, Table H1 effect a reduction in the pest population by more than 80%.

15 Example B4: Activity against *Plutella xylostella* caterpillars

- Young cabbage plants are sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of the active compound. After the spray coating has dried on, the cabbage plants are populated with 10 caterpillars of the first stage of *Plutella xylostella* and introduced into a plastic container. Evaluation is carried out after 3 days. The reduction in the population in
- 20 per cent and the reduction in the feeding damage in per cent (% activity) are determined by comparing the number of dead caterpillars and the feeding damage on the treated and the untreated plants.

- In this test, the compounds of formulae (I), (III) and (V) show good activity against *Plutella xylostella*. In particular, the compound from Table A5, Table A6, Table A7, Table A8, Table
- 25 A11, Table A13, Table A24, Table A42, Table B1, Table C1, Table C23, Table C29, Table D1, Table D2, Table D6, Table D8, Table D9, Table H1 effect a reduction in the pest population by more than 80%.

Example B5: Activity against *Frankliniella occidentalis*

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In Petri dishes, discs of the leaves of beans are placed onto agar and sprayed with test solution which comprises 12.5 ppm of active compound, in a spraying chamber. The leaves are then populated with a mixed population of *Frankliniella occidentalis*. Evaluation is carried out after 10 days. The reduction in per cent (% activity) is determined by comparing the population on the treated leaves with that of the untreated leaves.

In this test, the compounds of formulae (I), (III), and (V) show good activity. In particular, the compound from Table A5, Table A6, Table A7, Table A8, Table A11, Table A13, Table A24, Table A42, Table B1, Table C1, Table C23, Table C29, Table D1, Table D2, Table D6, Table D8, Table D9, Table H1 effect a reduction in the pest population by more than 80%.

Example B6: Activity against *Diabrotica balteata*

Maize seedlings are sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of active compound and, after the spray coating has dried on, populated with 10 larvae of the second stage of *Diabrotica balteata* and then introduced into a plastic container. After 6 days, the reduction in the population in per cent (% activity) is determined by comparing the dead larvae between the treated and the untreated plants.

In this test, compounds of formula (I), (III), and (V) show good activity, in particular, the compound from Table A8, Table A9, Table A11, Table A12, Table C23.

Example B7: Activity against *Tetranychus urticae*

Young bean plants are populated with a mixed population of *Tetranychus urticae* and, after 1 day, sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of active compound, incubated at 25°C for 6 days and then evaluated. The reduction in the population in per cent (% activity) is determined by comparing the number of dead eggs, larvae and adults on the treated and on the untreated plants.

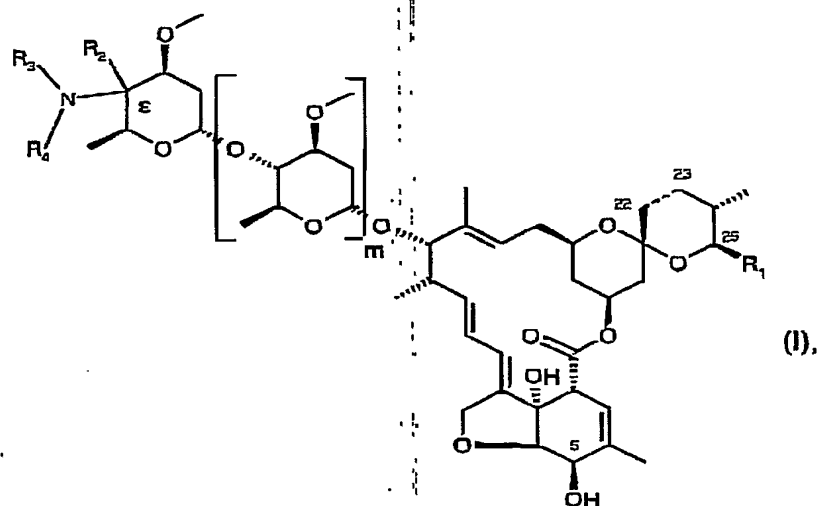
In this test, the compounds of formulae (I), (III), and (V) show good activity. In particular, the compound from Table A5, Table A6, Table A7, Table A8, Table A11, Table A13, Table A24, Table A42, Table B1, Table C1, Table C23, Table C29, Table D1, Table D2, Table D6, Table D8, Table D9, Table H1 effect a reduction in the pest population by more than 80%.

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## CLAIMS

1. A compound of the formula (I)



5 wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond,

m is 0 or 1,

R<sub>1</sub> represents a C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>3</sub>-C<sub>8</sub>cycloalkyl or C<sub>2</sub>-C<sub>12</sub>alkenyl, group,

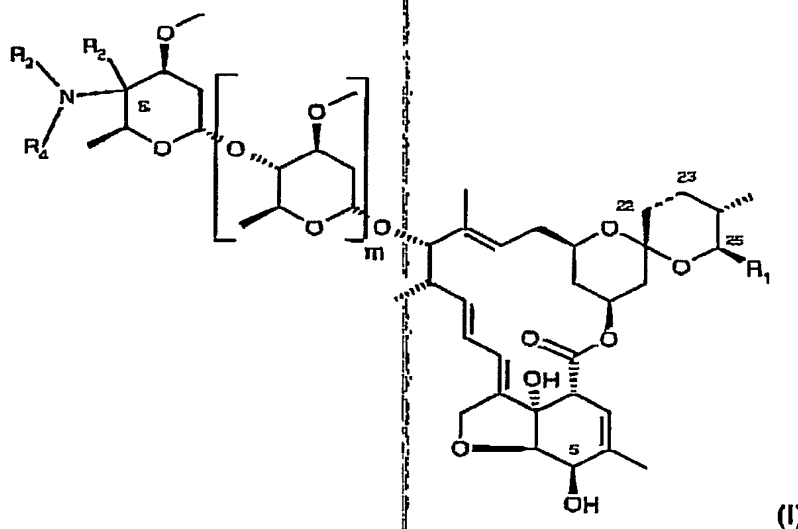
R<sub>2</sub> represents a hydrocarbyl group or a substituted hydrocarbyl group, and

10 R<sub>3</sub> and R<sub>4</sub> represent, independently of each other, hydrogen or a chemical constituent, or either R<sub>2</sub> and R<sub>3</sub> together or R<sub>3</sub> and R<sub>4</sub> together represent a three- to seven-membered alkylene or a four- to seven-membered alkenylene bridge, for each of which at least one, preferably a CH<sub>2</sub> group may be replaced by O, S or NR<sub>6</sub>, where R<sub>6</sub> represents hydrogen or a hydrocarbyl group or a substituted hydrocarbyl group; or, if appropriate, an E/Z isomer  
15 and/or tautomer of the compound of formula (I), in each case in free form or in salt form.

2. A process for preparing a compound of formula (I)

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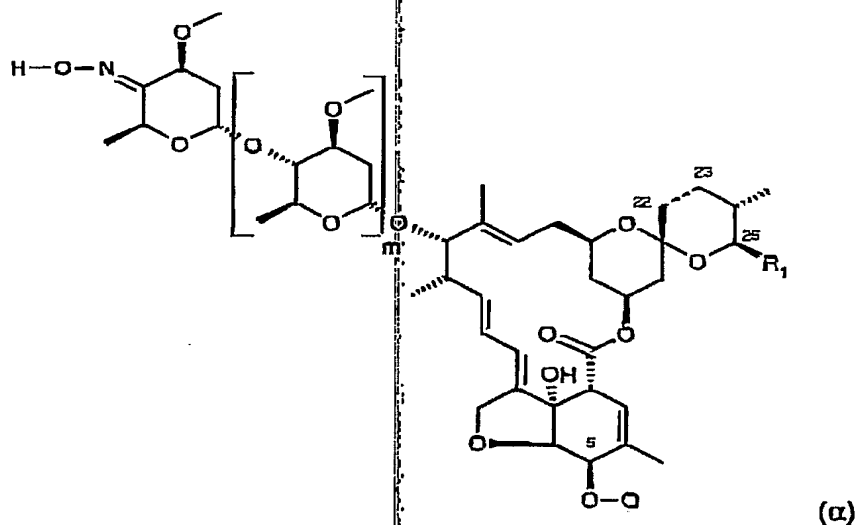
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(I)

wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and  $m$  are as defined in claim 1, comprising the steps of:

- 5 (i) synthesising a compound of formula ( $\alpha$ )

( $\alpha$ )

wherein  $R_1$ , the bond between the carbon atoms 22 and 23 and  $m$  are as defined for formula (I) in claim 1 and Q is a protecting group;



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(ii) reacting a disulfide, an aliphatic or aromatic phosphine and a compound of formula ( $\alpha$ ) to yield a sulfenimine derivative of the compound of formula ( $\alpha$ );

5 (iii) oxidising the sulfenimine derivative of the compound of formula ( $\alpha$ ) to yield a sulfinimine derivative of the compound of formula ( $\alpha$ );

(iv) reacting an organometallic reagent having the  $R_2$  group with the sulfinimine derivative of the compound of formula ( $\alpha$ ) to yield a desoxy - sulfinamide - hydrocarbyl derivative of the compound of formula ( $\alpha$ ); and

10

either

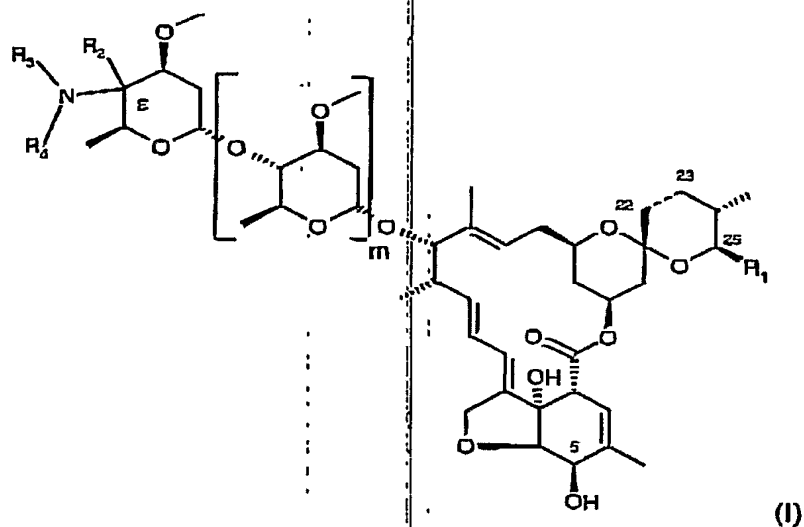
(va) removing the sulfinyl group and protecting group Q either in one step or one after another to yield a compound of formula (I), where  $R_3$  and  $R_4$  each represent hydrogen, or

15 (vb) removing sulfinyl group alone, carrying out reactions on one or more of  $R_2$ ,  $R_3$  and  $R_4$  groups to modify the group and then removing the protecting group Q to yield a compound of formula (I).

3. A process for preparing a compound of formula (I)

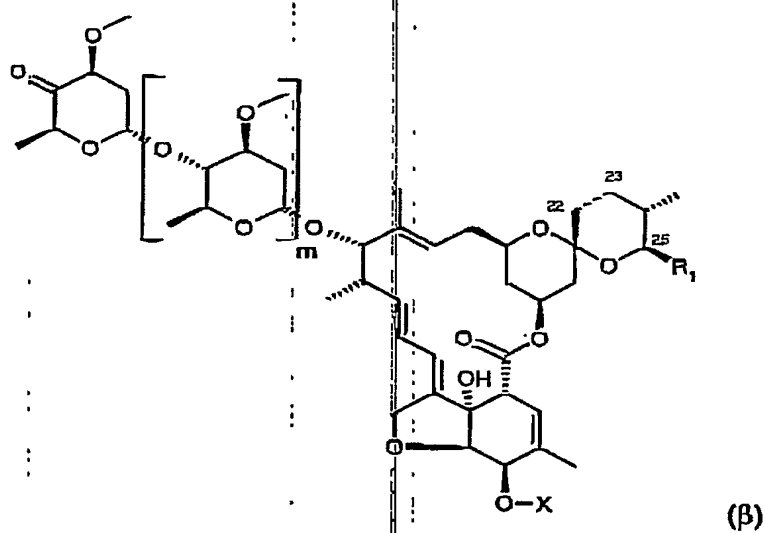
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wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and  $m$  are as  
 5 defined in claim 1, comprising the steps of:

(i) synthesising a compound of formula (B)



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wherein  $R_1$ , the bond between the carbon atoms 22 and 23 and  $m$  is as defined for formula (I) in claim 1 and  $X$  is H or Q, where Q is a protecting group;

5 (ii) reacting  $N-R_4$ hydroxylamine or salt thereof with a compound of formula (β) to yield a nitrone derivative of the compound of formula (β);

either

10 (iiia) reacting an organometallic reagent having the  $R_2$  group with nitrone derivative of the compound of formula (β) to yield a desoxy -  $N-R_4$ hydroxyamino - hydrocarbyl derivative of the compound of formula (β), where  $R_4$  is as defined for formula (I) in claim 1, or

(iiib) reacting an alkene or an alkyne derivative with the nitrone derivative of the compound of formula (β) to yield a desoxy -  $N$ -isoxazolidine derivative or 2,3-dihydro-isoxazole derivative respectively of the compound of formula (β); and

15 either

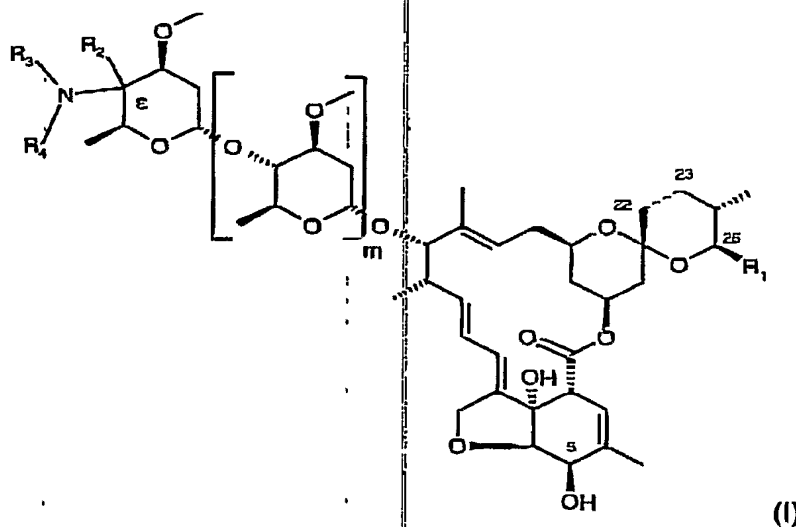
(iva) removing the protecting group Q, if present, to yield a compound of formula (I), where  $R_3$  is OH in the event of reaction step (iiia), or where  $R_2$  and  $R_3$  is an alkylene or alkenylene bridge with a  $CH_2$  group replaced by an oxygen atom in the event of reaction step (iiib), or

20 (ivb) carrying out reactions on one or more of  $R_2$ ,  $R_3$  and  $R_4$  groups to modify the group and removing the protecting group Q, if present, to yield a compound of formula (I).

4. A process for preparing a compound of formula (I)

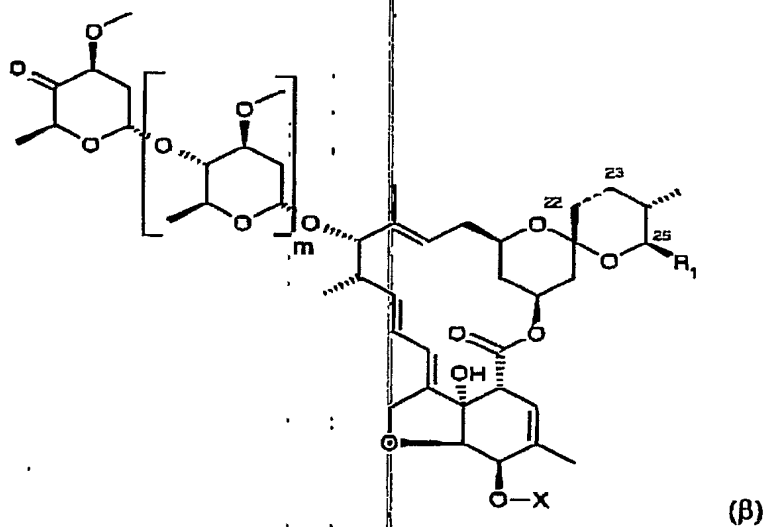
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wherein  $R_1$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and  $m$  are as defined in claim 1 and  $R_2$  is CN, comprising the steps of:

- 5 (i) synthesising a compound of formula (β)



wherein  $R_1$ , the bond between the carbon atoms 22 and 23 and  $m$  is as defined in for formula (I) in claim 1 and X is H or Q, where Q is a protecting group;

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either

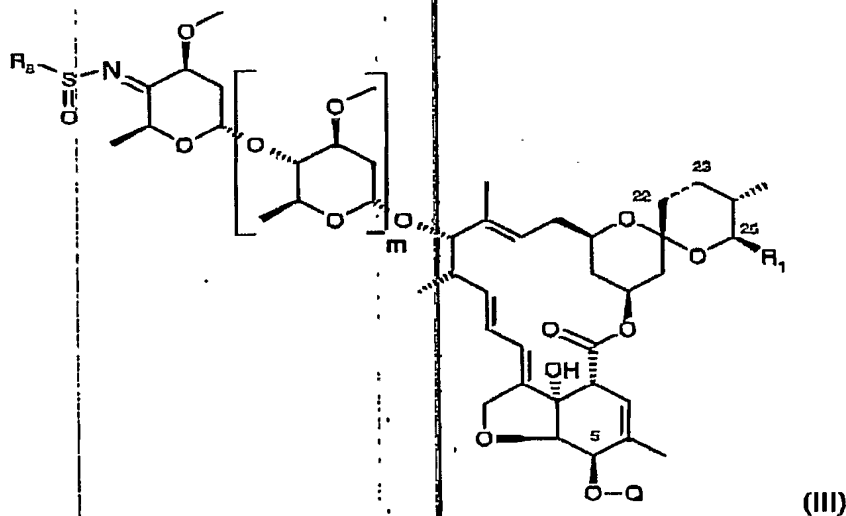
(iia) reacting the compound of formula (β) with a silylated amine (having the  $R_3$  and  $R_4$  groups) in presence of a Lewis acid and a trialkylsilyl cyanide, to yield a compound of formula (I) with the proviso that the oxygen atom at the 5-carbon position is protected, if Q is present, and wherein  $R_1$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and m are as defined in claim 1, and  $R_2$  is CN, or

(iib) reacting the compound of formula (β) with an amine of formula  $R_3R_4NH$ , a chlorosilane, a Lewis acid and a trialkylsilyl cyanide to yield a compound of formula (I) with the proviso that the oxygen atom at the 5-carbon position is protected, if Q is present, and wherein  $R_1$ ,  $R_3$ ,  $R_4$ , the bond between the carbon atoms 22 and 23 and m are as defined in claim 1, and  $R_2$  is CN;

(iii) optionally carrying out reactions on one or both of  $R_3$  and  $R_4$  groups to modify the group; and

(iv) removing the protecting group Q, if present, to yield a compound of formula (I).

5. A compound of the formula (III)



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wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond,

$m$  is 0 or 1,

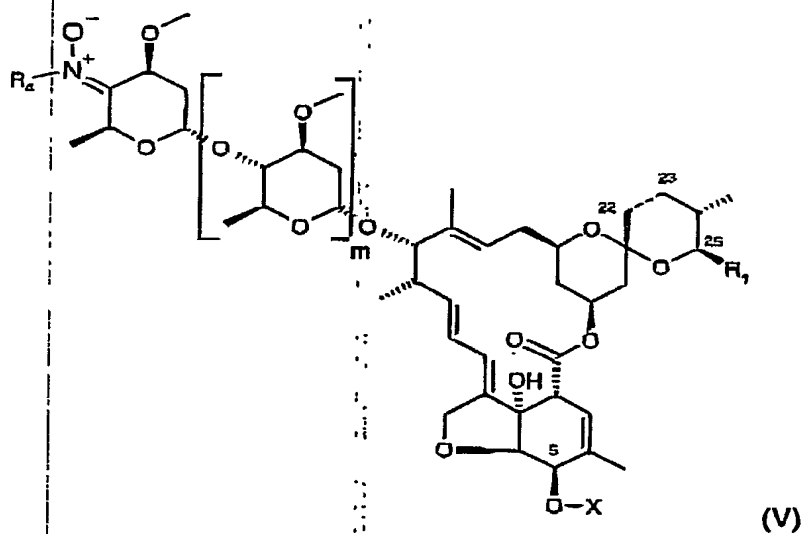
$R_1$  represents a  $C_1$ - $C_{12}$ alkyl,  $C_3$ - $C_8$ cycloalkyl or  $C_2$ - $C_{12}$ alkenyl, group,

5  $R_8$  represents  $C_1$ - $C_6$ alkyl that is optionally substituted with one to five substituents selected from the group consisting of halogen,  $C_1$ - $C_6$ alkoxy, hydroxy, cyano and benzyl, aryl, benzyl, heteroaryl, or aryl, benzyl or heteroaryl, which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected from the group consisting of OH, halogen, CN,  $NO_2$ ,

10  $C_1$ - $C_{12}$ alkyl,  $C_1$ - $C_{12}$ haloalkyl,  $C_1$ - $C_{12}$ alkoxy,  $C_1$ - $C_{12}$ haloalkoxy,  $C_1$ - $C_{12}$ alkylthio and  $C_1$ - $C_{12}$ haloalkylthio, and

15  $Q$  represents a suitable protecting group to prevent reaction on the oxygen atom on 5-carbon position; or, if appropriate, an E/Z isomer and/or diastereoisomer and/or tautomer of the compound of formula (III), in each case in free form or in salt form.

6. A compound of the formula (V)



(V)

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wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond,

m is 0 or 1,

R<sub>1</sub> represents a C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>3</sub>-C<sub>6</sub>cycloalkyl or C<sub>2</sub>-C<sub>12</sub>alkenyl, group,

5 R<sub>4</sub> represents a chemical constituent, and

X represents H or Q, where Q is a suitable protecting group to prevent reaction on the oxygen atom on 5-carbon position; or, if appropriate, an E/Z isomer and/or diastereoisomer and/or tautomer of the compound of formula (V), in each case in free form or in salt form.

10 7. A pesticidal composition comprising at least one compound of the formula (I), (III) or (V), as defined in claim 1, 5 or 6 respectively, as active compound, and at least one auxiliary.

15 8. A method for controlling pests comprising applying a composition defined claim 7 to the pests or their habitat.

9. A process for preparing a composition defined in claim 7 comprising mixing intimately and/ or grinding at least one compound least one compound of the formula (I), (III) or (V), as defined in claim 1, 5 or 6 respectively, as active compound, with at least one auxiliary.

20

10. The use of a compound of the formula (I), (III) or (V), as defined in claim 1, 5 or 6 respectively, for preparing a composition as defined in claim 7.

11. The use of a composition as defined in claim 7 for controlling pests.

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12. A method for protecting plant propagation material comprising treating the propagation material, or the location where the propagation material is planted, with a composition defined in claim 7.

5 13. A pest resistant plant propagation material having adhered thereto at least one compound of the formula (I), (III) or (V), as defined in claim 1, 5 or 6 respectively; preferably treated by the method of claim 12.

10 14. The use of compound defined in claim 5 or 6 for preparing a compound of formula (I) as defined in claim 1.



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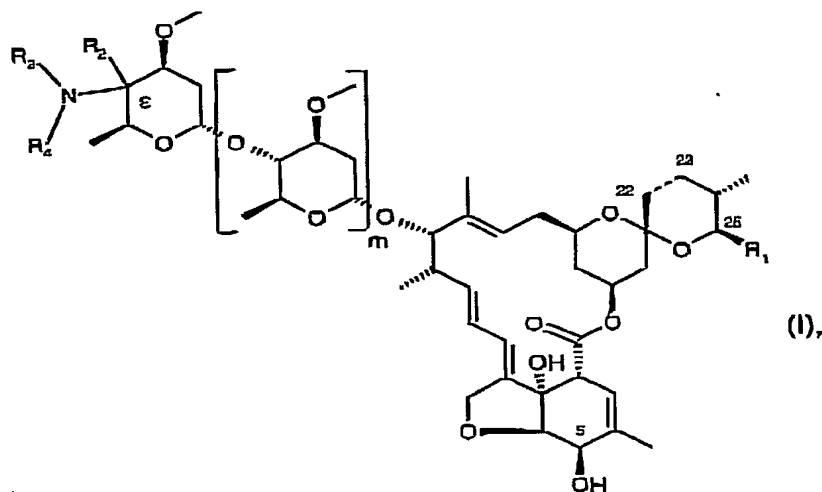
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## ABSTRACT

Avermectin and Avermectin monosaccharide substituted in the 4''- and 4'-position respectively

5

A compound of the formula (I)



wherein the bond between carbon atoms 22 and 23 indicated with a broken line is a single or double bond,

10     m            is 0 or 1,

R<sub>1</sub>            represents a C<sub>1</sub>-C<sub>12</sub>alkyl, C<sub>3</sub>-C<sub>8</sub>cycloalkyl or C<sub>2</sub>-C<sub>12</sub>alkenyl, group,

R<sub>2</sub>            represents a hydrocarbyl group or a substituted hydrocarbyl group, and

R<sub>3</sub> and R<sub>4</sub> represent, independently of each other, hydrogen or a chemical constituent, or either R<sub>2</sub> and R<sub>3</sub> together or R<sub>3</sub> and R<sub>4</sub> together represent a three- to seven-membered

15     alkylene or a four- to seven-membered alkenylene bridge, for each of which at least one, preferably a, CH<sub>2</sub> group may be replaced by O, S or NR<sub>6</sub>, where R<sub>6</sub> represents hydrogen or

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a hydrocarbyl group or a substituted hydrocarbyl group; or, if appropriate, an *E/Z* isomer and/or tautomer of the compound of formula (I), in each case in free form or in salt form.

